CHAPTER III

CURRENT AND ALTERNATIVE WASTE MANAGEMENT PRACTICES

INTRODUCTION

Managing wastes produced by the oil and gas industry is a large task. By the estimates gathered for this report, in 1985 over 361 million barrels of drilling muds and 20.9 billion barrels of produced water were disposed of in the 33 States that have significant exploration, development, and production activity. In that same year, there were 834,831 active oil and gas wells, of which about 70 percent (580,000 wells) were stripper operations.

The focus of this section is to review current waste management technologies employed for wastes at all phases of the exploration-development-production cycle of the onshore oil and gas industry. It is convenient to divide wastes into two broad categories. The first category includes drilling muds, wellbore cuttings, and chemical additives related to the drilling and well completion process. These wastes tend to be managed together and may be in the form of liquids, sludges, or solids. The second broad category includes all wastes associated with oil and gas production. Produced water is the major waste stream and is by far the highest volume waste associated with oil and gas production. Other production-related wastes include relatively small volumes of residual bactericides, fungicides, corrosion inhibitors, and other additives used to ensure efficient production; wastes from oil/gas/water separators and other onsite processing facilities; production tank bottoms; and scrubber bottoms.[1]

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[1] For the purpose of this chapter, all waste streams, whether exempt or nonexempt, are discussed.

In addition to looking at these two general waste categories, it is also important to view waste management in relation to the sequence of operations that occurs in the life cycle of a typical well. The chronology involves both drilling and production--the two phases mentioned above--but it also can include "post-closure" events, such as seepage of native brines into fresh ground water from improperly plugged or unplugged abandoned wells or leaching of wastes from closed reserve pits.

Section 8002(m) of RCRA requires EPA to consider both current and alternative technologies in carrying out the present study. Sharp distinctions between current and alternative technologies are difficult to make because of the wide variation in practices among States and among different types of operations. Furthermore, waste management technology in this field is fairly simple. At least for the major high-volume streams, there are no significant newly invented, field-proven technologies in the research or development stage that can be considered "innovative" or "emerging." Although practices that are routine in one location may be considered innovative or alternative elsewhere, virtually every waste management practice that exists can be considered "current" in one specific situation or another. This is because different climatological or geological settings may demand different management procedures, either for technical convenience in designing and running a facility or because environmental settings in a particular region may be unique. Depth to ground water, soil permeability, net evapotranspiration, and other site-specific factors can strongly influence the selection and design of waste management practices. Even where geographic and production variables are similar, States may impose quite different requirements on waste management, including different permitting conditions.

Long-term improvements in waste management need not rely, however, purely on increasing the use of better existing technology. The Agency does foresee the possibility of significant technical improvements in future technologies and practices. Examples include incineration and other thermal treatment processes for drilling fluids; conservation, recycling, reuse, and other waste minimization techniques; and wet air oxidation and other proven technologies that have not yet been applied to oil and gas operations.

Sources of Information

The descriptions and interpretations presented here are based on State or Federal regulatory requirements, published technical information, observations gathered onsite during the waste sampling program, and interviews with State officials and private industry. Emphasis is placed on practices in 13 States that represent a cross-section of the petroleum extraction industry based on their current drilling activity, rank in production, and geographic distribution. (See Table III-1.)

Limitations

Data on the prevalence, environmental effectiveness, and enforcement of waste management requirements currently in effect in the petroleum-producing States are difficult to obtain. Published data are scarce and often outdated. Some of the State regulatory agencies that were interviewed for this study have only very limited statistical information on the volumes of wastes generated and on the relative use of the various methods of waste disposal within their jurisdiction. Time was not available to gather statistics from other States that have significant oil and gas activity. This lack of concrete data makes it difficult for EPA to complete a definitive assessment of available disposal options. EPA is collecting additional data on these topics.

Table III-1 States with Major Oil Production Used as Primary References in This Study

Alaska
Arkansas
California
Colorado
Kansas
Louisiana
Michigan
New Mexico
Ohio
Oklahoma
Texas
West Virginia
Wyoming

DRILLING-RELATED WASTES

Description of Waste

Drilling wastes include a wide variety of materials, ranging in volume from the thousands of barrels of fluids ("muds") used to drill a well, to the hundreds of barrels of drill cuttings extracted from the borehole, to much smaller quantities of wastes associated with various additives and chemicals sometimes used to condition drilling fluids. A general description of each of these materials is presented in broad terms below.

Drilling Fluids (Muds)

The largest volume drilling-related wastes generated are the spent drilling fluids or muds. The composition of modern drilling fluids or muds can be quite complex and can vary widely, not only from one geographical area to another but also from one depth to another in a particular well as it is drilled.

Muds fall into two general categories: water-based muds, which can be made with fresh or saline water and are used for most types of drilling, and oil-based muds, which can be used when water-sensitive formations are drilled, when high temperatures are encountered, or when it is necessary to protect against severe drill string corrosion in hostile downhole environments. Drilling muds contain four essential parts: (1) liquids, either water or oil; (2) reactive solids, the viscosity- and density-building part of the system, often bentonite clays; (3) inert solids such as barite; and (4) additives to control the chemical, physical, and biological properties of the mud. These basic components perform various functions. For example, clays increase viscosity and density, barium sulfate (barite) acts as a weighting agent to maintain pressure in the well, and lime and caustic soda increase pH and control viscosity. Additional conditioning materials include polymers, starches, lignitic material, and various other chemicals (Canter et al. 1984).

Table III-2 presents a partial list, by use category, of additives to drilling muds (Note: this table is based on data that may, in some cases, be outdated.)

Cuttings

Well cuttings include all solid materials produced from the geologic formations encountered during the drilling process that must be managed as part of the content of the waste drilling mud. Drill cuttings consist of rock fragments and other heavy materials that settle out by gravity in the reserve pit. Other materials, such as sodium chloride, are soluble in fresh water and can pose problems in waste disposal. Naturally occurring arsenic may also be encountered in significant concentrations in certain wells and in certain parts of the country and must be disposed of appropriately. (Written communication with Mr. Don Basko, Wyoming Oil and Gas Conservation Commission.)

Waste Chemicals

In the course of drilling operations, chemicals may be disposed of by placing them in the well's reserve pit. These can include any substances deliberately added to the drilling mud for the various purposes mentioned above (see Table III-2).

Table III-2 Characterization of Oil and Gas Drilling Fluids

Source: Information in this table was taken from American Petroleum Institute (API) Bulletin 13F (1978). Drilling practices have evolved significantly in some respects since its publication; the information presented below may therefore not be fully accurate or current.

Bases

Bases used in formulating drilling fluid are predominantly fresh water, with minor use of saltwater or oils, including diesel and mineral oils. It is estimated that the industry used 30,000 tons of diesel oil per year in drilling fluid in 1978.[a]

Weighting Agents

Common weighting agents found in drilling fluids are barite, calcium carbonate, and galena (PbS).[b] Approximately 1,900,000 tons of barite, 2,500 tons of calcium carbonate, and 50 tons of galena (the mineral form of lead) are used in drilling each year.

Viscosifiers

Viscosifiers found in drilling fluid include:

• Bentonite clays	650,000 tons/year
• Attapulgite/sepiolite	85,000 tons/year
• Asphalt/gilsonite	10,000 tons/year
• Asbestos	10,000 tons/year
• Bio-polymers	500 tons/year

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[a] This figure included contributions from offshore operations. According to API, use of diesel oil in drilling fluid has been substantially reduced in the past 10 years principally as a result of its restricted use in offshore operations.

[b] API states that galena is no longer used in drilling mud.

Table III-2 (continued)

Dispersants

Dispersants used in drilling fluid include:

• Cadmium, chromium, iron, and other metal lignosulfonates	65,000 tons/year
• Natural, causticized chromium and zinc lignite	50,000 tons/year
• Inorganic phosphates	1,500 tons/year
• Modified tannins	1,200 tons/year

Fluid Loss Reducers

Fluid loss reducers used in drilling fluid include:

• Starch/organic polymers	15,000 tons/year
• Cellulosic polymers (CMC, HEC)	12,500 tons/year
• Guar gum	100 tons/year
• Acrylic polymers	2,500 tons/year

Lost Circulation Materials

Lost circulation materials used comprise a variety of nontoxic substances including cellophane, cotton seed, rice hulls, ground Formica, ground leather, ground paper, ground pecan and walnut shells, mica, and wood and cane fibers. A total of 20,000 tons of tnese materials is used per year.

Table III-2 (continued)

Surface Active Agents

Surface active agents (used as emulsifiers, detergents, defoamants) include:

- Fatty acids, naphthenic acids, and soaps 5,000 tons/year
- Organic sulfates/sulfonates 1,000 tons/year
- Aluminum stearate (quantity not available)

Lubricants

Lubricants used include:

- Vegetable oils 500 tons/year
- Graphite <5 tons/year

Flocculating Agents

The primary flocculating agents used in drilling are:

- Acrylic polymers 2,500 tons/year

Biocides

Biocides used in drilling include:

- Organic amines, amides, amine salts 1,000 tons/year
- Aldehydes (paraformaldehyde) 500 tons/year
- Chlorinated phenols <1 ton/year
- Organosulfur compounds and organometallics (quantity not available)

Miscellaneous

Miscellaneous drilling fluid additives include:

- Ethoxylated alkyl phenols 1,800 tons/year
- Aaliphatic alcohols <10 tons/year
- Aluminum anhydride derivatives and chrom alum (quantities not available)

Table III-2 (continued)

Commercial Chemicals

Commercial chemicals used in drilling fluid include:

• Sodium hydroxide	50,000 tons/year
• Sodium chloride	50,000 tons/year
• Sodium carbonate	20,000 tons/year
• Calcium chloride	12,500 tons/year
• Calcium hydroxide/calcium oxide	10,000 tons/year
• Potassium chloride	5000 tons/year
• Sodium chromate/dichromate[a]	4,000 tons/year
• Calcium sulfate	500 tons/year
• Potassium hydroxide	500 tons/year
• Sodium bicarbonate	500 tons/year
• Sodium sulfite	50 tons/year
• Magnesium oxide	<10 tons/year
• Barium carbonate	(quantity not available)

These commercial chemicals are used for a variety of purposes including pH control, corrosion inhibition, increasing fluid phase density, treating out calcium sulfate in low pH muds, treating out calcium sulfate in high pH muds.

Corrosion Inhibitors

Corrosion inhibitors used include:

• Iron oxide	100 tons/year
• Ammonium bisulfite	100 tons/year
• Basic zinc carbonate	100 tons/year
• Zinc chromate	<10 tons/year

[a] API states that sodium chromate is no longer used in drilling mud.

Fracturing and Acidizing Fluids

Fracturing and acidizing are processes commonly used to enlarge existing channels and open new ones to a wellbore for several purposes:

- To increase permeability of the production formation of a well;
- To increase the zone of influence of injected fluids used in enhanced recovery operations; and
- To increase the rate of injection of produced water and industrial waste material into disposal wells.

The process of "fracturing" involves breaking down the formation, often through the application of hydraulic pressure, followed by pumping mixtures of gelled carrying fluid and sand into the induced fractures to hold open the fissures in the rocks after the hydraulic pressure is released. Fracturing fluids can be oil-based or water-based. Additives are used to reduce the leak-off rate, to increase the amount of propping agent carried by the fluid, and to reduce pumping friction. Such additives may include corrosion inhibitors, surfactants, sequestering agents, and suspending agents. The volume of fracturing fluids used to stimulate a well can be significant.[2] Closed systems, which do not involve reserve pits, are used very occasionally (see discussion below). However, closed systems are widely used in California. Many oil and gas fields currently being developed contain low-permeability reservoirs that may require hydraulic fracturing for commercial production of oil or gas.

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[2] Mobile Oil Co. recently set a well stimulation record (single stage) in a Wilcox formation well in Zapata County, Texas, by placing 6.3 million pounds of sand, using a fracturing fluid volume of 1.54 million gallons (World Oil, January 1987).

The process of "acidizing" is done by injecting acid into the target formation. The acid dissolves the rock, creating new channels to the wellbore and enhancing existing ones. The two basic types of acidizing treatments used are:

- Low-pressure acidizing: acidizing that avoids fracturing the formation and allows acid to work through the natural pores (matrix) of the formation.
- Acid fracturing: acidizing that utilizes high pressure and high volumes of fluids (acids) to fracture rock and to dissolve the matrix in the target formation.

The types of acids normally used include hydrochloric acid (in concentrations ranging from 15 to 28 percent in water), hydrochloric-hydrofluoric acid mixtures (12 percent and 3 percent, respectively), and acetic acid. Factors influencing the selection of acid type include formation solubility, reaction time, reaction products effects, and the sludging and emulsion-forming properties of the crude oil. The products of spent acid are primarily carbon dioxide and water.

Spent fracturing and acidizing fluid may be discharged to a tank, to the reserve pit, or to a workover pit.

Completion and Workover Fluids

Completion and workover fluids are the fluids placed in the wellbore during completion or workover to control the flow of native formation fluids, such as water, oil, or gas. The base for these fluids is usually water. Various additives are used to control density, viscosity, and filtration rates; prevent gelling of the fluid; and reduce corrosion. They include a variety of salts, organic polymers, and corrosion inhibitors.

When the completion or workover operation is completed, the fluids in the wellbore are discharged into a tank, the reserve pit, or a workover pit.

Rigwash and Other Miscellaneous Wastes

Rigwash materials are compounds used to clean decks and other rig equipment. They are mostly detergents but can include some organic solvents, such as degreasers.

Other miscellaneous wastes include pipe dope used to lubricate connections in pipes, sanitary sewage, trash, spilled diesel oil, and lubricating oil.

All of these materials may, in many operations, be disposed of in the reserve pit.

ONSITE DRILLING WASTE MANAGEMENT METHODS

Several waste management methods can be used to manage oil and gas drilling wastes onsite. The material presented below provides a separate discussion for reserve pits, landspreading, annular disposal, solidification of reserve pit wastes, treatment and disposal of liquid wastes to surface water, and closed treatment systems.

Several waste management methods may be employed at a particular site simultaneously. Issues associated with reserve pits are particularly complex because reserve pits are both an essential element of the drilling process and a method for accumulating, storing, and disposing of wastes. This section therefore begins with a general discussion of several aspects of reserve pits--design, construction, operation, and closure--and then continues with more specific discussions of the other technologies used to manage drilling wastes.

Reserve Pits

Description

Reserve pits, an essential design component in the great majority of well drilling operations,[3] are used to accumulate, store, and, to a large extent, dispose of spent drilling fluids, cuttings, and associated drill site wastes generated during drilling, completion, and testing operations.

There is generally one reserve pit per well. In 1985, an estimated 70,000 reserve pits were constructed. In the past, reserve pits were used both to remove and dispose of drilled solids and cuttings and to store the active mud system prior to its being recycled to the well being drilled. As more advanced solids control and drilling fluid technology has become available, mud tanks have begun to replace the reserve pit as the storage and processing area for the active mud system, with the reserve pit being used to dispose of waste mud and cuttings. Reserve pits will, however, continue to be the principal method of drilling fluid storage and management.

A reserve pit is typically excavated directly adjacent to the site of the rig and associated drilling equipment. Pits should be excavated from undisturbed, stable subsoil so as to avoid pit wall failure. Where it is impossible to excavate below ground level, the pit berm (wall) is usually constructed as an earthen dam that prevents runoff of liquid into adjacent areas.

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[3] Closed systems, which do not involve reserve pits, are used very occasionally (see discussion below). However, closed systems are widely used in California.

In addition to the components found in drilling mud, common constituents found in reserve pits include salts, oil and grease, and dissolved and/or suspended heavy metals. Sources of soluble salt contamination include formation waters, downhole salt layers, and drilling fluid additives. Sources of organic contamination include lubricating oil from equipment leaks, well pressure control equipment testing, heavy oil-based lubricants used to free stuck drill pipe, and, in some cases, oil-based muds used to drill and complete the target formation.[4] Sources of potential heavy metal contamination include drilling fluid additives, drilled solids, weighting materials, pipe dope, and spilled chemicals (Rafferty 1985).

The reserve pit itself can be used for final disposal of all or part of the drilling wastes, with or without prior onsite treatment of wastes, or for temporary storage prior to offsite disposal. Reserve pits are most often used in combination with some other disposal techniques, the selection of which depends on waste type, geographical location of the site, climate, regulatory requirements, and (if appropriate) lease agreements with the landowner.

The major onsite waste disposal methods include:

- Evaporation of supernatant;
- Backfilling of the pit itself, burying the pit solids and drilled cuttings by using the pit walls as a source of material (the most common technique);
- Landspreading all or part of the pit contents onto the area immediately adjacent to the pit;

[4] Charles A. Koch of the North Dakota Industrial Commission, Oil and Gas Division, states that "A company would not normally change the entire drilling fluid for just the target zone. This change would add drastically to the cost of drilling."

- Onsite treatment and discharge;
- Injecting or pumping all or part of the wastes into the well annulus; and
- Discharge to surface waters.

Another less common onsite management method is chemical solidification of the wastes.

Dewatering and burial of reserve pit contents (or, alternatively, landspreading the pit contents) are discussed here because they are usually an integral aspect of the design and operation of a reserve pit. The other techniques are discussed separately.

Dewatering of reserve pit wastes is usually accomplished through natural evaporation or skimming of pit liquids. Evaporation is used where climate permits. The benefits of evaporation may be overstated. In the arid climate of Utah, 93 percent of produced waters in an unlined pit percolated into the surrounding soil. Only 7 percent of the produced water evaporated (Davani et al. 1985). Alternatively, dewatering can be accomplished in areas of net precipitation by siphoning or pumping off free liquids. This is followed by disposal of the liquids by subsurface injection or by trucking them offsite to a disposal facility. Backfilling consists of burying the residual pit contents by pushing in the berms or pit walls, followed by compaction and leveling. Landspreading can involve spreading the excess muds that are squeezed out during the burial operation on surrounding soils; where waste quantities are large, landowners' permission is generally sought to disperse this material on land adjacent to the site. (This operation is different from commercial landfarming, which is discussed later.)

Environmental Performance

Construction of reserve pits is technically simple and straightforward. They do not require intensive maintenance to ensure proper function, but they may, in certain circumstances, pose environmental hazards during their operational phase.

Pits are generally built or excavated into the surface soil zones or into unconsolidated sediments, both of which are commonly highly permeable. The pits are generally unlined,[5] and, as a result, seepage of liquid and dissolved solids may occur through the pit sides and bottom into any shallow, unconfined freshwater aquifers that may be present. When pits are lined, materials used include plastic liners, compacted soil, or clay. Because reserve pits are used for temporary storage of drilling mud, any seepage of pit contents to ground water may be temporary, but it can in some cases be significant, continuing for decades (USEPA 1986).

Other routes of environmental exposure associated with reserve pits include rupture of pit berms and overflow of pit contents, with consequent discharge to land or surface water. This can happen in areas of high rainfall or where soil used for berm construction is particularly unconsolidated. In such situations, berms can become saturated and weakened, increasing the potential for failure. Leaching of pollutants after pit closure can also occur and may be a long-term problem especially in areas with highly permeable soils.

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[5] An API study suggests that 37 percent of reserve pits are lined with a clay or synthetic liner.

Annular Disposal of Pumpable Drilling Wastes

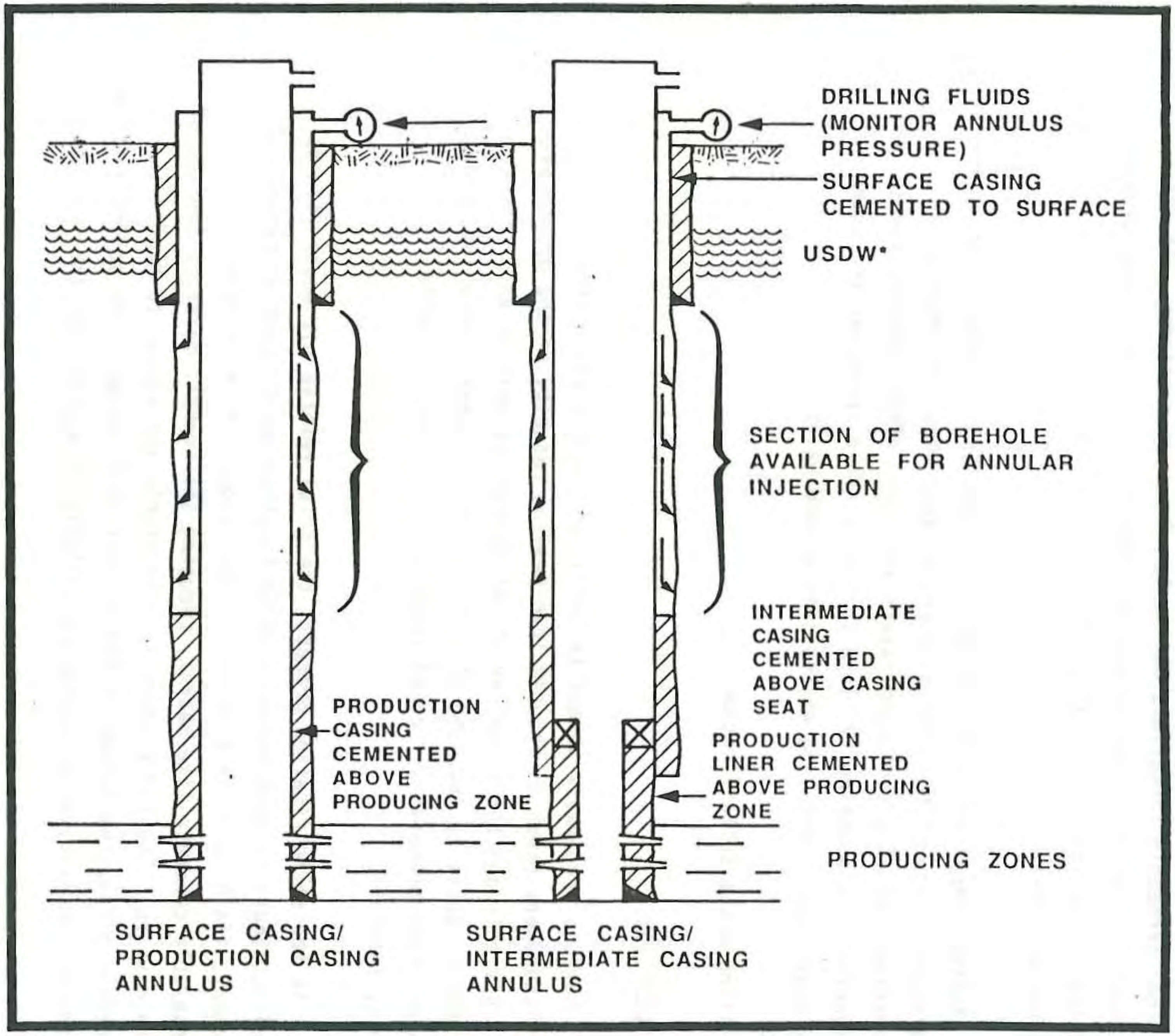
Description

Annular disposal involves the pumping of waste drilling fluids down the annulus created between the surface and intermediate casing of a well (see Figure III-1). (Disposal of solids is accomplished by using burial, solidification, landfarming, or landspreading techniques.) Disposal down the surface casing in the absence of an intermediate casing is also considered annular disposal. Annular disposal of pumpable drilling wastes is significantly more costly than evaporation, dewatering, or land application and is generally used when the waste drilling fluid contains an objectionable level of a contaminant or contaminants (such as chlorides, metals, oil and grease, or acid) which, in turn, limits availability of conventional dewatering or land application of drilling wastes. However, for disposal in a "dry" hole, costs may be relatively low. No statistics are available on how frequently annular injection of drilling wastes is used.

Environmental Performance

The well's surface casing is intended to protect fresh ground-water zones during drilling and after annular injection. To avoid adverse impacts on ground water in the vicinity of the well after annular injection, it is important that surface casing be sound and properly cemented in place. There is no feasible way to test the surface casing for integrity without incurring significant expense.

Assuming the annulus is open and the surface casing has integrity, the critical implementation factor is the pressure at which the reserve



* UNDERGROUND SOURCE OF DRINKING WATER
NOTE: NOT TO SCALE

Figure III-1 Annular Disposal of Waste Drilling Fluids pit contents are injected. The receiving strata are usually relatively shallow, permeable formations having low fracture pressures. If these pressures are exceeded during annular injection, the strata may develop vertical fractures, potentially allowing migration of drilling waste into freshwater zones.

Another important aspect of annular injection is identification and characterization of the confining shale layer above the receiving formation. Shallow confining layers are, very often, discontinuous. Any unidentified discontinuity close to the borehole increases the potential for migration of drilling wastes into ground water.

Drilling Waste Solidification

<u>Description</u>

Surface problems with onsite burial of reserve pit contents reported by landowners (such as reduced load-bearing capacity of the ground over the pit site and the formation of wet spots), as well as environmental problems caused by leaching of salts and toxic constituents into ground water, have prompted increased interest in reserve pit waste solidification.

In the solidification process, the total reserve pit waste (fluids and cuttings) is combined with solidification agents such as commercial cement, flash, or lime kiln dust. This process forms a relatively insoluble concrete-like matrix, reducing the overall moisture content of the mixture. The end product is more stable and easier to handle than reserve pit wastes buried in the conventional manner.. The solidification process can involve injecting the solidifying agents into the reserve pit or pumping the wastes into a mixing chamber near the pit. The waste does not have to be dewatered prior to treatment. Solidification can increase the weight and bulk of the treated waste, which may in some cases be a disadvantage of this method.

Environmental Performance

Solidification of reserve pit wastes offers a variety of environmental improvements over simple burial of wastes, with or without dewatering. By reducing the mobility of potentially hazardous materials, such as heavy metals, the process decreases the potential for contamination of ground water from leachate of unsolidified, buried reserve pit wastes. Bottom sludges, in which heavy metals largely accumulate, may continue to leach into ground water. (There are no data to establish whether the use of kiln dust would add harmful constituents to reserve pit waste. Addition of kiln dust would increase the volume of waste to be managed.)

Treatment and Discharge of Liquid Wastes to Land or Surface Water

Description

Discharge of waste drilling fluid to surface water is prohibited by EPA's zero discharge effluent guideline. However, in the Gulf Coast area, the liquid phase of waste drilling muds having low chloride concentrations is chemically treated for discharge to surface water. The treated aqueous phase (at an appropriate alkaline pH) can then be discharged to land or surface water bodies.[6] The addition of selected reagents to reserve pit liquids must achieve the necessary reactions to allow effective separation of the suspended solids prior to dewatering of the sludge in the reserve pit.

Onsite treatment methods used prior to discharge are commercially available for reserve pit fluids as well as for solids. They are typically provided by mobile equipment brought to the drill site. These methods include pH adjustment, aeration, coagulation and flocculation, centrifugation, filtration, dissolved gas flotation, and reverse osmosis. All these methods, however, are more expensive than the more common approach of dewatering through evaporation and percolation. Usually, a treatment company employs a combination of these methods to treat the sludge and aqueous phases of reserve pit wastes.

Environmental Performance

Treatment and discharge of liquid wastes are used primarily to shorten the time necessary to close a pit.

Closed Cycle Systems

Description

A closed cycle waste treatment system can be an alternative to the use of a reserve pit for onsite management and disposal of drilling

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6 David Flannery states that his interpretation of EPA's effluent guidelines would preclude such a discharge. "On July 4, 1987, a petition was filed with EPA to revise the effluent guideline. If that petition is granted, stream discharges of drilling fluid and produced fluids would be allowed at least from operations in the Appalachian States."

wastes. Essentially an adaptation of offshore systems for onshore use, closed systems have come into use relatively recently. Because of their high cost, they are used very rarely, usually only when operations are located at extremely delicate sites (such as a highly sensitive wildlife area), in special development areas (such as in the center of an urbanized area), or where the cost of land reclamation is considered excessive. They can also be used where limited availability of makeup water for drilling fluid makes control of drill cuttings by dilution infeasible.

Closed cycle systems are defined as systems in which mechanical solids control equipment (shakers, impact type sediment separation, mud cleaners, centrifuges, etc.) and collection equipment (roll-off boxes, vacuum trucks, barges, etc.) are used to minimize waste mud and cutting volumes to be disposed of onsite or offsite. This in turn maximizes the volume of drilling fluid returned to the active mud system. Benefits derived from the use of this equipment include the following (Hanson et al. 1986):

- A reduction in the amount of water or oil needed for mud maintenance;
- An increased rate of drill bit penetration because of better solids control;
- Lower mud maintenance costs;
- Reduced waste volumes to be disposed of; and
- Reduction in reserve pit size or total elimination of the reserve pit.

Closed cycle systems range from very complex to fairly simple. The degree of solids control used is based on the mud type and/or drilling program and the economics of waste transportation to offsite disposal facilities (particularly the dollars per barrel charges at these facilities versus the cost per day for additional solids control equipment rental). Closed systems at drill sites can be operated to have recirculation of the liquid phase, the solid phase, or both. In reality, there is no completely closed system for solids because drill cuttings are always produced and removed. The closed system for solids, or the mud recirculation system, can vary in design from site to site, but the system must have sufficient solids handling equipment to effectively remove the cuttings from muds to be reused.

Water removed from the mud and cuttings can be reused. It is possible to operate a separate closed system for water reuse onsite along with the mud recirculation system. As with mud recirculation systems, the design of a water recirculation system can vary from site to site, depending on the quality of water required for further use. This may include chemical treatment of the water.

Environmental Performance

Although closed systems offer many environmental advantages, their high cost seriously reduces their potential use, and the mud and cuttings must still ultimately be disposed of.

Disposal of Drilling Wastes on the North Slope of Alaska--A Special Case

The North Slope is an arctic desert consisting of a wet coastal plain underlain by up to 2,500 feet of permafrost, the upper foot or two of which thaws for about 2 months a year. The North Slope is considered to be a sensitive area because of the extremely short growing season of the tundra, the short food chain, and the lack of species diversity found in this area. Because of the area's severe climate, field practices for management of drilling media and resulting waste are different on the North Slope of Alaska from those found elsewhere in the country. In the Arctic, production pads are constructed above ground using gravel. This type of construction prevents melting of the permafrost. Reserve pits are constructed on the production pads using gravel and native soils for the pit walls; they become a permanent part of the production facility. Pits are constructed above and below grade.

Because production-related reserve pits on the North Slope are permanent, the contents of these pits must be disposed of periodically. This is done by pumping the aqueous phase of a pit onto the tundra. This pumping can take place after a pit has remained inactive for 1 year to allow for settling of solids and freeze-concentration of constituents; the aqueous phase is tested for effluent limits for various constituents established by the State of Alaska. The National Pollutant Discharge Elimination System (NPDES) permit system does not cover these discharges. An alternative to pumping of the reserve pit liquids onto the tundra is to "road-spread" the liquid, using it as a dust control agent on the gravel roads connecting the production facilities. Prior to promulgation of new State regulations, no standards other than "no oil sheen" were established for water used for dust control. ADEC now requires that at the edge of the roads, any leachate, runoff, or dust must not cause a violation of the State water quality standards. Alaska is evaluating the need for setting standards for the quality of fluids used to avoid undesirable impacts. Other North Slope disposal options for reserve pit liquids include disposal of the reserve pit liquids through annular injection or disposal in Class II wells. The majority of reserve pit liquids are disposed of through discharge to the tundra.

Reserve pits on the North Slope are closed by dewatering the pit and filling it with gravel. The solids are frozen in place above grade and below grade. Freezing in place of solid waste is successful as long as hydrocarbon contamination of the pit contents is minimized. Hydrocarbon residue in the pit contents can prevent the solids from freezing completely. In above-grade structures thawing will occur in the brief summer. If the final waste surface is below the active thaw zone, the wastes will remain frozen year-round.

Disposal of produced waters on the North Slope is through subsurface injection. This practice does not vary significantly from subsurface injection of production wastes in the Lower 48 States, and a description of this practice can be found under "Production-Related Wastes" below.

Environmental Performance

Management of drilling media and associated waste can be problematic in the Arctic. Because of the severe climate, the reserve pits experience intense freeze-thaw cycles that can break down the stability of the pit walls, making them vulnerable to erosion. From time to time, reserve pits on the North Slope have breached, spilling untreated liquid and solid waste onto the surrounding tundra. Seepage of untreated reserve pit fluids through pit walls is also known to occur.

Controlled discharge of excess pit liquids is a State-approved practice on the North Slope; however, the long-term effects of discharging large quantities of liquid reserve pit waste on this sensitive environment are of concern to EPA, Alaska Department of Environmental Conservation (ADEC), and officials from other Federal agencies. The existing body of scientific evidence is insufficient to conclusively demonstrate whether or not there are impacts resulting from this practice.

OFFSITE WASTE MANAGEMENT METHODS

Offsite waste management methods include the use of centralized disposal pits (centralized injection facilities, either privately or commercially operated, will be discussed under "subsurface injection" of production wastes), centralized treatment facilities, commercial landfarming, and reconditioning and reuse of drilling media.

Centralized Disposal Pits

Description

Centralized disposal pits are used in many States to store and dispose of reserve pit wastes. In some cases, large companies developing an extensive oil or gas field may operate centralized pits within the field for better environmental control and cost considerations. Most centralized pits are operated commercially, primarily for the use of smaller operators who cannot afford to construct properly designed and sited disposal pits for their own use. They serve the disposal needs for drilling or production wastes from multiple wells over a large geographical area. Centralized pits are typically used when storage and disposal of pit wastes onsite are undesirable because of the high chloride content of the wastes or because of some other factor that raises potential problems for the operators.[7] Wastes are generally transported to centralized disposal pits in vacuum trucks. These centralized pits are usually located within 25 miles of the field sites they serve.

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[7] Operators, for instance, may be required under their lease agreements with landowners not to dispose of their pit wastes onsite because of the potential for ground-water contamination.

The number of commercial centralized pits in major oil-producing States may vary from a few dozen to a few hundred. The number of privately developed centralized pits is not known.

Technically, a centralized pit is identical in basic construction to a conventional reserve pit. It is an earthen impoundment, which can be lined or unlined and used to accumulate, store, and dispose of drilling fluids from drilling operations within a certain geographical area. Centralized pits tend to be considerably larger than single-well pits; surface areas can be as large as 15 acres, with depths as great as 50 feet. Usually no treatment of the pit contents is performed. Some centralized pits are used as separation pits, allowing for solids settling. The liquid recovered from this settling process may then be injected into disposal wells. Many centralized pits also have State requirements for oil skimming and reclamation.

Environmental Performance

Centralized pits are a storage and disposal operation; they usually perform no treatment of wastes.

Closure of centralized pits may pose adverse environmental impacts. In the past some pits have been abandoned without proper closure, sometimes because of the bankruptcy of the original operator. So far as EPA has been able to determine, only one State, Louisiana, has taken steps to avoid this eventuality; Louisiana requires operators to post a bond or irrevocable letter of credit (based on closing costs estimated in the facility plan) and have at least $1 million of liability insurance to cover operations of open pits.

Centralized Treatment Facilities

Description

A centralized treatment facility for oil and gas drilling wastes is a process facility that accepts such wastes solely for the purpose of conditioning and treating wastes to allow for discharge or final disposal. Such facilities are distinct from centralized disposal pits, which do not treat drilling wastes as part of their storage and disposal functions. The use of such facilities may remove the burden of disposal of wastes from the operators in situations where State regulations have imposed stringent disposal requirements for burying reserve pit wastes onsite.

Centralized treatment may be an economically viable alternative to onsite waste disposal for special drilling fluids, such as oil-based muds, which cannot be disposed of in a more conventional manner. The removal, hauling, and treatment costs incurred by treatment at commercial sites will generally outweigh landspreading or onsite burial costs. A treatment facility can have a design capacity large enough to accept a great quantity of wastes from many drilling and/or production facilities.

Many different treatment technologies can potentially be applied to centralized treatment of oil and gas drilling wastes. The actual method used at the particular facility would depend on a number of factors. One of these factors is type of waste. Currently, some facilities are designed to treat solids for pH adjustment, dewatering, and solidification (muds and cuttings), while others are designed to treat produced waters, completion fluids, and stimulation fluids. Some facilities can treat a combination of wastes. Other factors determining treatment method include facility capacity, discharge options and requirements, solid waste disposal options, and other relevant State or local requirements.

Environmental Performance

Experience with centralized treatment is limited. Until recently, it was used only for treatment of offshore wastes. Its use in recent years for onshore wastes is commercially speculative, being principally a commercial response to the anticipated impacts of stricter State rules pertaining to oil and gas drilling and production waste. The operations have not been particularly successful as business ventures so far.

Commercial Landfarming

Description

Landfarming is a method for converting reserve pit waste material into soil-like material by bacteriological breakdown and through soil incorporation. The method can also be used to process production wastes, such as production tank bottoms, emergency pit cleanouts, and scrubber bottoms. Incorporation into soil uses dilution, biodegradation, chemical alteration, and metals adsorption mechanisms of soil and soil bacteria to reduce waste constituents to acceptable soil levels consistent with intended land use.

Solid wastes are distributed over the land surface and mixed with soils by mechanical means. Frequent turning or disking of the soil is necessary to ensure uniform biodegradation. Waste-to-soil ratios are normally about 1:4 in order to restrict concentrations of certain pollutants in the mixture, particularly chlorides and oil (Tucker 1985). Liquids can be applied to the land surface by various types of irrigation including sprinkler, flood, and ridge and furrow. Detailed landfarming design procedures are discussed in the literature (Freeman and Deuel 1984).

Landfarming methods have been applied to reserve pit wastes in commercial offsite operations. The technique provides both treatment and final disposition of salts, oil and grease, and solids. Landfarming may eventually produce large volumes of soil-like material that must be removed from the area to allow operations to continue.

Requirements for later reuse or disposal of this material must be determined separately.

Environmental Performance

Landfarming is generally done in areas large enough to incorporate the volume of waste to be treated. In commercial landfarming operations where the volume of materials treated within a given area is large, steps must be taken to ensure protection of surface and ground water. It is important, for instance, to minimize application of free liquids so as to reduce rapid transport of fluids through the soils.

The process is most suitable for the treatment of organics, especially the lighter fluid fractions that tend to distribute themselves quickly into the soil through the action of biodegradation. Heavy metals are also "treated" in the sense that they are adsorbed onto clay particles in the soil, presumably within a few feet of where they are applied; but the capacity of soils to accept metals is limited depending upon clay content. Similarly, the ability of the soil to accept chlorides and still sustain beneficial use is also limited.

Some States, such as Oklahoma and Kansas, prohibit the use of commercial landfarming of reserve pit wastes. Other States, such as Louisiana, allow reuse of certain materials treated at commercial landfarming facilities. Materials determined to meet certain criteria after treatment can be reused for applications such as daily sanitary landfill covering or roadbed construction. When reusing landfarmed material, it is important that such material not adversely affect any part of the food chain.

Reconditioning and Reuse of Drilling Media

Description

Reconditioning and reuse of drilling media are currently practiced in a few well-defined situations. The first such situation involves the reconditioning of oil-based muds. This is a universal practice because of the high cost of oil used in making up this type of drilling media. A second situation involves the reuse of reserve pit fluids as "spud" muds, the muds used in drilling the initial shallow portions of a well in which lightweight muds can be used. A third situation involves the increased reuse of drilling fluid at one well, using more efficient solids removal. Less mud is required for drilling a single well if efficient solids control is maintained. Another application for reuse of drilling media is in the plugging procedure for well abandonment. Pumpable portions of the reserve pit are transported by vacuum truck to the well being closed. The muds are placed in the wellbore to prevent contamination of possibly productive strata and freshwater aquifers from saltwater strata. The ability to reuse drilling media economically varies widely with the distance between drilling operations, frequency and continuity of the drilling schedule, and compatibility between muds and formations among drill sites.

Environmental Performance

The above discussion raises the possibility of minimization of drilling fluids as an approach to limiting any potential environmental impacts of drilling-related wastes. Experience in reconditioning and reusing spud muds and oil-based muds does not provide any estimate of specific benefits that might be associated with recycling or reuse of most conventional drilling muds. Benefits from mud recycling at the project level can be considerable. From a national perspective, benefits are unknown. The potential for at least some increased recycling and reuse appears to exist primarily through more efficient management of mud handling systems. Specific attempts to minimize the volume of muds used are discouraged, at present, by two factors: (1) drilling mud systems are operated by independent contractors, for whom sales of muds are a primary source of income, and (2) the central concern of all parties is successful drilling of the well, resulting in a general bias in favor of using virgin materials.

In spite of these economic disincentives, recent industry studies suggest that the benefits derived from decreasing the volume of drilling mud used to drill a single well are significant, resulting in mud cost reductions of as much as 30 percent (Amoco 1985).

PRODUCTION-RELATED WASTES

Waste Characterization

Produced Water

When oil and gas are extracted from hydrocarbon reservoirs, varying amounts of water often accompany the oil or gas being produced. This is known as produced water. Produced water may originate from the reservoir being produced or from waterflood treatment of the field (secondary recovery). The quantity of water produced is dependent upon the method of recovery, the nature of the formation being produced, and the length of time the field has been producing. Generally, the ratio of produced water to oil or gas increases over time as the well is produced.

Most produced water is strongly saline. Occasionally, chloride levels, and levels of other constituents, may be low enough (i.e., less than 500 ppm chlorides) to allow the water to be used for beneficial purposes such as crop irrigation or livestock watering. More often, salinity levels are considerably higher, ranging from a few thousand parts per million to over 150,000 ppm. Seawater, by contrast, is typically about 35,000 ppm chlorides. Produced water also tends to contain quantities of petroleum hydrocarbons (especially lower molecular weight compounds), higher molecular weight alkanes, polynuclear aromatic hydrocarbons, and metals. It may also contain residues of biocides and other additives used as production chemicals. These can include coagulants, corrosion inhibitors, cleaners, dispersants, emulsion breakers, paraffin control agents, reverse emulsion breakers, and scale inhibitors.

Radioactive materials, such as radium, have been found in some oil field produced waters. Ra-226 activity in filtered and unfiltered produced waters has been found to range between 16 and 395 picocuries/liter; Ra-228 activity may range from 170 to 570 picocuries/liter (USEPA 1985). The ground-water standard for the Maximum Contaminant Level (MCL) for combined Ra-226 and Ra-228 is 5 picocuries/liter (40 CFR, Part 257, Appendix 1). No study has been done to determine the percentage of produced water that contains radioactive materials.

<u>Low-Volume Production Wastes</u>

Low-volume production-related wastes include many of the chemical additives discussed above in relation to drilling (see Table III-2), as well as production tank bottoms and scrubber bottoms.

Onsite Management Methods

Onsite management methods for production wastes include subsurface injection, the use of evaporation and percolation pits, discharge of produced waters to surface water, and storage.

Subsurface Injection

Description: Today, subsurface injection is the primary method for disposing of produced water from onshore operations, whether for enhanced oil recovery (EOR) or for final disposal. Nationally, an estimated 80 percent of all produced water is disposed of in injection wells permitted under EPA's Underground Injection Control (UIC) program under the authority of the Safe Drinking Water Act.[8] In the major oil-producing States, it is estimated that over 90 percent of production wastes are disposed of by this method. Subsurface injection may be done at injection wells onsite, offsite, or at centralized facilities. The mechanical design and procedures are generally the same in all cases.

In enhanced recovery projects, produced water is generally reinjected into the same reservoir from which the water was initially produced. Where injection is used solely for disposal, produced water is injected into saltwater formations, the original formation, or older depleted producing formations. Certain physical criteria make a formation suitable for disposal, and other criteria make a formation acceptable to regulatory authorities for disposal.

The sequence of steps by which waste is placed in subsurface formations may include:

- Separation of free oil and grease from the produced water;
- Tank storage of the produced water;
- Filtration;
- Chemical treatment (coagulation, flocculation, and possibly pH adjustment); and, ultimately,
- Injection of the fluid either by pumps or by gravity flow.

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[8] API states that 80 to 90 percent of all produced water is injected in Class II wells.

By regulation, injection for the purpose of disposal must take place below all formations containing underground sources of drinking water (USDWs). Figure III-2 displays a typical disposal well pumping into a zone located below the freshwater table (Templeton and Associates 1980). The type of well often preferred by State regulatory agencies is the well specifically drilled, cased, and completed to accept produced water and other oil and gas production wastes. Another type of disposal well is a converted production well, the more prevalent type of disposal and enhanced recovery well. An injection well's location and age and the composition of injected fluids are the important factors in determining the level of mechanical integrity and environmental protection the well can provide.

Although it is not a very widespread practice, some produced water is disposed of through the annulus of producing wells. In this method, produced water is injected through the annular space between the production casing and the production tubing (see Figure III-3).[9] Injection occurs using little or no pressure. The disposal zone is shallower than the producing zone in this case. Testing of annular disposal wells is involved and expensive.

One method of testing the mechanical integrity of the casing used for annular injection, without removing the tubing and packer, is through the use of radioactive tracers and sensing devices. This method involves the pumping of water spiked with a low-level radioactive tracer into the injection zone, followed by running a radioactivity-sensing logging tool through the tubing string. This procedure should detect any shallow casing leaks or any fluid migration between the casing and the borehole. Most State regulatory agencies discourage annular injection and allow the practice only in small-volume, low-pressure applications.

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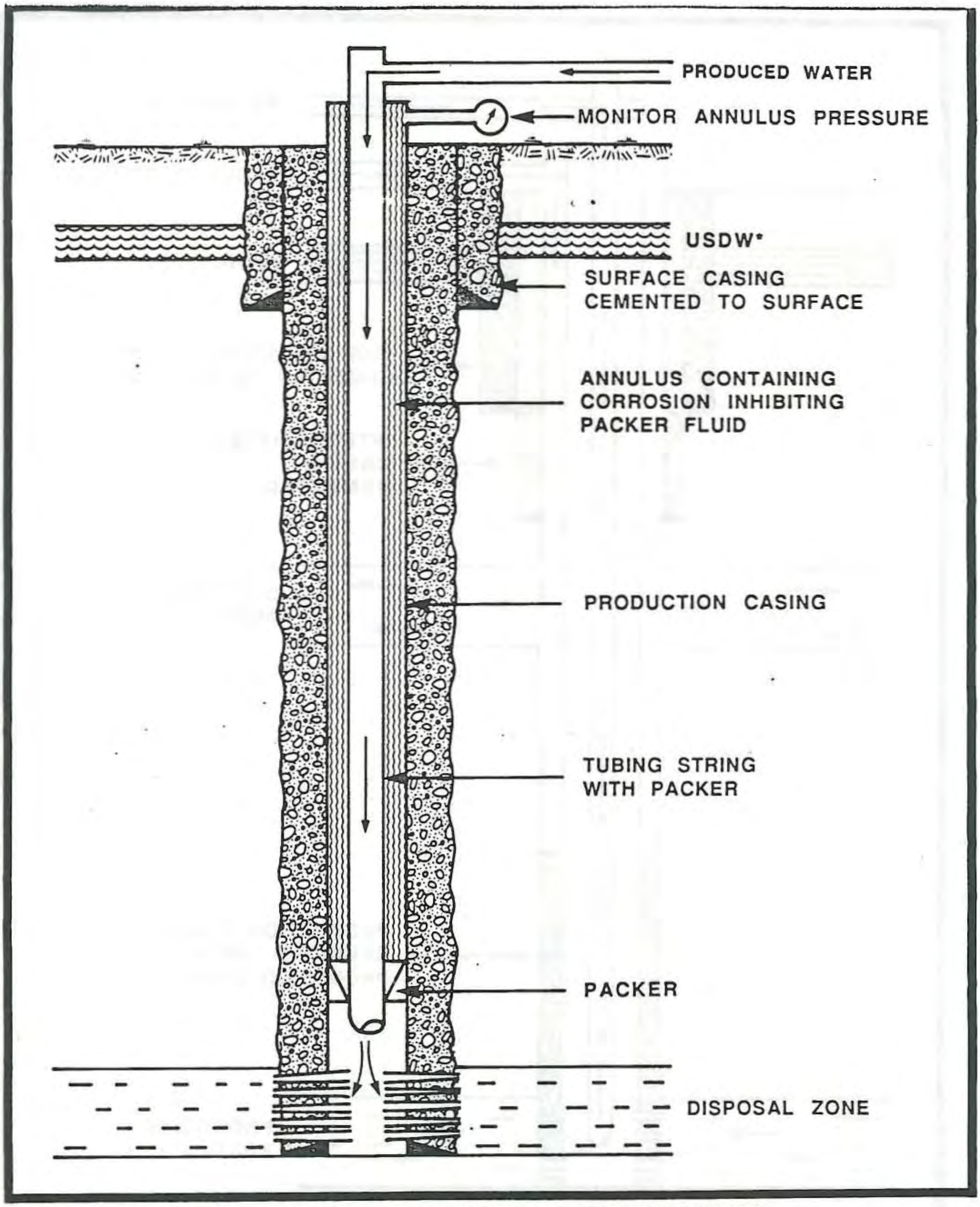
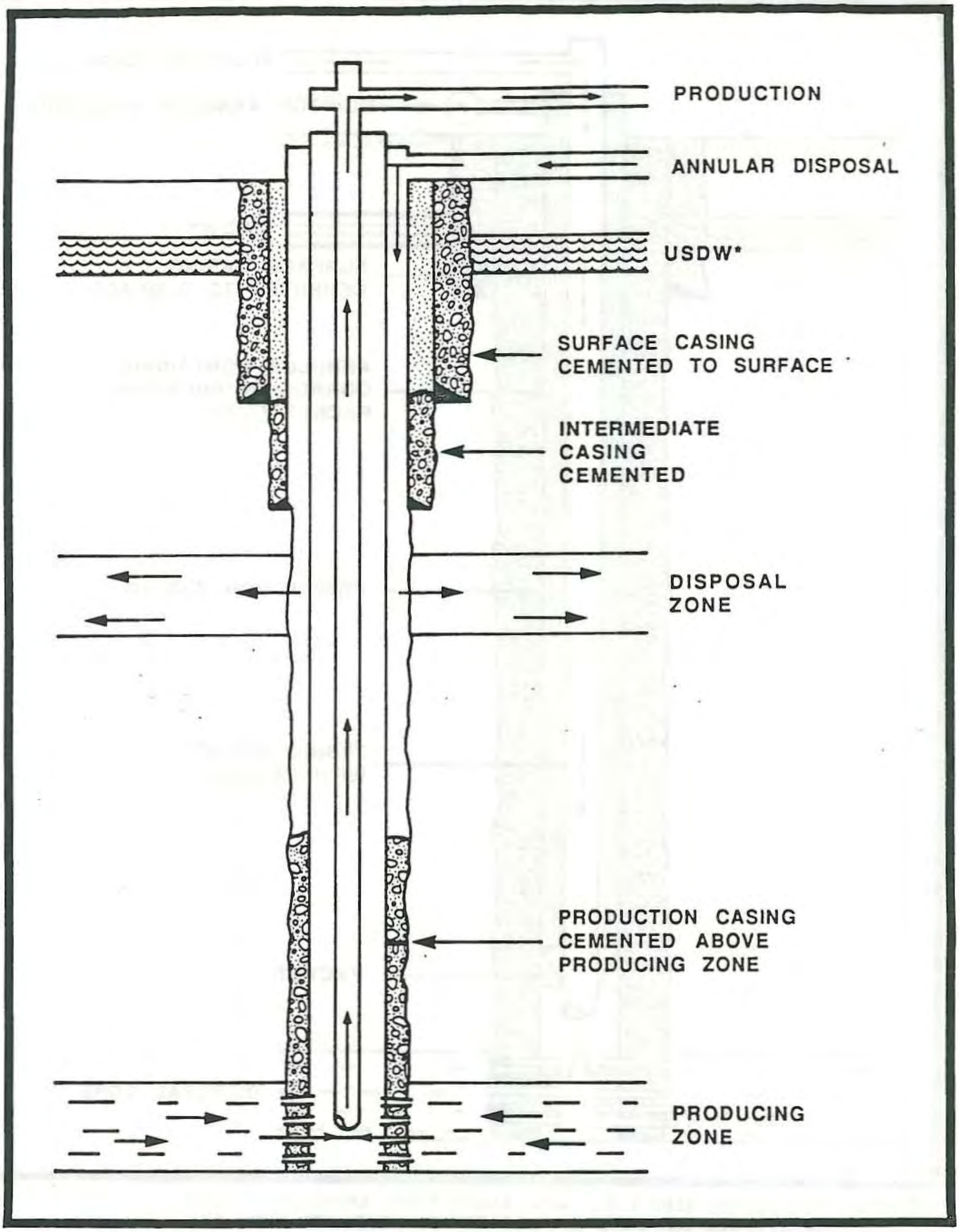
[9] In the State of Ohio, produced water is gravity-fed into the annulus rather than being pumped.



SOURCE: TEMPLETON, ELMER E., AND ASSOCIATES, ENVIRONMENTALLY ACCEPTABLE DISPOSAL OF SALT BRINES PRODUCED WITH OIL AND GAS, JANUARY, 1980.

* UNDERGROUND SOURCE OF DRINKING WATER
NOTE: NOT TO SCALE

Figure III-2 Typical Produced Water Disposal Well Design



SOURCE: TEMPLETON, ELMER E., AND ASSOCIATES, ENVIRONMENTALLY ACCEPTABLE DISPOSAL OF SALT BRINES PRODUCED WITH OIL AND GAS, JANUARY, 1980.

* UNDERGROUND SOURCE OF DRINKING WATER

NOTE: NOT TO SCALE

Figure III-3 Annular Disposal Outside Production Casing

Environmental performance: From the environmental standpoint, the primary issue with disposal of produced waters is the potential for chloride contamination of arable lands and fresh water. Other constituents in produced water may also affect the quality of ground water. Because of their high solubility in water, there is no practical way to immobilize chlorides chemically, as can be done with heavy metals and many other pollutants associated with oil and gas production.

Injection of produced water below all underground sources of drinking water is environmentally beneficial if proper safeguards exist to ensure that the salt water will reach a properly chosen disposal horizon, which is sufficiently isolated from usable aquifers. This can be accomplished by injecting water into played-out formations or as part of a waterflooding program to enhance recovery from a field. Problems to be avoided include overpressurization of the receiving formation, which could lead to the migration of the injected fluids or native formation fluids into fresh water via improperly completed or abandoned wells in the pressurized area. Another problem is leaking of injected fluids into freshwater zones through holes in the tubing and casing.

The UIC program attempts to prevent these potential problems. The EPA UIC program requires periodic mechanical integrity tests (MITs) to detect leaks in casing and ensure mechanical integrity of the injection well. Such testing can detect performance problems if it is conscientiously conducted on schedule. The Federal regulations require that mechanical integrity be tested for at least every 5 years. If leaks are detected or mechanical integrity cannot be established during the testing of the well, the response is generally to suspend disposal operations until the well is repaired or to plug and abandon the well if repair proves too costly or inefficient. The Federal regulations also require that whenever a new well or existing disposal well is permitted, a one-quarter mile radius around the well must be reviewed for the presence of manmade or natural conduits that could lead to injected fluids or native brines leaving the injection zone. In cases where improperly plugged or completed wells are found, the permit applicant must correct the problems or agree to limit the injection pressure. Major factors influencing well failure include the design, construction, and age of the well itself (converted producing wells, being older, are more likely to fail a test for integrity than newly constructed Class II injection wells); the corrosivity of the injected fluid (which varies chiefly in chloride content); and the injection pressure (especially if wastes are injected at pressures above specified permit limits).

Design, construction, operation, and testing: There is considerable variation in the actual construction of Class II wells in operation nationwide because many wells in operation today were constructed prior to enactment of current programs and because current programs themselves may vary quite significantly. The legislation authorizing the UIC program directed EPA to provide broad flexibility in its regulations so as not to impede oil and gas production, and to impose only requirements that are essential to the protection of USDWs. Similarly, the Agency was required to approve State programs for oil and gas wells whether or not they met EPA's regulations as long as they contained the minimum required by the Statute and were effective in protecting USDWs. For these reasons there is great variability in UIC requirements in both State-run and EPA-run programs. In general, requirements for new injection wells are quite extensive. Not every State, however, has required the full use of the "best available" technology. Furthermore, State requirements have evolved over time, and most injection wells operate with a lifetime permit. In practice, construction ranges from wells in which all USDWs are fully protected by two strings of casing and cementing, injection is through a tubing, and the injection zone is isolated by the packer and cement in the wellbore to shallow wells with one casing string, no packer, and little or no cement.

With respect to requirements for mechanical integrity testing of injection wells, Federal UIC requirements state that "an injection well has mechanical integrity if: (1) there is no significant leak in the casing, tubing or packer; and (2) there is no significant fluid movement into an underground source of drinking water through vertical channels adjacent to the injection well bore." Translation of these general requirements into specific tests varies across States.

In addition to initial pressure testing prior to operation of injection wells, States (including those that do not have primacy under the UIC program) also require monitoring or mechanical integrity tests of Class II injection wells at least once every 5 years. In lieu of such a casing pressure test, the operator may, each month, monitor or record the pressure in the casing/tubing annulus during actual injection and report the pressure on a yearly basis.

To date, about 70 percent of all Class II injection wells have been tested nationwide, though statistics vary across EPA Regions. Data on these tests available at the Federal level are not highly detailed. Although Federal legislation lists a number of specific monitoring requirements (such as monitoring of injection pressures, volumes, and nature of fluid being injected and 5-year tests for mechanical integrity), technical information such as injection pressure and waste characterization is not reported at the Federal level. (These data are often kept at the State level.) Until recently, Federal data on mechanical integrity tests listed only the number of wells passing and failing within each State, without any explanation of the type of failure or its environmental consequences.

For injection wells used to access underground hydrocarbon storage and enhanced recovery, a well may be monitored on a field or project basis rather than on an individual well basis by manifold monitoring, provided the owner or operator demonstrates that manifold monitoring is comparable to individual well monitoring. Manifold monitoring may be used in cases where facilities consist of more than one injection well and operate with a common manifold. Separate monitoring systems for each well are not required provided the owner or operator demonstrates that manifold monitoring is comparable to individual well monitoring.

Under the Federal UIC program, all ground water with less than 10,000 mg/L total dissolved solids (TDS) is protected. Casing cemented to the surface is one barrier against contamination of USDWs. State programs vary in their requirements for casing and cementing. For example, Texas requires surface casing in strata with less than 3,000 ppm TDS; Louisiana, less than 1,500 ppm TDS; New Mexico, less than 5,000 ppm TDS. However, all wells must be designed to protect USDWs through a combination of surface casing, long string or intermediate casing, cementing, and geologic conditions.

Proximity to other wells and to protected aquifers: When a new injection well is drilled or an existing well is converted for injection, the area surrounding the site must be inspected to determine whether there are any wells of record that may be unplugged or inadequately plugged or any active wells that were improperly completed. The radius of concern includes that area within which underground pressures will be increased. All States have adopted at least the minimum Federal requirement of a one-quarter mile radius of review; however, the Agency is concerned that problems may still arise in instances where undocumented wells (such as dry holes) exist or where wells of record cannot be located.

States typically request information on the permit application about the proximity of the injection well to potable aquifers or to producing wells, other injection wells, or abandoned oil- or gas-producing wells within a one-quarter mile radius. In Oklahoma, for instance, additional restrictions are placed on UIC Class II wells within one-half mile of an active or reserve municipal water supply well unless the applicant can "prove by substantial evidence" that the injection well will not pollute a municipal water supply.

Although these requirements exist, it is important to recognize the following:

- Policy on review of nearby wells varies widely from State to State, and the injection well operator has had only a limited responsibility to identify possible channels of communication between the injection zone and freshwater zones.
- Many injection operations predate current regulations on the review of nearby wells and, because of "grandfather" clauses, are exempt.

Operation and maintenance: Incentives for compliance with applicable State or Federal UIC requirements will tend to vary according to whether a well is used for enhanced recovery or purely for waste disposal. Wells used for both purposes may be converted production wells or wells constructed specifically as Class II wells.

In order for enhanced recovery to be successful, it is essential for operators to ensure that fluids are injected into a specific reservoir and that pressures within the producing zone are maintained by avoiding any communication between that zone and others. Operators therefore have a strong economic incentive to be scrupulous in operating and maintaining Class II wells used for enhanced recovery.

On the other hand, economic incentives for careful operation of disposal wells may not be as strong. The purpose here is to dispose of fluids. The nature of the receiving zone itself, although regulated by State or Federal rules, is not of fundamental importance to the well operator as long as the receiving formation is able to accept injected fluids. Wells used for disposal are often older, converted production wells and may be subject to more frequent failures.

Evaporation and Percolation Pits

Description: Evaporation and percolation pits (see discussion above under "Reserve Pits") are also used for produced water disposal. An evaporation pit is defined as a surface impoundment that is lined by a clay or synthetic liner. An evaporation/percolation pit is one that is unlined.

Environmental performance: Evaporation of produced water can occur only under suitable climatic conditions, which limits the potential use of this practice to the more arid producing areas within the States. Percolation of produced water into soil has been allowed more often in areas where the ground water underlying the pit area is saline and is not suitable for use as irrigation water, livestock water, or drinking water. The use of evaporation and percolation pits has the potential to degrade usable ground water through seepage of produced water constituents into unconfined, freshwater aquifers underlying such pits.[10]

Discharge of Produced Waters to Surface Water Bodies

Description: Discharge of produced water to surface water bodies is generally done under the NPDES permit program. Under NPDES, discharges are permitted for (1) coastal or tidally influenced water, (2) agricultural and wildlife beneficial use, and (3) discharge of produced water from stripper oil wells to surface streams. Discharge under NPDES often occurs after the produced water is treated to control

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[10] This phenomenon is documented in Chapter IV.

pH and minimize a variety of common pollutants, such as oil and grease, total dissolved solids, and sulfates. Typical treatment methods include simple oil and grease separation followed by a series of settling and skimming operations.

Environmental performance: Direct discharge of produced waters must meet State or Federal permit standards. Although pollutants such as total organic carbon are limited in these discharges, large volumes of discharges containing low levels of such pollutants may be damaging to aquatic communities.[11]

Other Production-Related Pits

Description: A wide variety of pits are used for ancillary storage and management of produced waters and other production-related wastes. These can include:[12]

1. Basic sediment pit: Pit used in conjunction with a tank battery for storage of basic sediment removed from a production vessel or from the bottom of an oil storage tank. (Also referred to as a burn pit.)

2. Brine pit: Pit used for storage of brine used to displace hydrocarbons from an underground hydrocarbon storage facility.

3. Collecting pit: Pit used for storage of produced water prior to disposal at a tidal disposal facility, or pit used for storage of produced water or other oil and gas wastes prior to disposal at a disposal well or fluid injection well. In some cases, one pit is both a collecting pit and a skimming pit.

4. Completion/workover pit: Pit used for storage or disposal of spent completion fluids, workover fluids, and drilling fluid; silt; debris; water; brine; oil; scum; paraffin; or other materials that have been cleaned out of the wellbore of a well being completed or worked over.

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11 This phenomenon is documented in Chapter IV.

12 List adapted from Texas Railroad Commission Rule 8, amended March 5, 1984.

5. Emergency produced water storage pit: Pit used for storage of produced water for a limited period of time. Use of the pit is necessitated by a temporary shutdown of a disposal well or fluid injection well and/or associated equipment, by temporary overflow of produced water storage tanks on a producing lease, or by a producing well loading up with formation fluids such that the well may die. Emergency produced water storage pits may sometimes be referred to as emergency pits or blowdown pits.

6. Flare pit: Pit that contains a flare and that is used for temporary storage of liquid hydrocarbons that are sent to the flare during equipment malfunction but are not burned. A flare pit is used in conjunction with a gasoline plant, natural gas processing plant, pressure maintenance or repressurizing plant, tank battery, or well.

7. Skimming pit: Pit used for skimming oil off produced water prior to disposal of produced water at a tidal disposal facility, disposal well, or fluid injection well.

8. Washout pit: Pit located at truck yard, tank yard, or disposal facility for storage or disposal of oil and gas waste residue washed out of trucks, mobile tanks, or skid-mounted tanks.[13]

   The Wyoming Oil and Gas Conservation Commission would add pits that retain fluids for disposal by evaporation such as pits used for gas wells or pits used for dehydration facilities.

Environmental performance: All of these pits may cause adverse environmental impact if their contents leach, if they are improperly closed or abandoned, or if they are used for improper purposes. Although they are necessary and useful parts of the production process, they are subject to potential abuse. An example would be the use of an emergency pit for disposal (through percolation or evaporation) of produced water.

Offsite Management Methods

Road or Land Applications

Description: Untreated produced water is sometimes disposed of by application to roads as a deicing agent or for dust control.

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[13] The Alaska Department of Environmental Conservation questions whether pits described in Items 1, 6, and 8 should be exempt under RCRA.

Environmental performance: Road or land application of produced waters may cause contamination of ground water through leaching of produced water constituents to unconfined freshwater aquifers. Many States do not allow road or land application of produced waters.

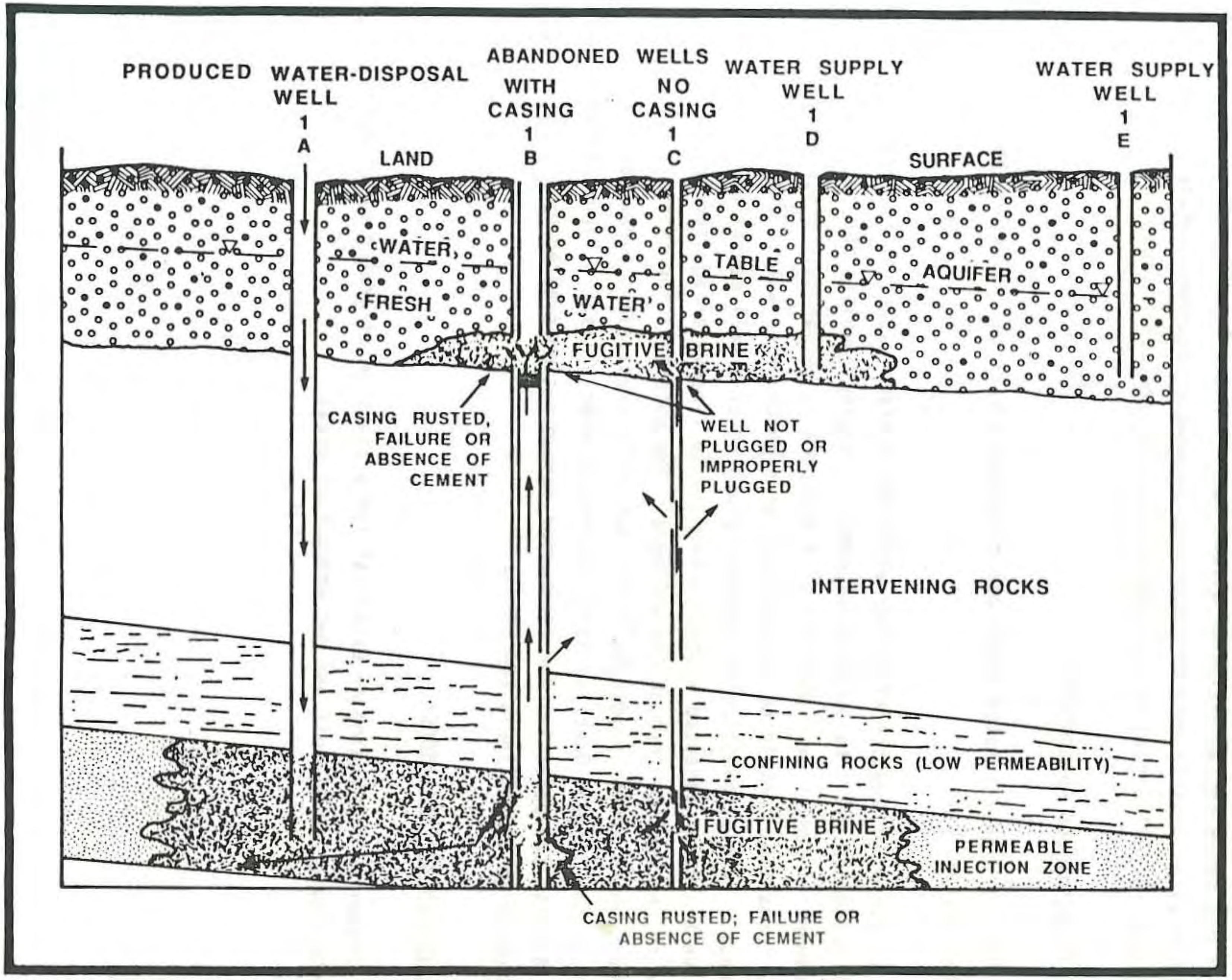
Well Plugging and Abandonment

There are an estimated 1,200,000 abandoned oil or gas wells in the United States.

To avoid degradation of ground water and surface water, it is vital that abandoned wells be properly plugged. Plugging involves the placement of cement over portions of a wellbore to permanently block or seal formations containing hydrocarbons or high-chloride waters (native brines). Lack of plugging or improper plugging of a well may allow native brines or injected wastes to migrate to freshwater aquifers or to come to the surface through the wellbore. The potential for this is highest where brines originate from a naturally pressurized formation such as the Coleman Junction formation found in West Texas. Figure III-4 illustrates the potential for freshwater contamination created by abandoned wells (Illinois EPA 1978).

Environmental Performance

Proper well plugging is essential for protection of ground water and surface water in all oil and gas production areas.



SOURCE: ILLINOIS EPA, ILLINOIS OIL FIELD BRINE DISPOSAL ASSESSMENT:
STAFF REPORT, NOVEMBER 1978.

NOTE: NOT TO SCALE

Figure III-4 Pollution of a Fresh Water Aquifer Through Improperly

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CHAPTER IV

DAMAGE CASES

INTRODUCTION

Purpose of the Damage Case Review

The damage case study effort conducted for this report had two principal objectives:

To Respond to the Requirements of Section 8002(m)(C)

The primary objective was to respond to the requirements of Section 8002(m) of RCRA, which require EPA to identify documented cases that prove or have caused danger to human health and the environment from surface runoff or leachate. In interpreting this passage, EPA has emphasized the importance of strict documentation of cases by establishing a test of proof (discussed below) that all cases were required to pass before they could be included in this report. In addition, EPA has emphasized development of recent cases that illustrate damages created by current practices under current State regulations. This has been complicated in some instances by recent revisions to regulatory requirements in some States. The majority of cases presented in this chapter (58 out of 61) occurred during the last 5 years. Historical damages that occurred under prior engineering practices or under previous regulatory regimes have been excluded unless such historical damages illustrate health or environmental problems that the Agency believes should be brought to the attention of Congress now.[1] The overall objective is to present documented cases that show reasonably clear links of cause and effect between waste management practices and resulting damages, and to identify cases where damages have been most significant in terms of human health or environmental impacts.

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[1] The primary example of this is the problem of abandoned wells, discussed at length under Miscellaneous Issues below. The abandoned well problem results for the most part from inadequate past plugging practices. Although plugging practices have since been improved under State regulations, associated damages to health and the environment are continuing.

To Provide an Overview of the Nature of Damages Associated with Oil and Gas Exploration, Development, or Production Activities

In the course of accumulating damage cases, EPA has acquired a significant amount of information that has provided helpful insights into the nature of damages.

Methodology for Gathering Damage Case Information

The methodology for identifying, collecting, and processing damage cases was originally presented in draft form in the Technical Report published on October 31, 1986. The methodology, which differs minimally from the draft, is outlined below.

Information Categories

The damage case effort attempted to collect and record several categories of information on each case. Initially, this information was organized into a data base from which portions of cases were drawn for use in the final report. Categories of information were as follows:

1. Characterization of specific damage types: For each case, the environmental medium involved was determined (ground water, surface water, or land), along with the type of incident and characterization of damage. Only cases with documented damage were included. Types of potential health or environmental damages of interest are shown on Table IV-1.

2. The size and location of the site: Sites were located by nearest town and by county. Where significant hydrogeological or other pertinent factors are known, they were included; however, this type of information has been difficult to gather for all cases.

3. The operating status of the facility or site: All pertinent factors relating to the site's status (active, inactive, in process of shutdown, etc.) have been noted.

Table IV-1 Types of Damage of Concern to This Study

1. Human Health Effects (acute and chronic): While there are some instances where contamination has resulted in cases of acute adverse human health effects, such cases are difficult to document. Levels of pollution exposure caused by oil and gas operations are more likely to be in ranges associated with chronic carcinogenic and noncarcinogenic effects.

2. Environmental Effects: Impairment of natural ecosystems and habitats, including contaminating of soils, impairment of terrestrial or aquatic vegetation, or reduction of the quality of surface waters.

3. Effects on Wildlife: Impairment to terrestrial or aquatic fauna; types of damage may include reduction in species' presence or density, impairment of species' health or reproductive ability, or significant changes in ecological relationships among species.

4. Effects on Livestock: Morbidity or mortality of livestock, impairment in the marketability of livestock, or any other adverse economic or health-based impact on livestock.

5. Impairment of Other Natural Resources: Contamination of any current or potential source of drinking water, disruption or lasting impairment to agricultural lands or commercial crops, impairment of potential or actual industrial use of land, or reduction in current or potential use of land.

4. Identification of the type and volume of waste involved: While the type of waste involved has been easy to define, volumes often have not.

5. Identification of waste management practices: For each incident, the waste management practices associated with the incident have been presented.

6. Identification of any pertinent regulations affecting the site: State regulations in force across the oil- and gas-producing States are discussed at length in Appendix A. Since it would be unwieldy to attempt to discuss all pertinent regulations in relation to each site, each documented case includes a section on Compliance Issues that discusses significant regulatory issues associated with each incident as reported by sources or contacts.[2] In some cases, interpretations were necessary.

7. Type of documentation available: All documentation available for each case was included to the extent possible. For a few cases, documentation is extensive.

For the purpose of this report, the data base was condensed and is presented in Appendix C.

Sources and Contacts

No attempt was made to compile a complete census of current damage cases. States from which cases were drawn are listed on Table IV-2. As evident from the table, resources did not permit gathering of cases from all States.

Within each of the States, every effort was made to contact all available source categories listed in the Technical Report (see Table IV-3). Because time was extremely limited, the effort relied principally on information available through relevant State and local agencies and

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[2] All discussions have been reviewed by State officials and by any other sources or contacts who provided information on a case.

Table IV-2 States From Which Case Information Was Assembled

1. Alaska
2. Arkansas
3. California
4. Colorado
5. Kansas
6. Louisiana
7. Michigan
8. New Mexico
9. Ohio
10. Oklahoma
11. Pennsylvania
12. Texas
13. West Virginia
14. Wyoming

Table IV-3 Sources of Information Used in Developing Damage Cases

1. Relevant State or Local Agencies: including State environmental agencies; oil and gas regulatory agencies; State, regional, or local departments of health; and other agencies potentially knowledgeable about damages related to oil and gas operations.

2. EPA Regional Offices

3. Bureau of Land Management

4. Forest Service

5. Geological Survey

6. Professional or trade associations

7. Public interest or citizens' groups

8. Attorneys engaged in litigation

on contacts provided through public interest or citizens' groups. In some instances, cases were developed through contacts with private attorneys directly engaged in litigation. Because these nongovernmental sources often provided information on incidents of which State agencies were unaware, such cases were sometimes undocumented at the State level. State agencies were, however, provided with review drafts of case write-ups. They, in turn, provided extensive additional information and comments.

Case Study Development

Virtually all of the data used here were gathered through direct contacts with agencies and individuals, or through followup to those contacts, rather than through secondary references. For each State, researchers first contacted all State agencies that play a significant role in the regulation of oil or gas operations and set up appointments for field visits. At the same time, contacts and appointments were made where possible with local citizens' groups and private attorneys in each State. Visits were made in the period between December 1986 and February 1987. During that time, researchers gathered actual documentation and made as many additional contacts as possible.

Test of Proof

All cases were classified according to whether they met one or more formal tests of proof, a classification that was to some extent judgmental. Three tests were used, and cases were considered to meet the documentation standards of 8002(m)(C) if they met one or more of them.

The tests were as follows:

1. Scientific investigation: A case could meet documentation standards if damages were found to exist as part of the findings of a scientific study. Such studies could be extensive formal investigations supporting litigation or a State enforcement action, or they could, in some instances, be the results of technical tests (such as monitoring of wells) if such tests (a) were conducted with State-approved quality control procedures, and (b) revealed contamination levels in excess of an applicable State or Federal standard or guideline (such as a drinking water standard or water quality criterion).

2. Administrative ruling: A case could meet documentation standards if damages were found to exist through a formal administrative finding, such as the conclusions of a site report by a field investigator, or through existence of an enforcement action that cited specific health or environmental damages.

3. Court decision: The third way in which a case could be accepted was if damages were found to exist through the ruling of a court or through an out-of-court settlement.

EPA considered the possibility of basing its damage case review solely on cases that have been tried in court and for which damage determinations have been made by jury or judicial decision. This approach was rejected for a variety of reasons. First and most important, EPA wanted wherever possible to base its damage case work on scientific evidence and on evidence developed by States as part of their own regulatory control programs. Since States are the most important entity in controlling the environmental impacts of this industry, the administrative damage determinations they make are of the utmost concern to EPA. Second, comparatively few cases are litigated, and many litigated cases, perhaps a majority, are settled out of court and their records sealed through agreements between plaintiffs and defendants. Third, as data collected for this report indicate, many litigated cases are major cases in which the plaintiff may be a corporation or a comparatively wealthy landowner with the resources necessary to develop the detailed evidence necessary to successfully litigate a private suit (see damage case LA 65 on pages IV-78 and IV-79). Private citizens rarely bring cases to court because court cases are expensive to conduct, and most of these cases are settled out of court.

Review by State Groups and Other Sources

All agencies, groups, and individuals who provided documentation or who have jurisdiction over the sites in any specific State were sent draft copies of the damage cases. Because of the tight schedule for development of the report, there was limited time available for damage case review. Their comments were incorporated to the extent possible; EPA determined which comments should be included.

Limitations of the Methodology and Its Results

Schedule for Collection of Damage Case Information

The time period over which the damage case study work occurred was short, covering portions of three consecutive months. In addition, much of the field research was arranged or conducted over the December 1986-January 1987 holiday period, when it was often difficult to make contacts with State agency representatives or private groups. To the extent that resources permitted, followup visits were made to fill gaps. Nevertheless, coverage of some States had to be omitted entirely, and coverage in others (particularly Oklahoma) was limited.

Limited Number of Oil- and Gas-Producing States in Analysis

Of the States originally intended to be covered as discussed in the Technical Report, several were omitted from coverage; however, States visited account for a significant percentage of U.S. oil and gas production (see Table IV-2).

Difficulty in Obtaining a Representative Sample

In general, case studies are used to gain familiarity with ranges of issues involved in a particular study topic, not to provide a statistical representation of damages. Therefore, although every attempt was made to produce representative cases of damages associated with oil and gas operations, this study does not assert that its cases are a statistically representative record of damages in each State. Even if an attempt had been made to create a statistically valid study set, such as by randomly selecting drilling operations for review, it would have been difficult for a number of practical reasons.

First, record keeping varies significantly among States. A few States, such as Ohio, have unusually complete and up-to-date central records of enforcement actions and complaints. More often, however, enforcement records are incomplete and/or distributed throughout regional offices within the State. Schedules were such that only a few offices, usually only the State's central offices, were visited by researchers. Furthermore, their ability to collect files at each office was limited by the time available on site (usually 1 day, but never more than 3 days) and by the ability of each State to spare staff time to assist in the research. The number of cases found at each office and the amount of material gathered were influenced strongly by these constraints.

Second, very often damage claims against oil and gas operators are settled out of court, and information on known damage cases has often been sealed through agreements between landowners and oil companies.

This is typical practice, for instance, in Texas. In some cases, even the records of well-publicized damage incidents are almost entirely unavailable for review. In addition to concealing the nature and size of any settlement entered into between the parties, impoundment curtails access to scientific and administrative documentation of the incident.

A third general limitation in locating damage cases is that oil and gas activities in some parts of the country are in remote, sparsely populated, and unstudied areas. In these areas, no significant population is present to observe or suffer damages, and access to sites is physically difficult. To systematically document previously unreported damages associated with operations in more remote areas would have required an extensive original research project far beyond the resources available to this study.

Organization of This Presentation

As noted throughout this report, conditions affecting exploration, development, and production of oil and gas vary extensively from State to State, and by regions within States. While it would be logical to discuss damage cases on a State-by-State basis, the following discussion is organized according to the zones defined for other purposes in this project. Within each zone the report presents one or more categories of damages that EPA has selected as fairly illustrative of practices and conditions within that zone, focusing principally on cases of damage associated with management of high-volume wastes (drilling fluids and produced waters). Wherever possible, State-specific issues are discussed as well.

At the end of this chapter are a number of miscellaneous categories of damage cases that, although significant and well-documented, are associated either with management of lower volume exempt wastes or with types of damage not immediately related to management of wastes from current field operations. Such categories include damages caused by unplugged or improperly plugged abandoned wells.

NEW ENGLAND

The New England zone includes Maine, New Hampshire, Vermont, Massachusetts, Rhode Island, and Connecticut. No significant oil and gas are found in this zone, and no damage cases were collected.

APPALACHIA

The Appalachian zone includes Delaware, Kentucky, Maryland, New Jersey, New York, Ohio, Pennsylvania, Tennessee, Virginia, and West Virginia. Many of these States have minimal oil and gas production. Damage cases were collected from Ohio, West Virginia, and Pennsylvania.

Operations

Oil and gas production in the Appalachian Basin tends to be marginal, and operations are often low-budget efforts. Funds for proper maintenance of production sites may be limited. Although the absolute amount of oil produced in the Appalachian zone is small in comparison with the rest of the country, the produced water-to-product ratios are typically very high and produced waters contain high concentrations of chlorides.[3]

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[3] David Flannery, on behalf of various oil and gas trade organizations, states that "...in absolute terms, the discharge of produced water from wells in the Appalachian states is small."

In West Virginia in 1985, 1,839 new wells were completed at an average depth of 4,270 feet. Only 18 exploratory wells were drilled in that year. In Pennsylvania 4,627 new wells were completed in 1985 to an average depth 2,287 feet; 59 exploratory wells were drilled in that year. Activity in Ohio is developmental rather than exploratory, with only 78 exploratory wells drilled in 1985 out of a total of 6,297 wells completed. The average depth of a new well in 1985 was 3,760 feet.

Types of Operators

Oil and gas production in the Appalachian Basin is dominated by small operators, some well-established, some new to the industry. Major companies still hold leases in some areas. Since most extraction in this zone is economically marginal, many operators are susceptible to market fluctuations.

Major Issues

Contamination of Ground Water from Reserve Pits

Damage case incidents resulting from unlined reserve pits, with subsequent migration of contaminants into ground water, are found in the State of Ohio.

> In 1982, drilling activities of an unnamed oil and gas company contaminated the well that served a house and barn owned by a Mr. Bean, who used the water for his dairy operations. Analysis done on the water well by the Ohio Department of Agriculture found high levels of barium, iron, sodium, and chlorides. (Barium is a common constituent of drilling mud.) Because the barium content of the water well exceeded State standards, Mr. Bean was forced to shut down his dairy operations. Milk produced at the Bean farm following contamination of the water well contained 0.63 mg/L of barium. Concentrations of chlorides, barium, iron, sodium, and other residues in the water well were above the U.S. EPA's Secondary Drinking Water Standards. Mr. Bean drilled a new well, which also became contaminated. As of September 1984, Mr. Bean's water

well was still showing signs of contamination from the drilling-related wastes. It is not known whether Mr. Bean was able to recover financially from the disruption of his dairy business. (OH 49)[4]

This case is a violation of current Ohio regulations regarding drilling mud and produced waters.

PW

Illegal Disposal of Oil Field Wastes in Ohio

Illegal disposal of oil field wastes is a problem in Ohio, as elsewhere, but the State is making an aggressive effort to increase compliance with State waste disposal requirements and is trying to maintain complete and up-to-date records. The State has recently banned all saltwater disposal pits. A legislative initiative during the spring of 1987 attempted to overturn the ban. The attempt was unsuccessful.

The Miller Sand and Gravel Co., thougn an active producer of sand and gravel, has also served as an illegal disposal site for oil field wastes. An investigation by the Ohio Department of Natural Resources (DNR) found that the sand and gravel pits and the surrounding swamp were contaminated with oil and high-chloride produced waters. Ohio inspectors noted a flora kill of unspecified size. Ohio Department of Health laboratory analysis of soil and liquid samples from the pits recorded chloride concentrations of 269,000 mg/L. The surrounding swamp chloride concentrations ranged from 303 mg/L (upstream from the pits) to 60,000 mg/L (area around the pits). This type of discharge is prohibited by State regulations. (OH 45)[5]

This discharge was a violation of State regulations.

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[4] References for case cited: Ohio EPA, Division of Public Water Supply, Northeast District Office, interoffice communication from E. Mohr to M. Hilovsky describing test results on Mr. Bean's water well, 7/21/86. Letters from E. Mohr, Ohio EPA, to Mr. Bean and Mr. Hart explaining water sampling results, 10/20/82. Letter from Miceli Dairy Products Co. to E. Mohr, Ohio EPA, explaining test results from Mr. Bean's milk and water well. Letters from E. Mohr, Ohio EPA, to Mr. Bean explaining water sampling results from tests completed on 10/7/82, 2/2/83, 10/25/83, 6/15/84, 8/3/84, and 9/17/84. Generalized stratigraphic sequence of the rocks in the Upper Portion of the Grand River Basin.

[5] References for case cited: Ohio EPA, Division of Wastewater Pollution Control, Northeast District Office, interoffice communication from E. Mohr to D. Hasbrauck, District Chief, concerning the results from sampling at the sand and gravel site. Ohio Department of Health, Environmental Sample Submission Reports from samples taken on 6/22/82.

Equity Oil & Gas Funds, Inc., operates Well #1 on the Engle Lease, Knox County. An Ohio DNR official inspected the site on April 5, 1985. There were no saltwater storage tanks on site to collect the high-chloride produced water that was being discharged from a plastic hose leading from the tank battery into a culvert that, in turn, emptied into a creek. The inspector took photos and samples. Both produced water and oil and grease levels were of sufficient magnitude to cause damage to flora and fauna, according to the notice of violation filed by the State. The inspector noted that a large area of land along the culvert had been contaminated with oil and produced water. The suspension order indicated that the "...violations present an imminent danger to public health and safety and are likely to result in immediate and substantial damage to natural resources." The operator was required by the State to "...restore the disturbed land surface and remove the oil from the stream in accordance with Section 1509.072 of Ohio Revised Statutes...." (OH 07)[6]

This was an illegal discharge that violated Ohio regulations. In another case:

Zenith Oil & Gas Co. operated Well #1 in Hopewell Township. The Ohio DNR issued a suspension order to Zenith in March of 1984 after State inspectors discovered produced water discharges onto the surrounding site from a breech in a produced water pit and pipe leading from the pit. A Notice of Violation had been issued in February 1984, but the violations were still in effect in March 1984. A State inspection of an adjacent site, also operated by Zenith Oil & Gas Co., discovered a plastic hose extending from one of the tank batteries discharging high-chloride produced water into a breached pit and onto the site surface. Another tank was discharging produced water from an open valve directly onto the site surface. State inspectors also expressed concern about lead and mercury contamination from the discharge. Lead levels in the discharge were 2.5 times the accepted level for drinking water, and mercury levels were 925 times the acceptable levels for drinking water, according to results filed for the State by a private laboratory. The State issued a suspension order stating that the discharge was "...causing contamination and pollution..." to the surface and subsurface soil, and in order to remedy the problem the operator would have to restore the disturbed land. (Ohio no longer allows the use of produced water disposal pits.) (OH 12)[7]

This was an illegal discharge that violated Ohio regulations.

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6 References for case cited: The Columbus Water and Chemical Testing Lab, lab reports. Ohio Department of Natural Resources, Division of Oil and Gas, Notice of Violation, 5/5/85.

7 References for case cited: Ohio Department of Natural Resources, Division of Oil and Gas, Suspension Order #84-07, 3/22/84. Muskingum County Complaint Form. Columbus Water and Chemical Testing Lab sampling report.

Contamination of Ground Water from Annular Disposal of Produced Water

Ohio allows annular disposal of produced waters. This practice is not widely used elsewhere because of its potential for creating ground-water contamination. Produced water containing high levels of chlorides tends to corrode the single string of casing protecting ground water from contamination during annular disposal. Such corrosion creates holes in a well's casing that can allow migration of produced water into ground water. Under the Federal UIC program, Ohio requires operators of annular disposal wells to conduct radioactive tracer surveys to determine whether produced water is being deposited in the correct formations. Tracer surveys are more expensive than conventional mechanical integrity tests for underground injection wells, and only 2 percent of all tracer surveys were witnessed by DNR inspectors in 1985.

The Donofrio well was a production oil well with an annular disposal hookup fed by a 100-bbl produced water storage tank. In December 1975, shortly after completion of the well, tests conducted by the Columbus Water and Chemical Testing Lab on the Donofrio residential water well showed chloride concentrations of 4,550 ppm. One month after the well contamination was reported, several springs on the Donofrio property showed contamination from high-chloride produced water and oil, according to Ohio EPA inspections. On January 8, 1976, Ohio EPA investigated the site and reported evidence of oil overflow from the Donofrio well production facility, lack of diking around storage tanks, and the presence of several produced water storage pits. In 1986, 11 years after the first report of contamination, a court order was issued to disconnect the annular disposal lines and to plug the well. The casing recovered from the well showed that its condition ranged from fair to very poor. The casing was covered with rust and scale, and six holes were found.[8] (OH 38)[9]

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[8] Comments in the Docket by David Flannery and American Petroleum Institute (API) pertain to OH 38. Mr. Flannery states that "...the water well involved in that case showed contamination levels which predated the commencement of annular disposal...." EPA believes this statement refers to bacterial contamination of the well discovered in 1974. (EPA notes that the damage case discusses chloride contamination of the water well, not bacterial contamination.)

[9] References for case cited: Ohio Department of Natural Resources, Division of Oil and Gas, interoffice communication from M. Sharrock to S. Kell on the condition of the casing removed from the Donofrio well. Communication from Attorney General's Office, E.S. Post, discussing court order to plug the Donofrio well. Perry County Common Pleas Court Case #19262. Letter from R.M. Kimball, Assistant Attorney General, to Scott Kell, Ohio Department of Natural Resources, presenting case summary from 1974 to 1984. Ohio Department of Health lab sampling reports from 1976 to 1985. Columbus Water and Chemical Testing Lab, sampling reports from 12/1/75, 7/27/84, and 8/3/84.

This well could not pass the current criteria for mechanical integrity under the UIC program.

An alternative to annular disposal of oil field waste is underground injection in Class II wells, using tubing and packer, but these Class II disposal wells are significantly more expensive than annular disposal operations.

Illegal Disposal of Oil and Gas Waste in West Virginia

Environmental damage from illegal disposal of wastes associated with drilling and production is by far the most common type of problem in West Virginia. Results of illegal disposal include fish kills, vegetation kills, and death of livestock from drinking polluted water. Fluids illegally disposed of include oil, produced waters of up to 180,000 ppm chlorides, drilling fluids, and fracturing fluids that can have a pH of as low as 3.0 (highly acidic).

Illegal disposal in this State takes many forms, including draining of saltwater holding tanks into streams, breaching of reserve pits into streams, siphoning of pits into streams, or discharging of vacuum truck contents into fields or streams.

Enforcement is difficult both because of limited availability of State inspection and enforcement personnel and because of the remote location of many drill sites (see Table VII-7). Many illegal disposal incidents come to light through complaints from landowners or anonymous informers.

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Beginning in 1979, Allegheny Land and Mineral Company of West Virginia operated a gas well, #A-226, on the property of Ray and Charlotte Willey. The well was located in a corn field where cattle were fed in winter, and within 1,000 feet of the Willey's residence. The well was also adjacent to a stream known as the Beverlin Fork. Allegheny Land and Mineral operated another gas well above the residence known as the #A-306, also located on property owned by the Willeys. Allegheny Land and Mineral maintained open reserve pits and an open waste ditch, which ran into Beverlin Fork. The ditch served to dispose of produced water, oil, drip gas, detergents, fracturing fluids, and waste production chemicals. Employees of the company told the Willeys that fluids in the pits were safe for their livestock to drink.

The Willeys alleged that their cattle drank the fluid in the reserve pit and became poisoned, causing abortions, birth defects, weight loss, contaminated milk, and death. Hogs were also allegedly poisoned, resulting in infertility and pig still-births, according to the complaint filed in the circuit court of Doddridge County, by the Willeys, against Allegheny Land and Mineral. The Willeys claimed that the soil on the farm was contaminated, causing a decrease in crop production and quality; that the ground water of the farm was contaminated, polluting the water well from which they drew their domestic water supply; and that the value of their real estate had been diminished as a result of these damages. Laboratory tests of soil and water from the property confirmed this contamination. The Willeys incurred laboratory expenses in having testing done on livestock, soil, and water. A judgment filed in the circuit court of Doddridge County was entered in 1983 wherein the Willeys were awarded a cash settlement in court for a total of $39,000 plus interest and costs.[10] (WV 18)[11]

This practice would violate current West Virginia regulations.

On February 23, 1983, Tom Ancona, a fur trapper, filed a complaint concerning a fish kill on Stillwell Creek. A second complaint was also filed anonymously by an employee of Marietta Royalty Co. Ancona, accompanied by a State fisheries biologist, followed a trail consisting of dead fish, frogs, and salamanders up to a drill site operated by Marietta Royalty Co., according to the complaint filed with the West Virginia DNR. There they found a syphon hose draining the drilling waste pit into a tributary of Stillwell Creek. Acid levels at the pit measured a pH of 4.0, enough to shock and kill aquatic life, according to West Virginia District Fisheries Biologist Scott Morrison. Samples and photographs were taken by the DNR. No dead aquatic life was found above the sample

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10 West Virginia Department of Energy states that "...now the Division does not allow that type of practice, and would not let a landowner subvert the reclamation law."

11 References for case cited: Complaint form filed in circuit court of Doddridge County, West Virginia, #81-c-18. Judgment form filed in circuit court of Doddridge County, West Virginia. Water quality summary of Ray Willey farm. Letter from D. J. Horvath to Ray Willey. Water analysis done by Mountain State Environmental Service. Veterinary report on cattle and hogs of Willey farm. Lab reports from National Veterinary Services Laboratories documenting abnormalities in Willey livestock.

site. Marietta Royalty Co. was fined a total of $1,000 plus $30 in court costs.[12] (WV 20)[13]

This discharge was in direct violation of West Virginia regulations.

Illegal Disposal of Oil Field Waste in Pennsylvania

In Pennsylvania, disposing of oil and gas wastes into streams prior to 1985 violated the State's general water quality criteria, but the regulations were rarely enforced. In a study conducted by the U. S. Fish and Wildlife Service, stream degradation was found in relation to chronic discharges to streams from oil and gas operations:

> The U.S. Fish and Wildlife Service conducted a survey of several streams in Pennsylvania from 1982-85 to determine the impact on aquatic life over a period of years resulting from discharge of oil field wastes to streams. The area studied has a history of chronic discharges of wastes from oil and gas operations. The discharges were primarily of produced water from production and enhanced recovery operations. The streams studied were Miami Run, South Branch of Cole Creek, Panther Run, Foster Brook, Lewis Run, and Pithole Creek. The study noted a decline downstream from discharges in all fish populations and populations of frogs, salamanders, and crayfish. (PA 02)[14]

These discharges of produced waters are presently allowed only under the National Pollutant Discharge Elimination System (NPDES) permit system.

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[12] The West Virginia Department of Energy states that "This activity has now been regulated under West Virginia's general permit for drilling fluids. Under that permit there would have been no environmental damage."

[13] References for case cited: Complaint Form #6/170/83, West Virginia Department of Natural Resources, 2/25/83. West Virginia Department of Natural Resources Incident Reporting Sheet, 2/26/83. Sketches of Marietta drill site. Complaint for Summons or Warrant, 3/28/83. Summons to Appear, 3/18/83. Marietta Royalty Prosecution Report, West Virginia Department of Natural Resources. Interoffice memorandum containing spill investigation details on Marietta Royalty incident.

[14] References for case cited: U.S. Fish and Wildlife, Summary of Data from Five Streams in Northwest Pennsylvania, 3/85. Background information on the streams selected for fish tissue analysis, undated but after 10/23/85. Tables 1 through 3 on point source discharge samples collected in the creeks included in this study, undated but after 10/30/84.

The long-term environmental impacts of chronic, widespread illegal disposal include loss of aquatic life in surface streams and soil salt levels above those tolerated by native vegetation. In 1985, Pennsylvania established State standards concerning this type of discharge. Discharges are now permitted under the NPDES system.

The northwestern area of Pennsylvania was officially designated as a hazardous spill area (Clean Water Act, Section 311(k)) by the U.S.EPA in 1985 because of the large number of oily waste discharges that have occurred there. Even though spills are accidental releases, and thus do not constitute wastes routinely associated with the extraction of oil and gas under the sense of the 3001 exemption, spills in this area of Pennsylvania appear to represent deliberate, routine, and continuing illegal disposal of waste oil.

Breaching of pits, opening of tank battery valves, and improper oil separation have resulted in an unusually high number of sites discharging oil directly to streams. The issue was originally brought to the attention of the State through a Federal investigation of the 500,000 acre Allegheny National Forest. That investigation discovered 500 separate spills. These discharges have affected stream quality, fish population, and other related aquatic life.

The U.S. EPA declared a four-county area (including Mckean, Warren, Venango, and Elk counties) a major spill area in the summer of 1985. The area is the oldest commercial oil-producing region in the world. Chronic low-level releases have occurred in the region since earliest production and continue to this day. EPA and other agencies (e.g., U.S. Fish and Wildlife, Pennsylvania Fish and Game, Coast Guard) were concerned that continued discharge into the area's streams has already and will in the future have major environmental impact. The area is dotted with thousands of marginal stripper wells (producing a high ratio of produced water to oil), as well as thousands of abandoned wells and pits. In the Allegheny Reservoir itself, divers spotted 20 of 81 known improperly plugged or unplugged wells, 7 of which were leaking oily high-chloride produced water into the reservoir and have since been plugged. EPA is concerned that many others are also leaking native oily produced water.

The Coast Guard (USCG) surveyed the forest for oil spills and produced water discharges, identifying those of particular danger to be cleaned immediately, by government if necessary. In the Allegheny Forest alone, USCG identified over 500 sites where oil was leaking from wells, pits, pipelines, or storage tanks. In 59 cases, oil was being discharged directly into streams; 217 sites showed evidence of past discharges and were on the verge of discharging again into the Allegheny Reservoir. Illegal disposal of oil field wastes has had a detrimental effect on the environment: "...there has been a lethal effect on trout streams and damage to timber and habitat for deer, bear and grouse." On Lewis Run, 52 discharge sites have been identified and the stream supports little aquatic life. Almost all streams in the Allegheny Forest have suppressed fish population as a "...direct result of pollution from oil and gas activity." (API notes that oil and produced water leaks into streams are prohibited by State and Federal regulations.)[15] (PA 09)[16]

These leaks are prohibited by State and Federal regulations. However, discharges are allowed, by permit, under the NPDES program.

Damage to Water Wells from Oil or Gas Well Drilling and Fracturing

In West Virginia, the minimum distance established for separating oil or gas wells from drinking water wells is 200 feet. Siting of oil or gas drill sites near domestic water wells is not uncommon.[17] West Virginia has no automatic provision requiring drillers to replace water wells lost in this way; owners must replace them at their own expense

15 Comments in the docket by API pertain to PA 09. API states that "...litigation is currently pending with respect to this case in which questions have been raised about the factual basis for government action in this case."

16 References for case cited: U.S. Geological Survey letter from Buckwalter to Rice concerning sampling of water in northern Pennsylvania, 10/27/86. Pennsylvania Department of Environmental Resources press release on analysis of water samples, undated but after 8/83. Oil and Water: When One of the By products of High-grade Oil Production is a Low-grade Allegheny National Forest, It's Time to Take a Hard Look at Our Priorities, by Jim Morrison, Pennsylvania Wildlife, Vol. 8, No. 1. Pittsburgh Press, "Spoiling a Wilderness," 1/22/84; "Oil Leaking into Streams at 300 Sites in Northwestern Area of the State," 1985. Warren Times, "Slick Issues Underscore Oil Cleanup in National Forest," 1986.

17 According to members of the Legal Aid Society of Charleston, West Virginia, landowners have little control over where oil and gas wells are sited. Although a provision exists for hearings to be held to question the siting of an oil or gas well, this process is rarely used by private landowners for economic and other reasons.

or sue the driller. Where there is contamination of a freshwater source, State regulations presume an oil or gas drilling site is responsible if one is located within 1,000 feet of the water source.

During the fracturing process, fractures can be produced, allowing migration of native brine, fracturing fluid, and hydrocarbons from the oil or gas well to a nearby water well. When this happens, the water well can be permanently damaged and a new well must be drilled or an alternative source of drinking water found.

> In 1982, Kaiser Gas Co. drilled a gas well on the property of Mr. James Parsons. The well was fractured using a typical fracturing fluid or gel. The residual fracturing fluid migrated into Mr. Parson's water well (which was drilled to a depth of 416 feet), according to an analysis by the West Virginia Environmental Health Services Lab of well water samples taken from the property. Dark and light gelatinous material (fracturing fluid) was found, along with white fibers. (The gas well is located less than 1,000 feet from the water well.) The chief of the laboratory advised that the water well was contaminated and unfit for domestic use, and that an alternative source of domestic water had to be found. Analysis showed the water to contain high levels of fluoride, sodium, iron, and manganese. The water, according to DNR officials, had a hydrocarbon odor, indicating the presence of gas. To date Mr. Parsons has not resumed use of the well as a domestic water source. (API states that this damage resulted from a malfunction of the fracturing process. If the fractures are not limited to the producing formation, the oil and gas are lost from the reservoir and are unrecoverable.)[18] (WV 17)[19]

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[18] Comments in the Docket pertain to WV 17, by David Flannery and West Virginia Department of Energy. Mr. Flannery states that "...this is an area where water problems have been known to occur independent of oil and gas operations." EPA believes that the "problems" Mr. Flannery is referring to are the natural high level of fluoride, alkalinity, sodium, and total dissolved solids in the water. However, the constituents of concern found in this water well were the gelatinous material associated with the fracturing process, and hydrocarbons. West Virginia Department of Energy states that the WVDOE "...had no knowledge that the Pittsburg sand was a fresh water source." Also, WVDOE pointed out that WV Code 22B-1-20 "...requires an operator to cement a string of casing 30 feet below all fresh water zones." According to case study records, Kaiser Gas Co. did install a cement string of casing 30 feet below the Pittsburg sand, from which Mr. Parson drew his water.

[19] References for case cited: Three lab reports containing analysis of water well. Letter from J. E. Rosencrance, Environmental Health Services Lab, to P. R. Merritt, Sanitarian, Jackson County, West Virginia. Letter from P. R. Merritt to J. E. Rosencrance requesting analysis. Letter from M. W. Lewis, Office of Oil and Gas, to James Parsons stating State cannot help in recovering expenses, and Mr. Parsons must file civil suit to recover damages. Water well inspection report - complaint. Sample report forms.

There were no violations of West Virginia regulations in this case.

Damage cases involving drilling activity in proximity to residential areas are known to have occurred in Pennsylvania:

Civil suit was brought by 14 families living in the village of Belmar against a Meadville-based oil drilling company, Norwesco Development Corporation, in June 1986. Norwesco had drilled more than 200 wells near Belmar, and residents of the village claimed that the activity had contaminated the ground water from which they drew their domestic water supply. The Pennsylvania Department of Environmental Resources and the Pennsylvania Fish Commission cited Norwesco at least 19 times for violations of State regulations. Norwesco claimed it was not responsible for contamination of the ground water used by the village of Belmar. Norwesco suggested instead that the contamination was from old, long-abandoned wells. The Pennsylvania Department of Environmental Resources (DER) agreed with Belmar residents that the contamination was from the current drilling operations. Ground water in Belmar had been pristine prior to the drilling operation of Norwesco. All families relying on the ground water lost their domestic water supply. The water from the contaminated wells would "...burn your eyes in the shower, and your skin is so dry and itchy when you get out." Families had to buy bottled water for drinking and had to drive, in some cases, as far as 30 miles to bathe. Not only were residents not able to drink or bathe using the ground water; they could not use the water for washing clothes or household items without causing permanent stains. Plumbing fixtures were pitted by the high level of total dissolved solids and high chloride levels.

In early 1986, DER ordered Norwesco to provide Belmar with an alternative water supply that was equal in quality and quantity to what the Belmar residents lost when their wells were contaminated. In November 1986 Norwesco offered a cash settlement of $275,000 to construct a new water system for the village and provided a temporary water supply. (PA 08)[20]

This case represents a violation of Pennsylvania regulations.

Problems with Landspreading in West Virginia

Landspreading of drilling muds containing up to 25,000 ppm chlorides was allowed in West Virginia until November 1, 1987. The new limit is 12,500 ppm chlorides. These concentrations of chlorides are considerably

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20 References for case cited: Pittsburgh Press, "Franklin County Village Sees Hope after Bad Water Ordeal," 12/7/86. Morning News, "Oil Drilling Firm Must Supply Water to Homes," 1/7/86; "Village Residents Sue Drilling Company," 6/7/86.

higher than concentrations permitted for landspreading in other States and are several times higher than native vegetation can tolerate. Landspreading of these high-chloride muds may result in damage to arable land. This waste drilling mud may kill surface vegetation where the mud is directly applied; salts in the wastes can leach into surrounding soil, affecting larger plants and trees. Leaching of chlorides into shallow ground water is also a potential problem associated with this practice.

In early 1986 Tower Drilling land-applied the contents of a reserve pit to an area 100 feet by 150 feet. All vegetation died in the area where pit contents were directly applied, and three trees adjacent to the land application area were dying allegedly because of the leaching of high levels of chlorides into the soil. A complaint was made by a private citizen to the West Virginia DNR. Samples taken by West Virginia DNR of the contaminated soil measured 18,000 ppm chlorides.[21] (WV 13)[22]

Land applying reserve pit contents with more than 12,500 ppm chlorides is now in violation of West Virginia regulations.

Problems with Enhanced Oil Recovery (EOR) and Abandoned Wells in Kentucky

The Martha Oil Field, located in northeastern Kentucky, is situated on the border of Lawrence and Johnson counties and occupies an area in excess of 50 square miles. Oil production began in the early 1920s and secondary recovery operations or waterflooding commenced in 1955. Ashland Exploration, Inc., operated UIC-permitted injection wells in the area. Approximately 8,500 barrels of fresh water were being injected per day at an average pressure of 700 pounds per square inch.

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[21] Comments in the Docket by David Flannery and API pertain to WV 13. The statements by API and Mr. Flannery are identical. They state that it might not be "...possible to determine whether it was the chloride concentration alone which caused the vegetation stress." Also, they claim that the damage was short term and "...full recovery of vegetation was made." Neither commenter submitted supporting documentation.

[22] References for case cited: West Virginia Department of Natural Resources complaint form #6/131/86. Analytical report on soil analysis of kill area.

Several field investigations were conducted by the U.S. Environmental Protection Agency, Region IV, to appraise the potential for and extent of contamination of ground-water resources. Field inspections revealed widespread contamination of underground sources of drinking water (USDWs).

From April 29 through May 8, 1986, representatives of the U.S. EPA, Region IV, conducted a surface water investigation in the Blaine Creek watershed near Martha, Kentucky. The study was requested by the U.S. EPA Water Management Division to provide additional baseline information on stream water quality conditions in the Blaine Creek area. Blaine Creek and its tributaries have been severely impacted by oil production activities conducted in the Martha field since the early 1900s. The Water Management Division issued an administrative order requiring that waterflooding of the oil-bearing strata cease by February 4, 1986, and also requiring that direct or indirect brine discharges to area streams cease by May 7, 1986.

For the study in 1986, 27 water chemistry sampling stations, 13 of which were also biological sampling stations, were established in the Blaine Creek watershed. Five streams in the study area were considered control stations. Biological sampling indicated that macroinvertebrates in the immediate Martha oil field area were severely impacted. Many species were reduced or absent at all stations within the oil field. Blaine Creek stations downstream of the oil field, although impacted, showed gradual improvement in the benthic macroinvertebrates. Control stations exhibited the greatest diversity of benthic macroinvertebrate species. Water chemistry results for chlorides generally indicated elevated levels in the Martha oil field drainage area. Chloride values in the affected area of the oil field ranged from 440 to 5,900 mg/L. Control station chloride values ranged from 3 to 42 mg/L.

In May of 1987, EPA, Region IV, conducted another surface water investigation of the Blaine Creek watershed. The study was designed to document changes in water quality in the watershed 1 year following the cessation of oil production activities in the Martha oil field. By May of 1987, the major operator in the area, Ashland Exploration, Inc., had ceased operations. Some independently owned production wells were still in service at this time. Chloride levels, conductivity, and total dissolved solids levels had significantly decreased at study stations within the Martha oil field. Marked improvements were observed in the benthic invertebrate community structures at stations within the Martha field. New species that are considered sensitive to water quality conditions were present in 1987 at most of the biological sampling stations, indicating that significant water quality improvements had occurred following cessation of oil production activities in the Martha field. Chloride levels in one stream in the Blaine Creek watershed decreased from 5,900 mg/L to 150 mg/L.[23]

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[23] References for case cited: Martha Oil Field Water Quality Study, Martha, Kentucky, U.S. EPA, Athens, Georgia, May 1986. Martha Oil Field Water Quality Study, Martha, Kentucky, U.S. EPA, Athens, Georgia, May 1987.

In response to EPA's notice of violations and other requirements, Ashland proposed to EPA that it would properly plug and abandon all existing injection wells, oil production wells, and water-supply wells and most gas production wells in the Martha field. EPA, Region IV, issued to Ashland an Order on Consent With Administrative Civil Penalty under the authority of Section 1423(9)(2) of the SDWA. Ashland has paid an administrative penalty of $125,000 and will plug and abandon approximately 1,433 wells in compliance with EPA standards. If warranted, Ashland will provide alternative water supplies to private water well users whose supplies have been adversely affected by oil production activities.

SOUTHEAST

The Southeast zone includes North Carolina, South Carolina, and Georgia. There is little oil and gas activity in this zone. No field research was conducted to collect damage cases in this zone.

GULF

The Gulf zone includes Arkansas, Louisiana, Mississippi, Alabama, and Florida. Attention in the damage case effort was focused on Arkansas and Louisiana, the two major producers of the zone.

Operations

Operations in Arkansas are predominantly small to mid-sized operations in mature production areas. A significant percentage of production in this area comes from stripper wells, which produce large volumes of associated produced water containing high levels of chlorides. For Arkansas, most production occurs in the southern portion of the State.

The average depth of a new well drilled in Arkansas in 1985 was 4,148 feet. That year 121 exploratory wells were drilled and 1,055 new wells were completed.

Louisiana has two distinct production areas. The northern half of the State is dominated by marginal stripper production from shallow wells in mature fields. The southern half of Louisiana has experienced most of the State's development activity in the last decade. There has been heavy, capital-intensive development of the Gulf Coast area, where gas is the principal product. Wells tend to be of medium depth; operations are typically located in or near coastal wetland areas on barge platforms or small coastal islands. Operators dredge canals and estuaries to gain access to sites.

In this area, reserve pits are constructed out of the materials found on coastal islands, mainly from peat, which is highly permeable and susceptible to damage after exposure to reserve pit fluids. Reserve pits on barges are self-contained, but are allowed to be discharged in particular areas if levels of certain constituents in wastes are below specified limits. If certain constituents are found in concentrations above these limits in the waste, they must be injected or stored in pits (unlined) on coastal islands.