

Tomakomai CCS Demonstration Project

CSLF PIRT MEETING

October 3, 2016

Japan CCS Co., Ltd. (JCCS)

Company Profile

Date of Incorporation: May 26, 2008

Business Description:

Comprehensive investigation for and implementation of CCS Demonstration Projects in Japan

Capital: 243 MM JPY

Shareholders: 35 companies

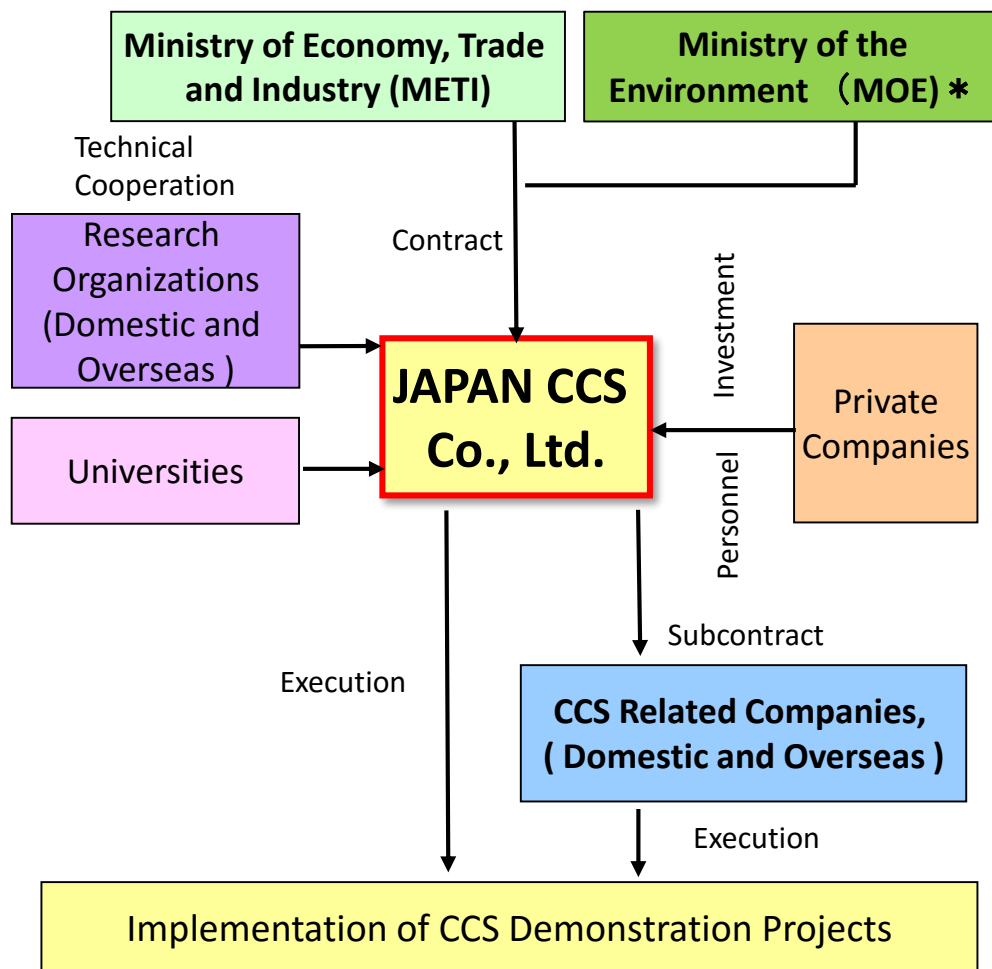
11 electric power, 5 engineering, 4 petroleum, 3 petroleum resource developing, 4 general trading, 2 iron and steel, 2 city gas, 1 chemical, 1 non-ferrous metal and cement, 1 steel pipe, 1 special trading

President: Shoichi Ishii, JAPEX

Directors: 8 representing the shareholders' industries

No. of Staff: approx. 100

Project Framework - Functions of JCCS



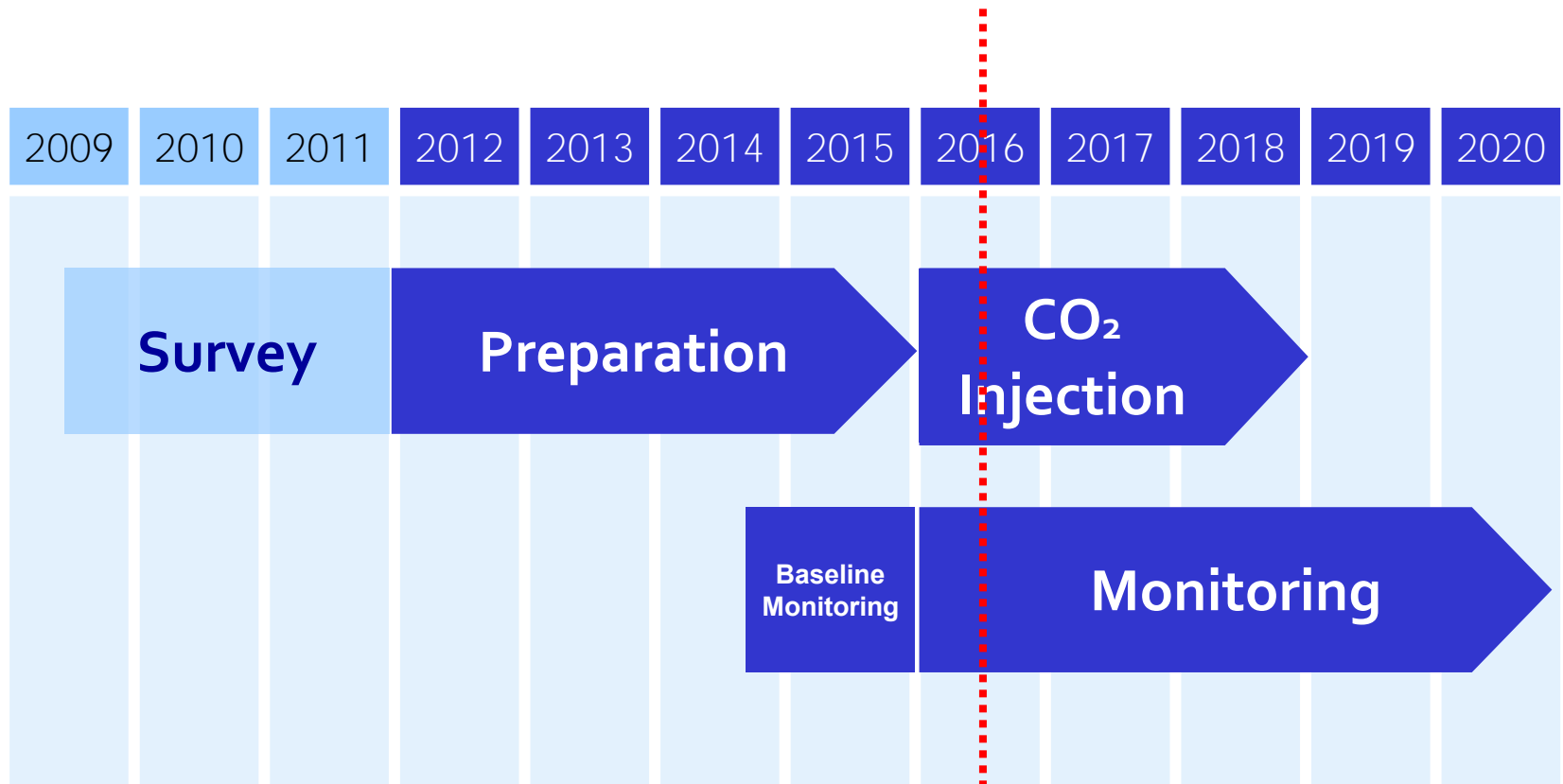
* MOE is a co-sponsor of "Investigation of Potential Sites for CO2 Storage, Offshore Japan".

- Overview of Tomakomai Demonstration Project
- Demonstration Facilities
- Monitoring
- Test Injection and Public Outreach



Overview of Tomakomai Demonstration Project

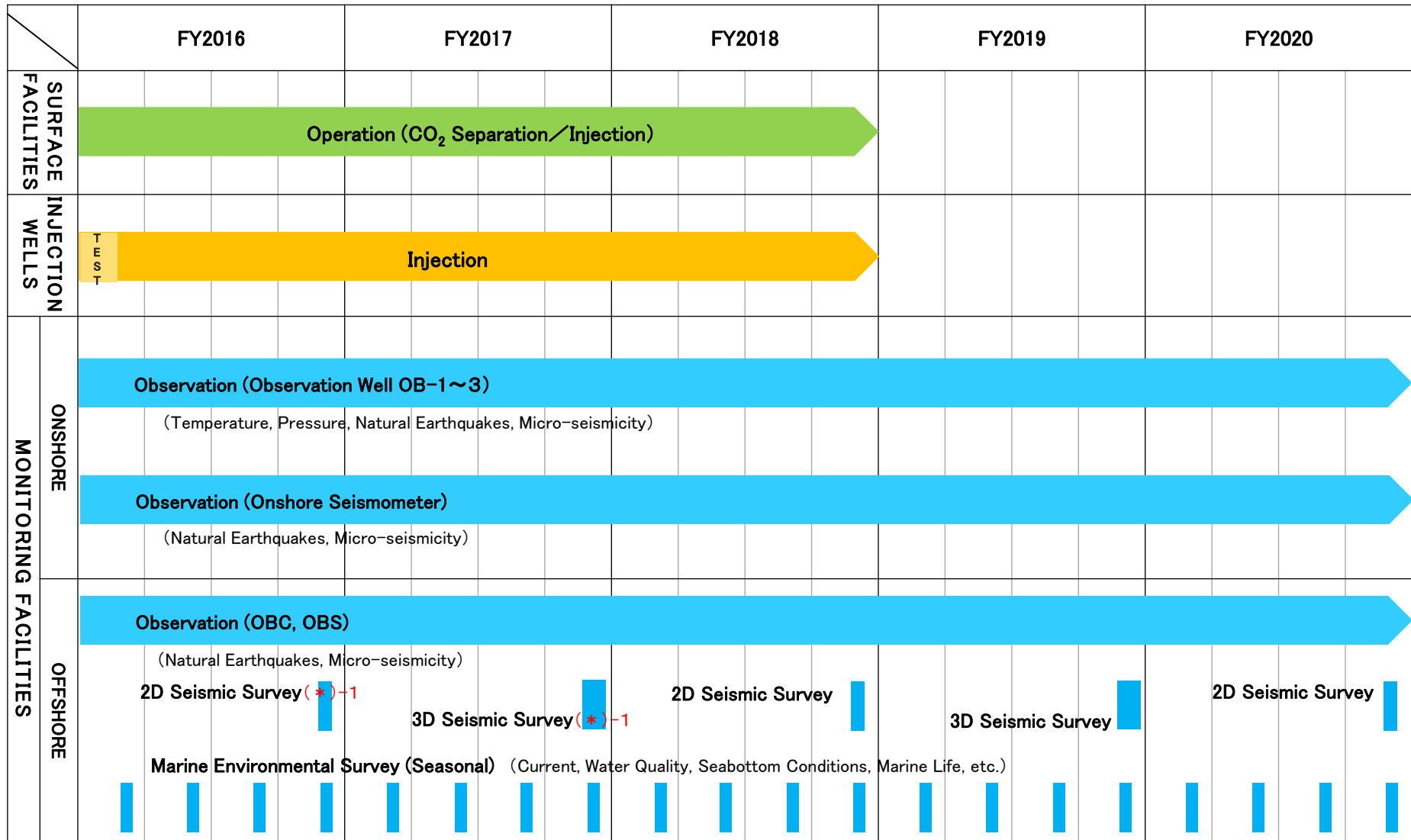
Tomakomai CCS Demonstration Project Schedule



※Years are in Japanese Fiscal Years (April of calendar year thru March of following year)

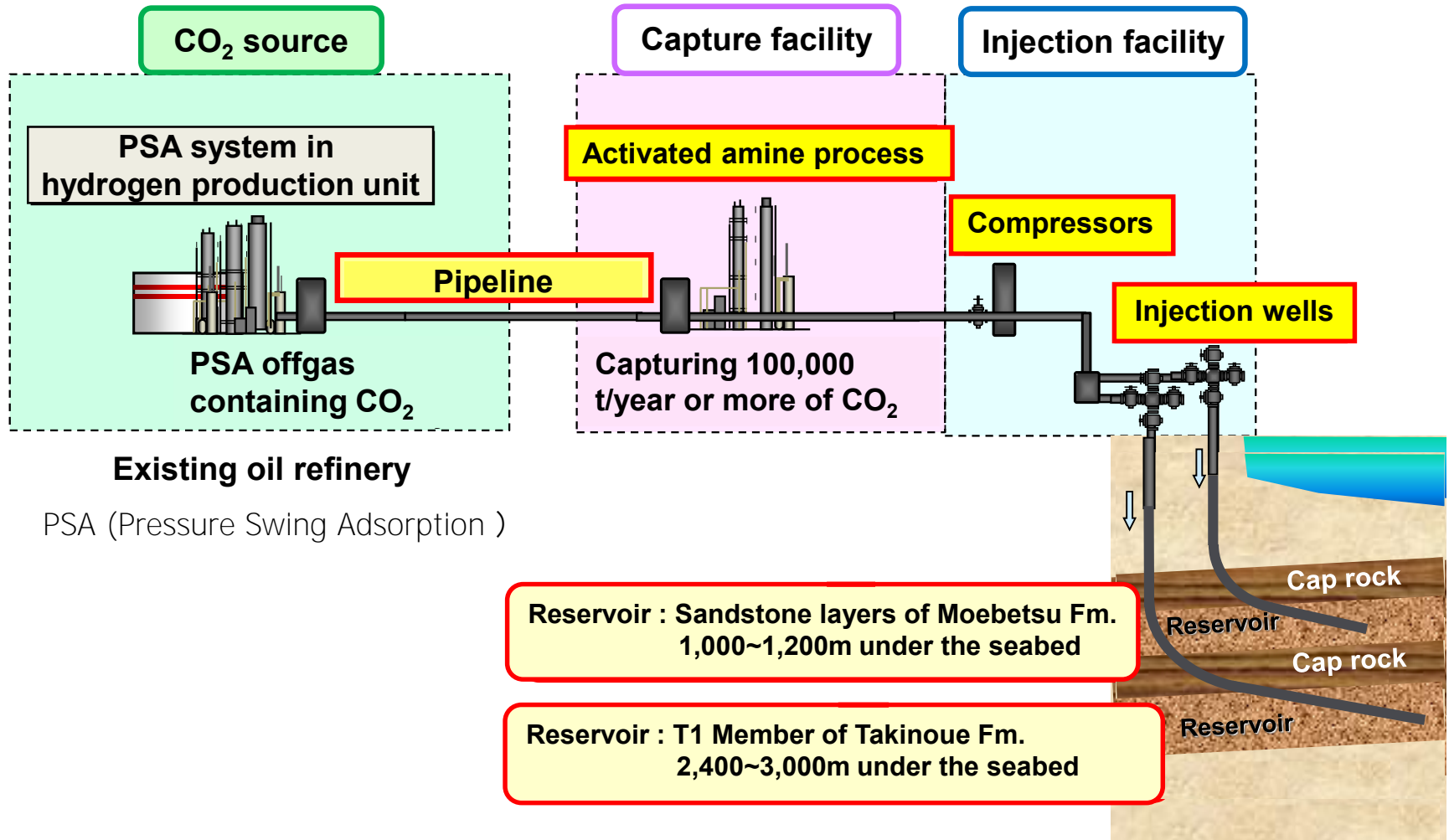
Demonstration Project Operation Schedule

As of May 2016



(*)-1 2D*3D Seismic Survey: survey method utilizing seismic reflection waves discharged from a seismic source of a seismic exploration vessel in order to delineate the subsea geological structure and/or formation characteristics. In this case, the data acquired is used to estimate the CO₂ storage distribution by 2D cross sections or arbitrary planal diagrams in 3D space.

Flow Scheme of CCS Demonstration Project



【Project Goal】

- Demonstrate the technical viability of a full cycle CCS system from capture to injection and storage in saline aquifers on a practical scale, contributing to the establishment of CCS technology for practical use by 2020 and future deployment of CCS projects in Japan

【 Objectives】

- In order to demonstrate technical viability, safety and reliability of CCS system;
 - Capture and inject 100,000 tonnes/year or more of CO₂ for 3 years
 - Monitor by the installed monitoring system and surveys for 5 years

【Tasks】

- Prepare capture and injection facilities, injection wells with a design capacity of 200,000 tonnes of CO₂ per year
- Prepare monitoring systems and gather data for geological storage and seismicity
- Estimate CO₂ behavior in the reservoirs by analysis of seismic and well data
- Confirm that existing technologies adopted in the system work properly and efficiently
- Confirm effectiveness of site selection guideline of METI by demonstrating no CO₂ leakage
- Establish guidelines for building and improving geological models
- Prepare technical standards of operation and safety for practicalization of CCS technology
- Share information and data obtained from the project with the public and relevant community groups in order to increase awareness and understanding of the benefits and viability of CCS

【 Outcomes 】

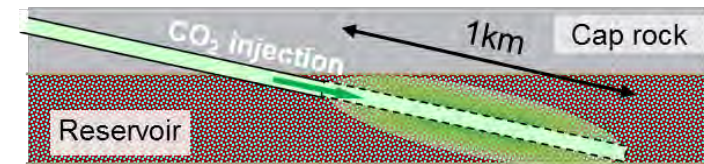
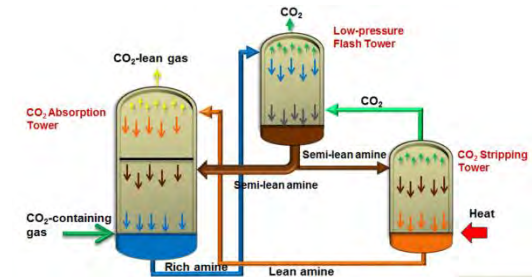
- Confirmation of the technical viability of a full CCS system in Japan
- Clarification of technical and social areas to be improved or solved for commercialization
- Mitigation of public concerns about earthquakes
 - Natural earthquakes do not influence or negatively impact stored CO₂
 - CO₂ injection does not cause any perceptible increase in earth tremors
- Enhancement of awareness and understanding of CCS technology and its benefits

【Other Considerations】

- Verification of onshore to offshore injection model
 - Lower drilling and maintenance costs
 - Securing public acceptance for offshore storage may be easier than onshore
 - Potentially smaller impact on environment in worst case leak scenario
 - Applicability to island nations

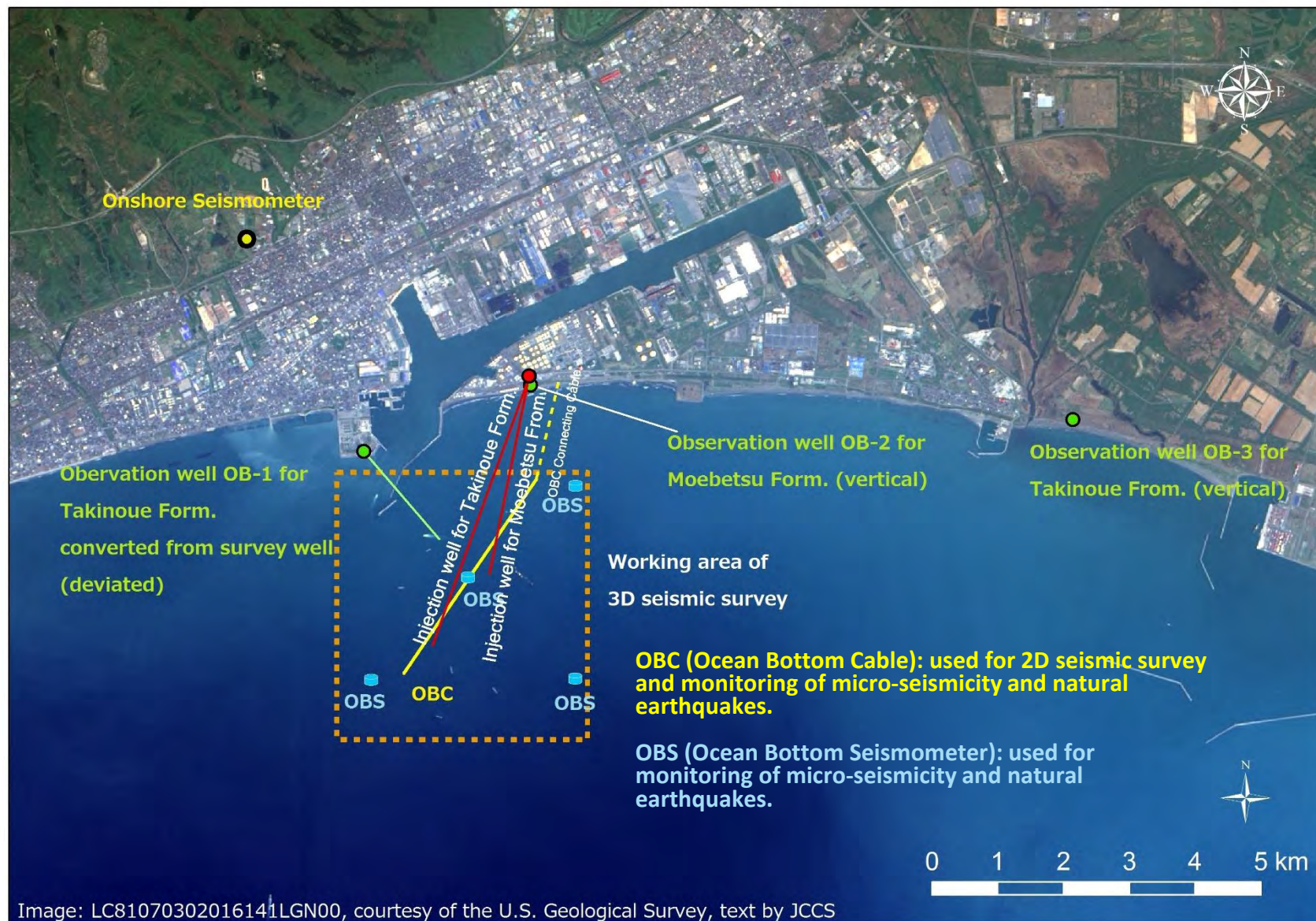
Main Features of Tomakomai CCS Project

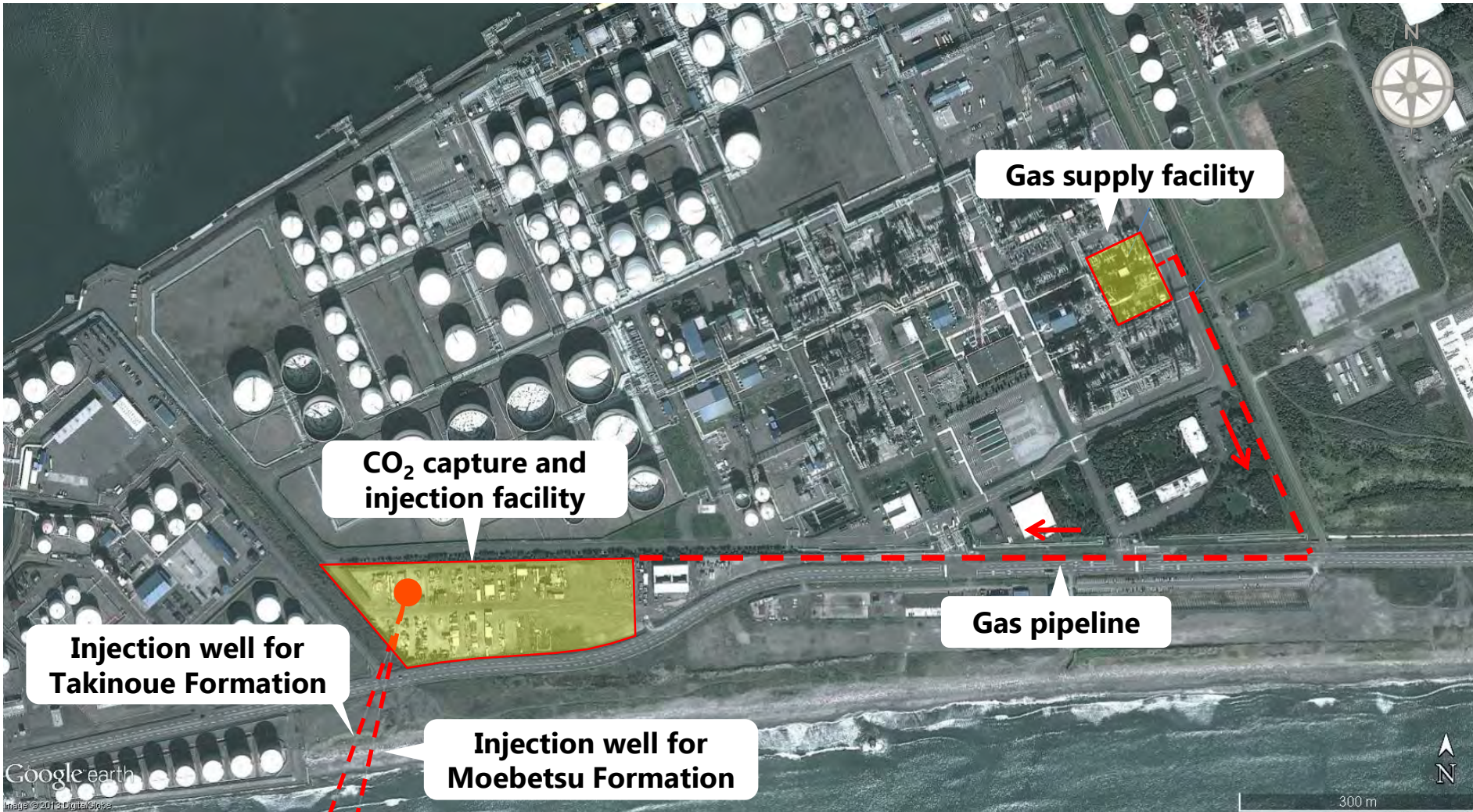
- First full cycle CCS system deployed in Japan
- Two-stage CO₂ capture system providing for low energy consumption
- Deviated CO₂ injection wells drilled into offshore reservoirs from an onshore site.
- Injection interval length exceeding 1,100m to enhance injection efficiency
- Extensive monitoring system to address concerns about earthquakes
- CO₂ storage governed by Japanese law reflecting London 1996 Protocol
- First case of CCS near urban area requiring extensive stakeholder engagement



Demonstration Facilities

Positional Relation of Injection & Monitoring Systems



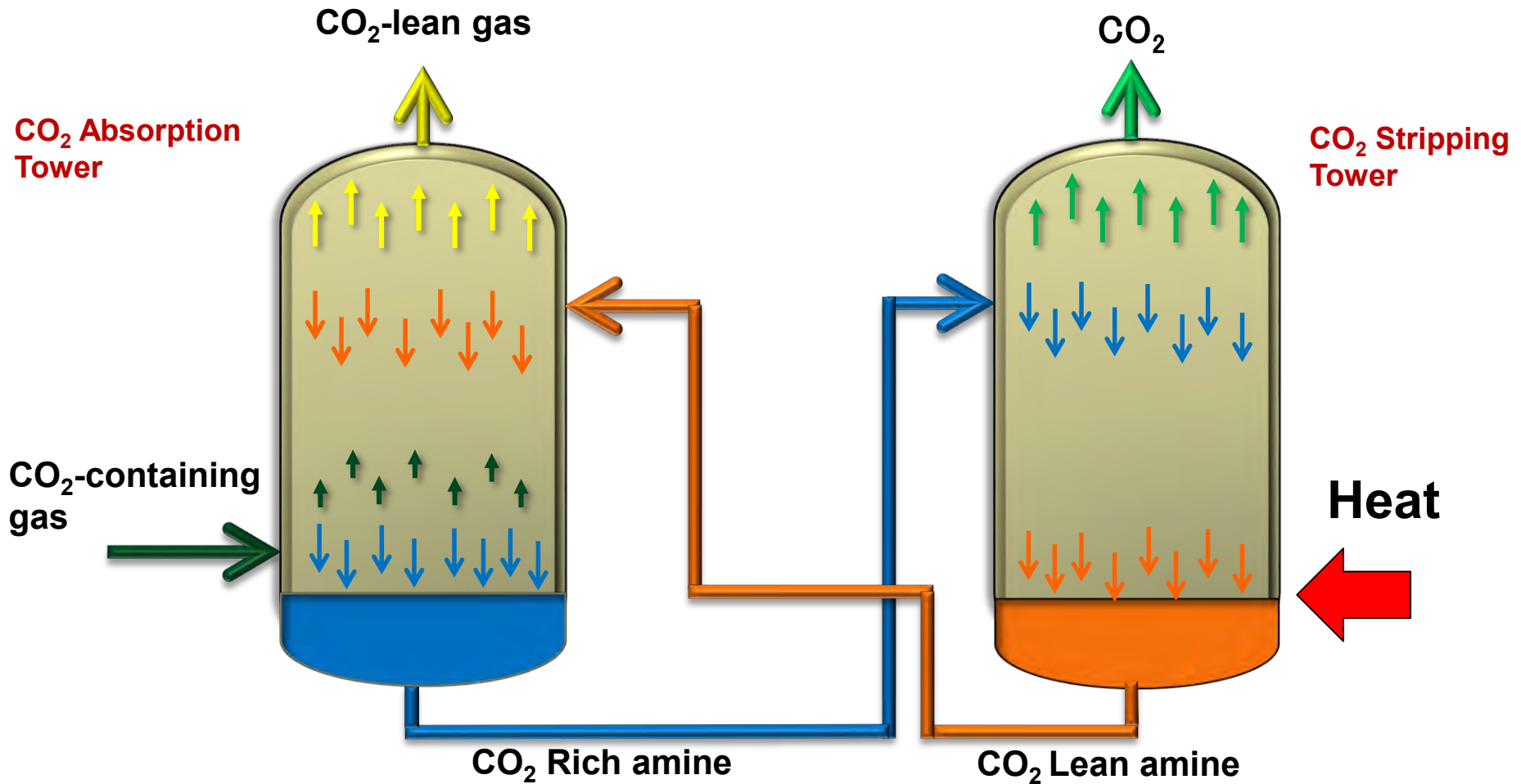


©Google © 2013 ZENRIN Image © 2013 DigitalGlobe

Bird's Eye View of Capture and Injection Facilities



Conventional CO₂ Capture Process



Note: Reboiler duty
primary and secondary amine: 3.0~3.5 GJ/t-CO₂
activated amine: 2.5~3.0 GJ/t-CO₂

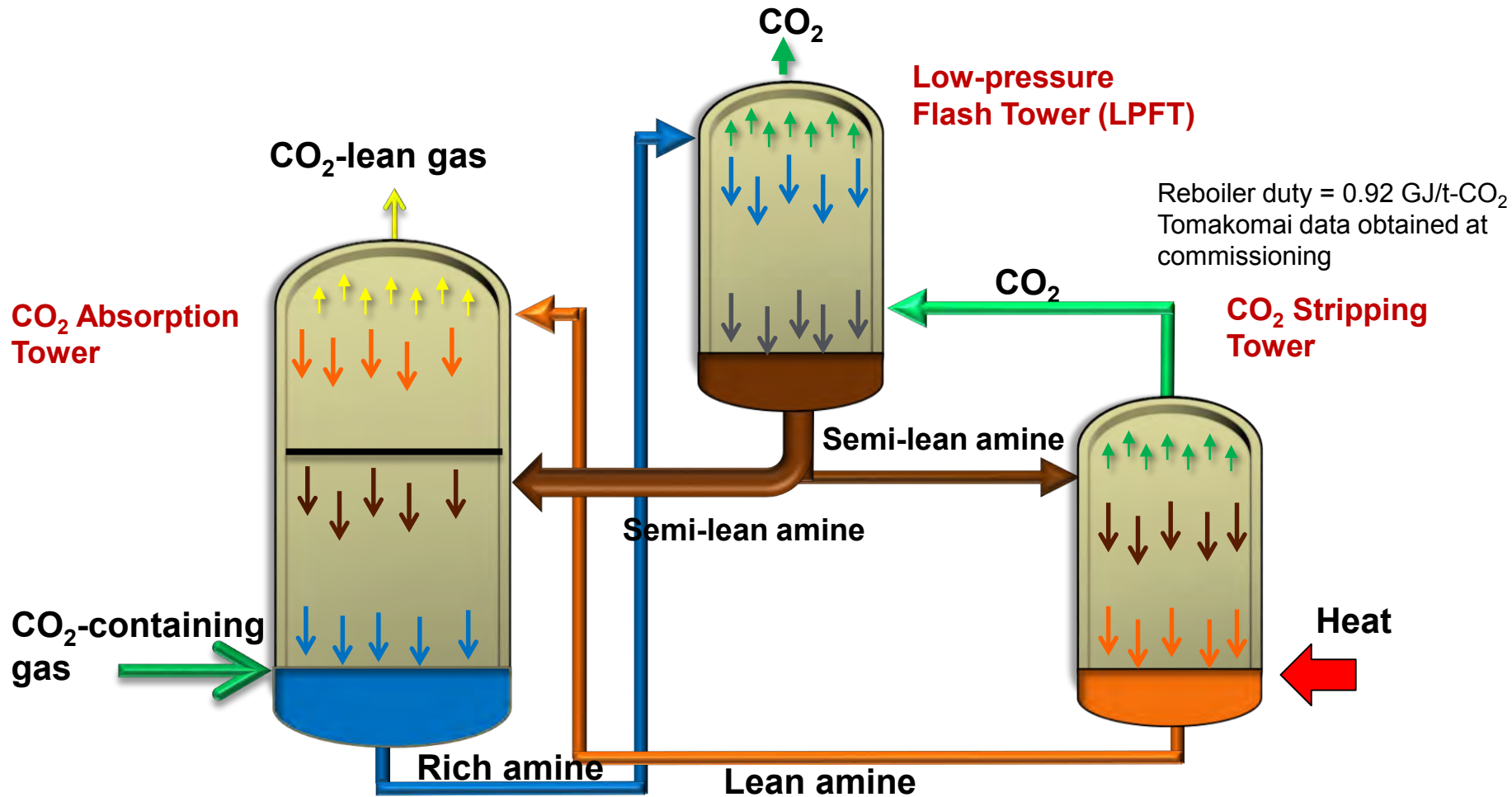
Reboiler duty \cong 2.5 ~3.5GJ/t-CO₂
See note

Tomakomai CO₂ Capture Process

- In LPFT, CO₂ is stripped by depressurization; thermal energy of water vapor of CO₂ Stripping Tower is also utilized to strip CO₂
- Greater part of semi-lean amine from LPFT is returned to CO₂ Absorption Tower for CO₂ absorption; as only the remaining smaller portion is sent to CO₂ Stripping Tower, reboiler heat required can be reduced



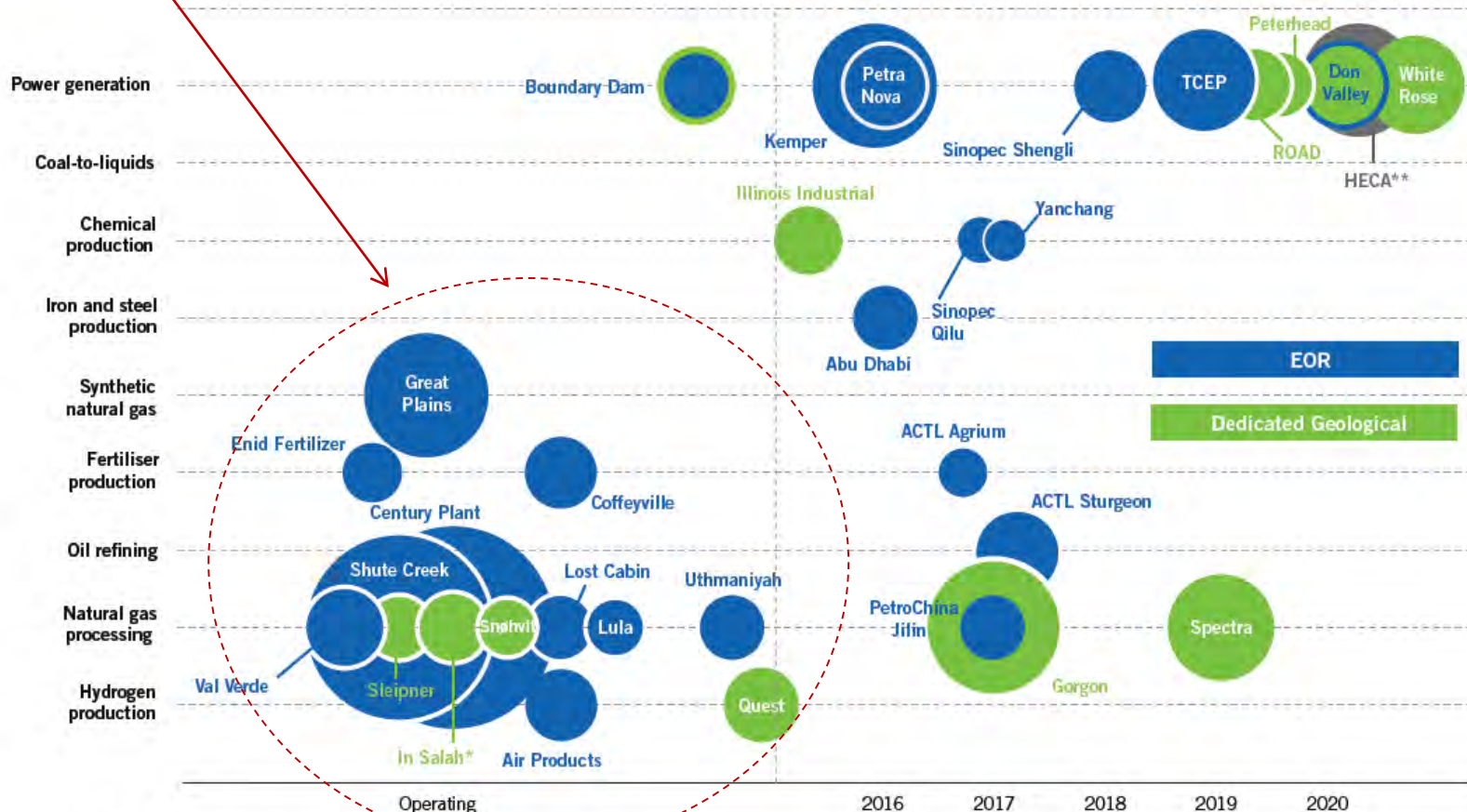
If pressure of gas containing CO₂ and partial pressure of CO₂ are relatively high, amine reboiler heat consumption is only 1/3~1/2 of conventional capture process



World CCS Trend

Tomakomai Demonstration Project falls into “high pressure CO₂-containing gas with high CO₂ partial pressure” category.

Actual and expected operation dates for large-scale CCS projects in the Operate, Execute and Define stages by industry and storage type



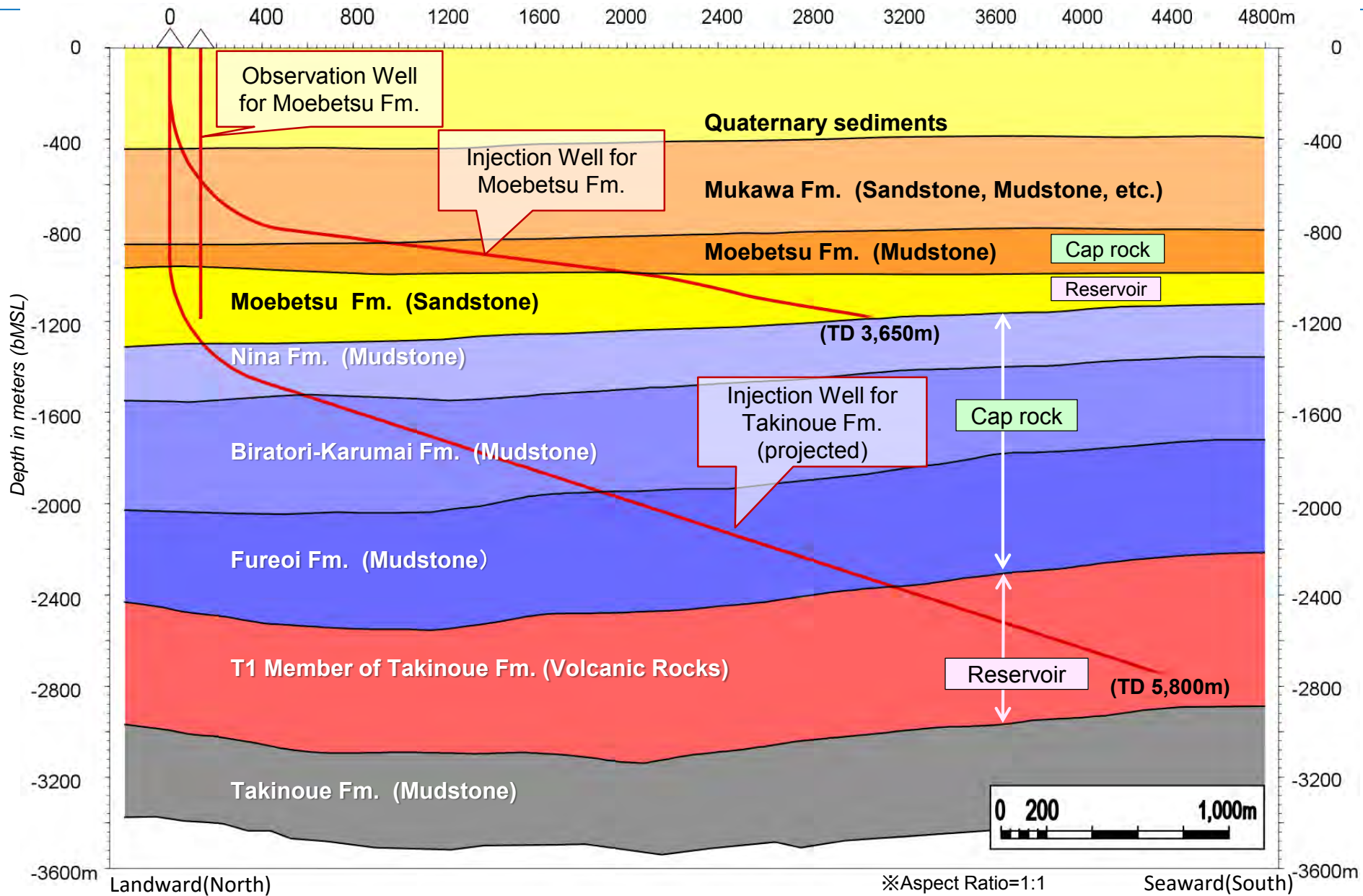
○ = 1Mtpa of CO₂ (area of circles proportional to capacity)

* Injection currently suspended
** Storage options under evaluation

Source : GCCSI, THE GLOBAL STATUS OF CCS 2015

Note in red : added by JCCS

Schematic Geological Section

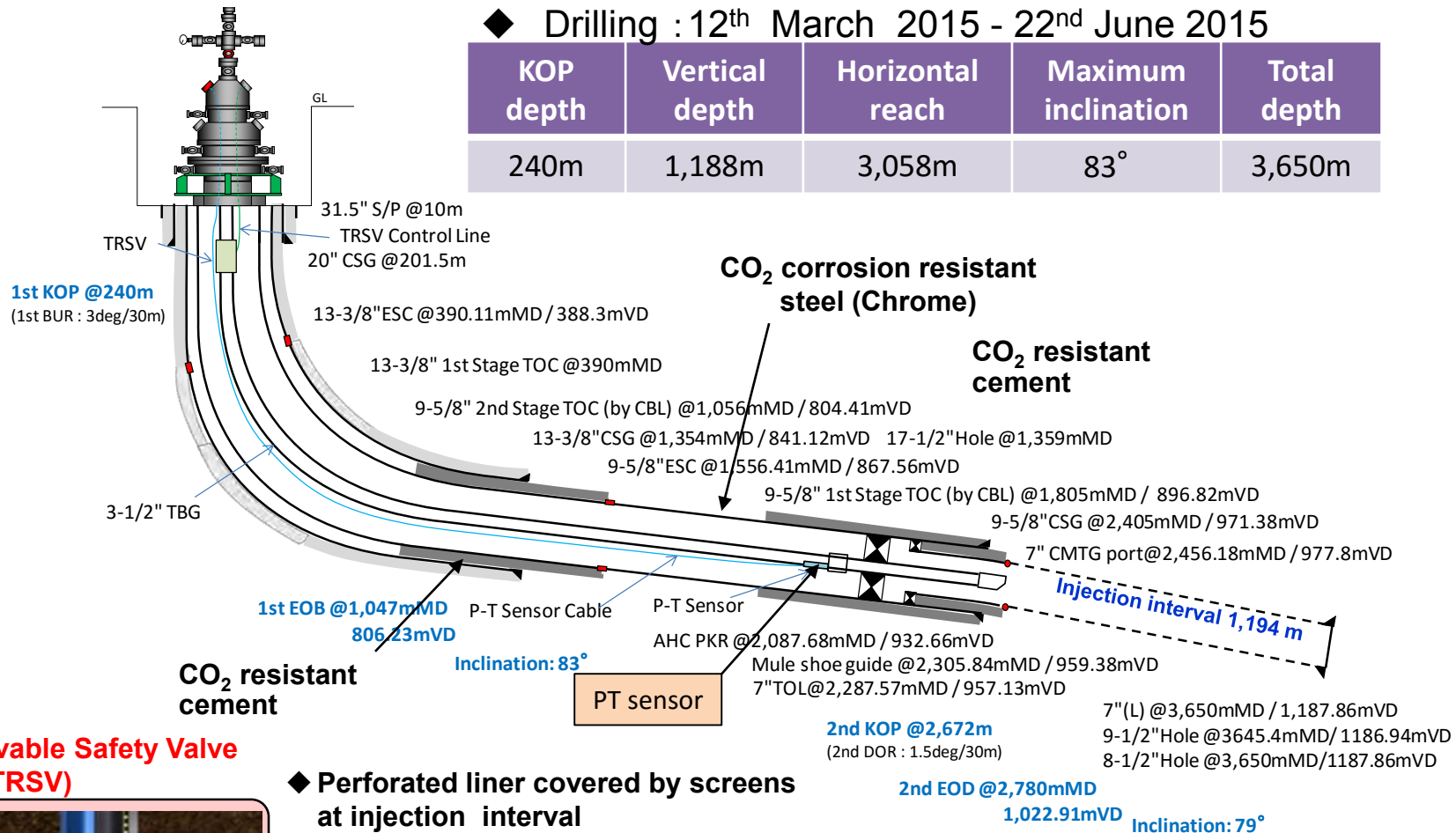


Injection well for Moebetsu Formation

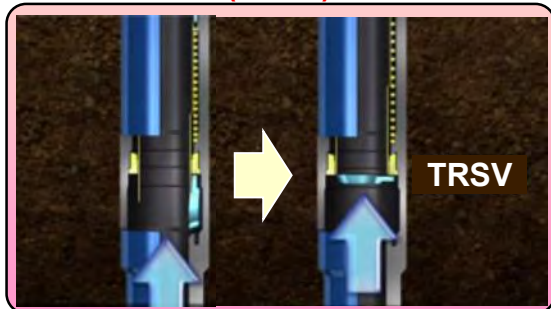
◆ Drilling : 12th March 2015 - 22nd June 2015

KOP depth	Vertical depth	Horizontal reach	Maximum inclination	Total depth
240m	1,188m	3,058m	83°	3,650m

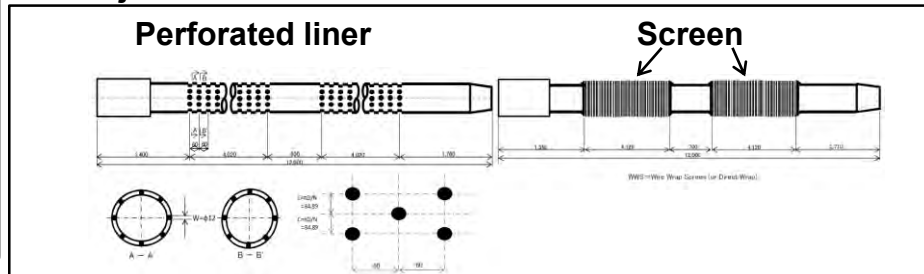
Quaternary	464mMD 458mVD
Mukawa Fm	1,525mMD 864mVD
Moebetsu Fm (Mudstone)	2,395mMD 970mVD
Moebetsu Fm (Sandstone)	TD 3,650mMD 1,188mVD TD 3,650mMD 1,188mVD



Tubing-Retrieveable Safety Valve (TRSV)



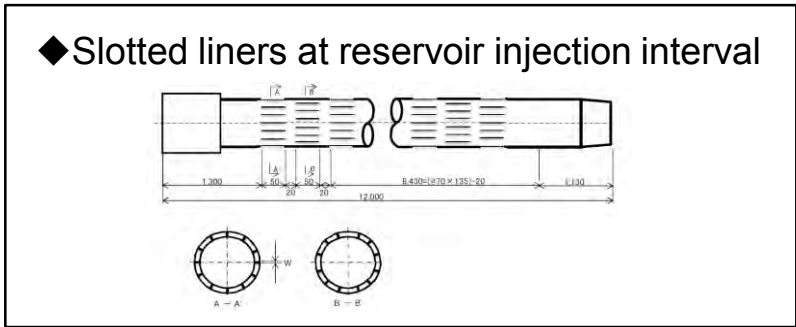
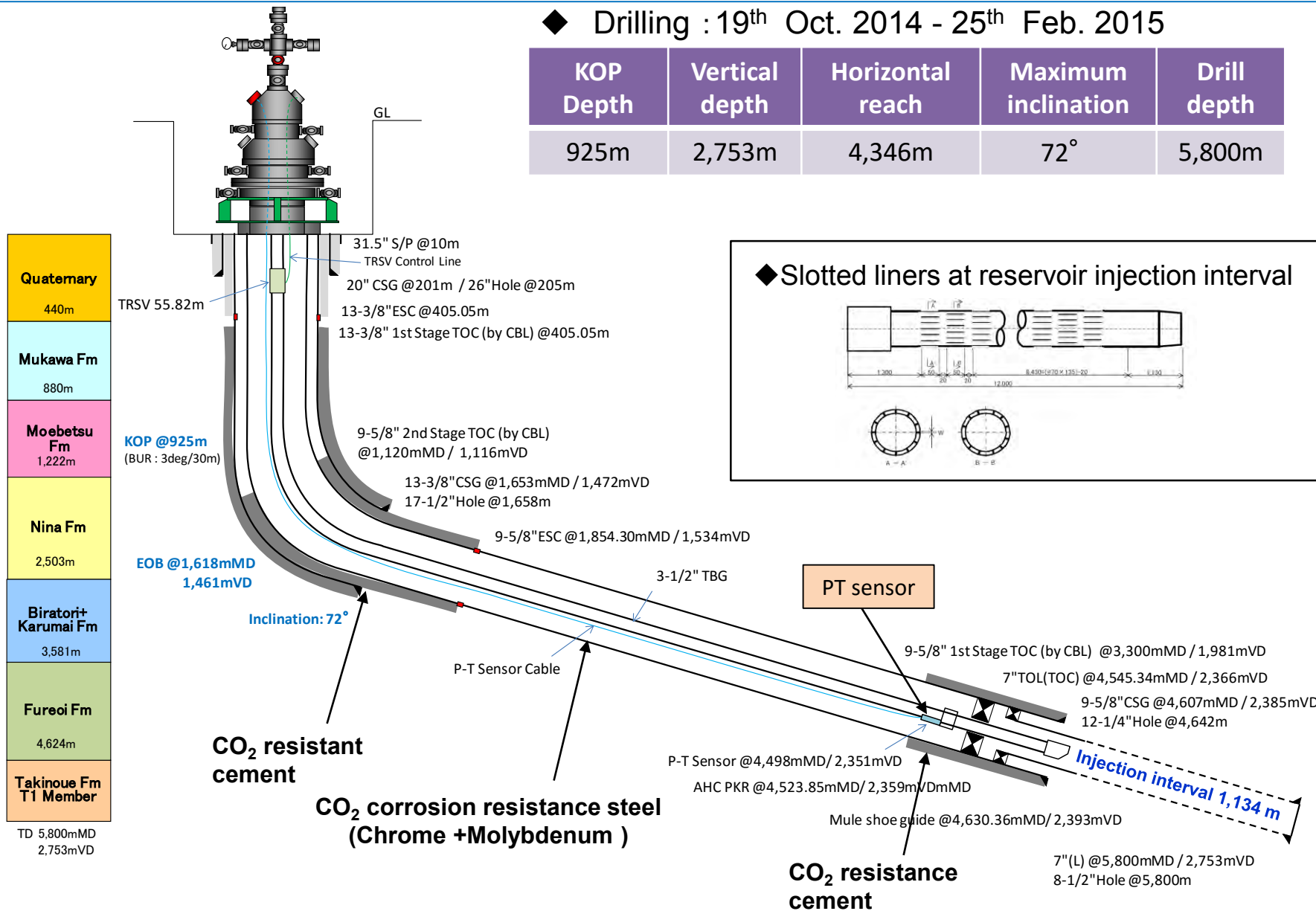
◆ Perforated liner covered by screens at injection interval



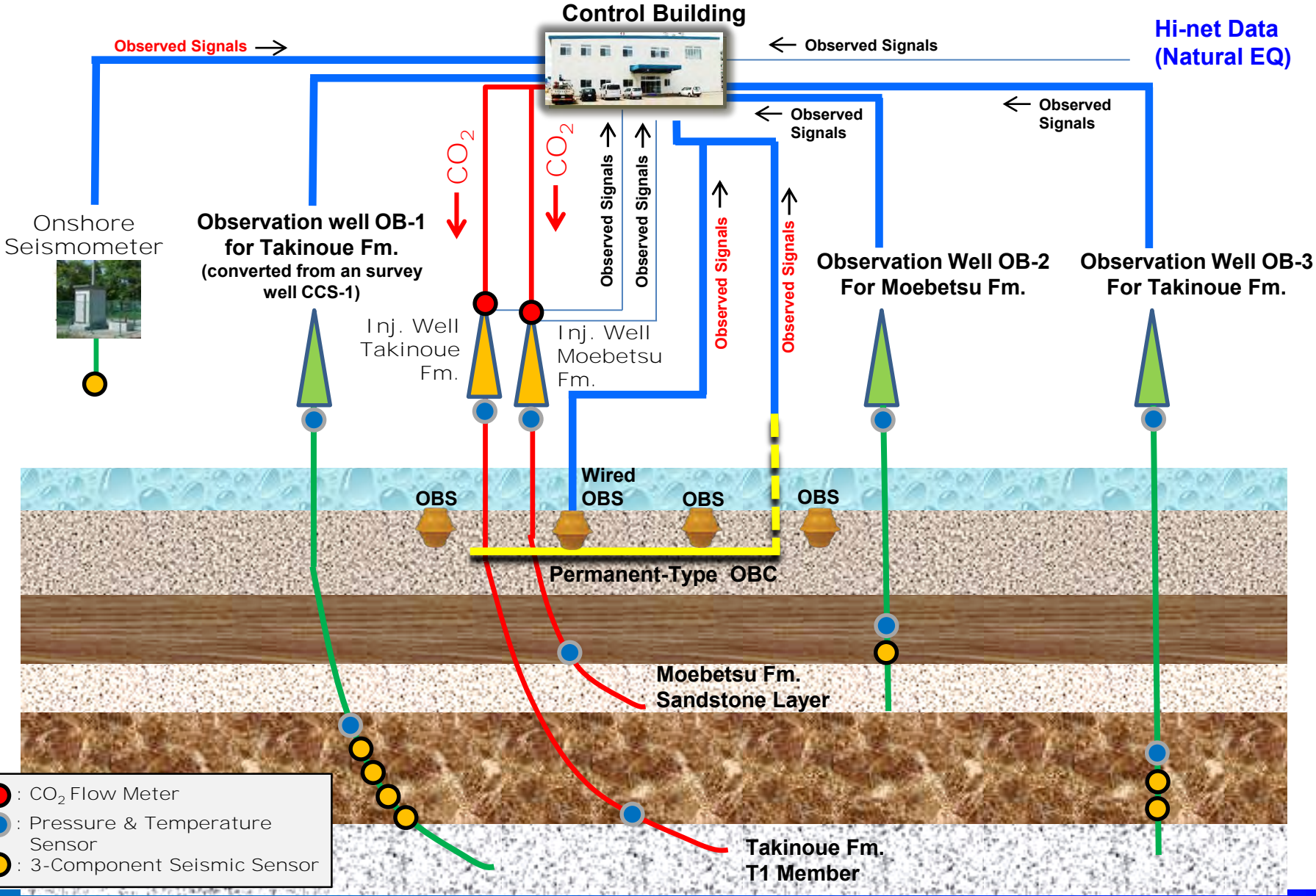
Injection Well for Takinoue Formation

◆ Drilling : 19th Oct. 2014 - 25th Feb. 2015

KOP Depth	Vertical depth	Horizontal reach	Maximum inclination	Drill depth
925m	2,753m	4,346m	72°	5,800m



Schematic Diagram of Monitoring System



Marine Environmental Survey

Marine environment shall be surveyed based on “**Act on Prevention of Marine Pollution and Maritime Disaster**” by which geological storage of CO₂ under the seabed is regulated.

1. Survey Area

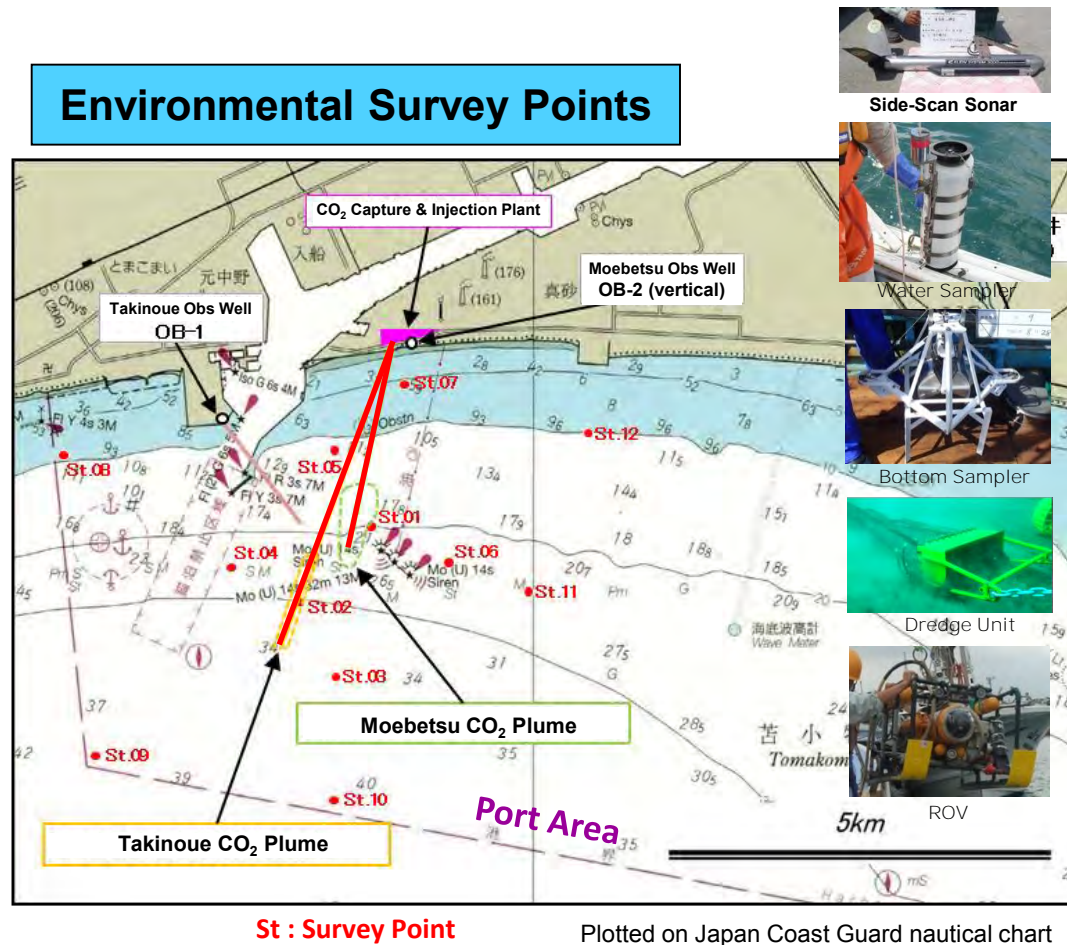
- 12 survey points in Tomakomai Port Area

2. Methods of Survey

- Seabed survey by Side-Scan Sonar and Sub-bottom Profiler
- Current direction and speed survey by Current Meter
- Sampling of seawater by Water Sampler for concentration of salt etc. and plankton observation
- Seabed mud survey by Bottom Sampler
- Collection of benthos by Net or Dredge Unit
- Observation of benthos by divers or ROV

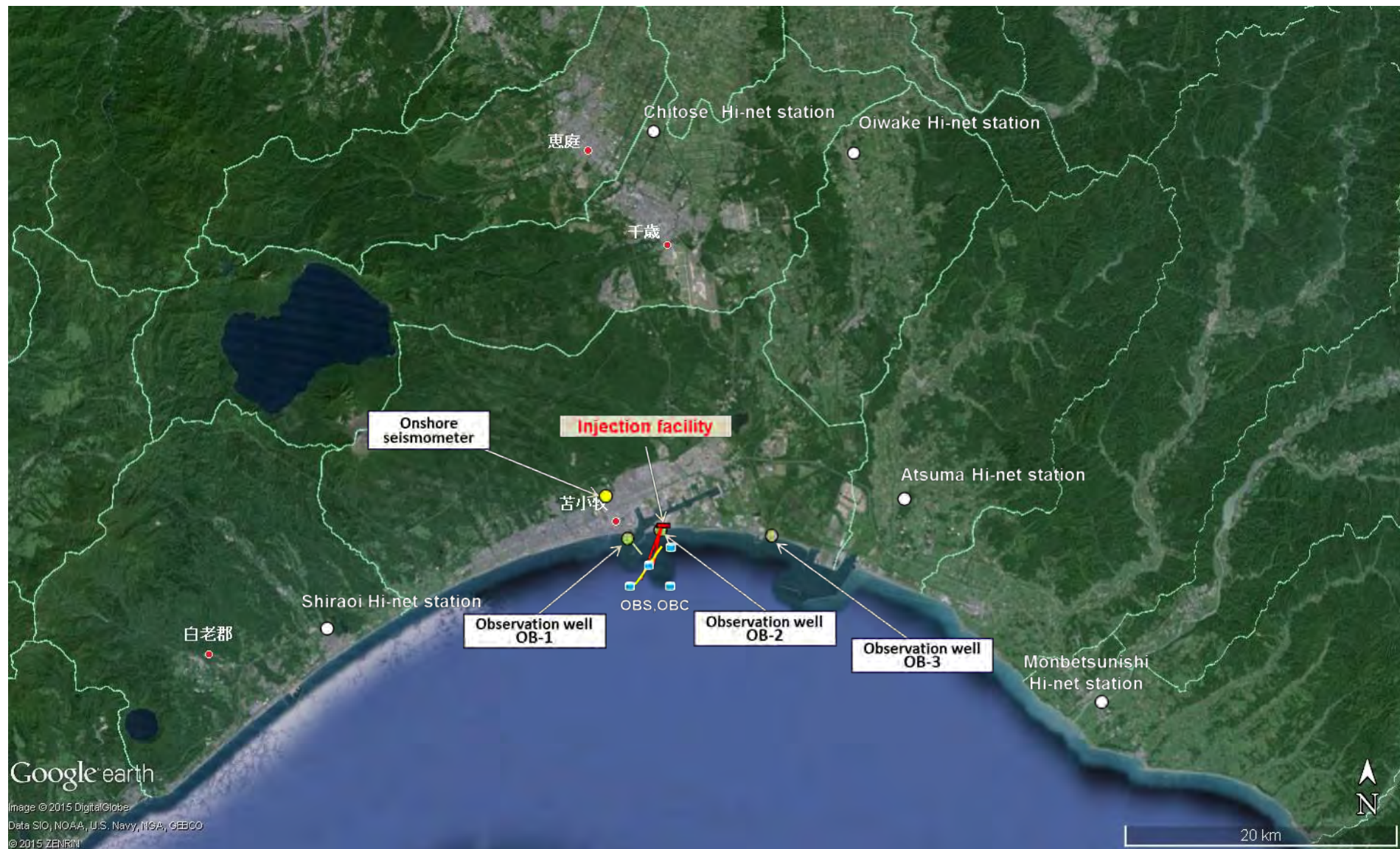
3. Surveys in Three Stages

- During EPC period
- During demonstration operation
 - During CO₂ injection
 - After CO₂ injection
- After demonstration operation

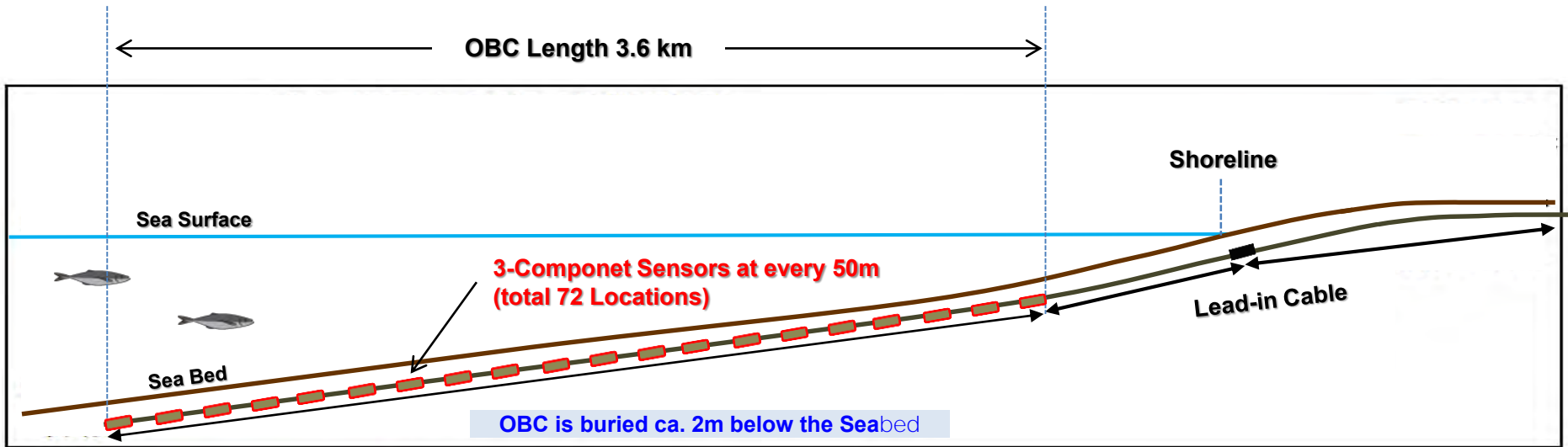


Monitoring

Items	Observed objects	Observation frequency	Remarks
Injection well	<ul style="list-style-type: none"> ◆ Downhole : Temperature and pressure ◆ Wellhead : Pressure, Injection rate of CO₂ 	Continuous	<ul style="list-style-type: none"> • Injection well for Takinoue Formation • Injection well for Moebetsu Formation
Observation well	<ul style="list-style-type: none"> ◆ Downhole : Temperature and pressure, micro-seismicity and natural earthquakes 	Continuous	<ul style="list-style-type: none"> • Observation well OB-1 for Takinoue Formation converted from an survey well CCS-1 • Observation well OB-2 for Moebetsu Formation • Observation well OB-3 for Takinoue Formation
OBC : Ocean Bottom Cable	<ul style="list-style-type: none"> ◆ Micro-seismicity and natural earthquakes ◆ Signal of 2D seismic survey 	Continuous	<ul style="list-style-type: none"> • OBC line passes directly above the injection points of reservoirs.
OBS : Ocean Bottom Seismometer	<ul style="list-style-type: none"> ◆ Micro-seismicity and natural earthquakes 	Continuous	<ul style="list-style-type: none"> • One wired OBS above the injection points • Three stand-alone OBSs at the surrounding area of injection points of reservoirs
Onshore seismometer	<ul style="list-style-type: none"> ◆ Micro-seismicity and natural earthquakes 	Continuous	<ul style="list-style-type: none"> • West region of Tamakomai city
2D seismic survey	<ul style="list-style-type: none"> ◆ Distribution of CO₂ 	Periodic	<ul style="list-style-type: none"> • Utilizing OBC as seismic sensors
3D seismic survey	<ul style="list-style-type: none"> ◆ Distribution of CO₂ 	Periodic	<ul style="list-style-type: none"> • A baseline survey was completed during the investigation period.
Marine environmental monitoring	<ul style="list-style-type: none"> ◆ Chemical, physical and biological data 	Periodic	<ul style="list-style-type: none"> • Monitoring plan is to be drawn up after the baseline survey and marine environmental impact assessment.



Schematic Diagram of Permanent-type OBC



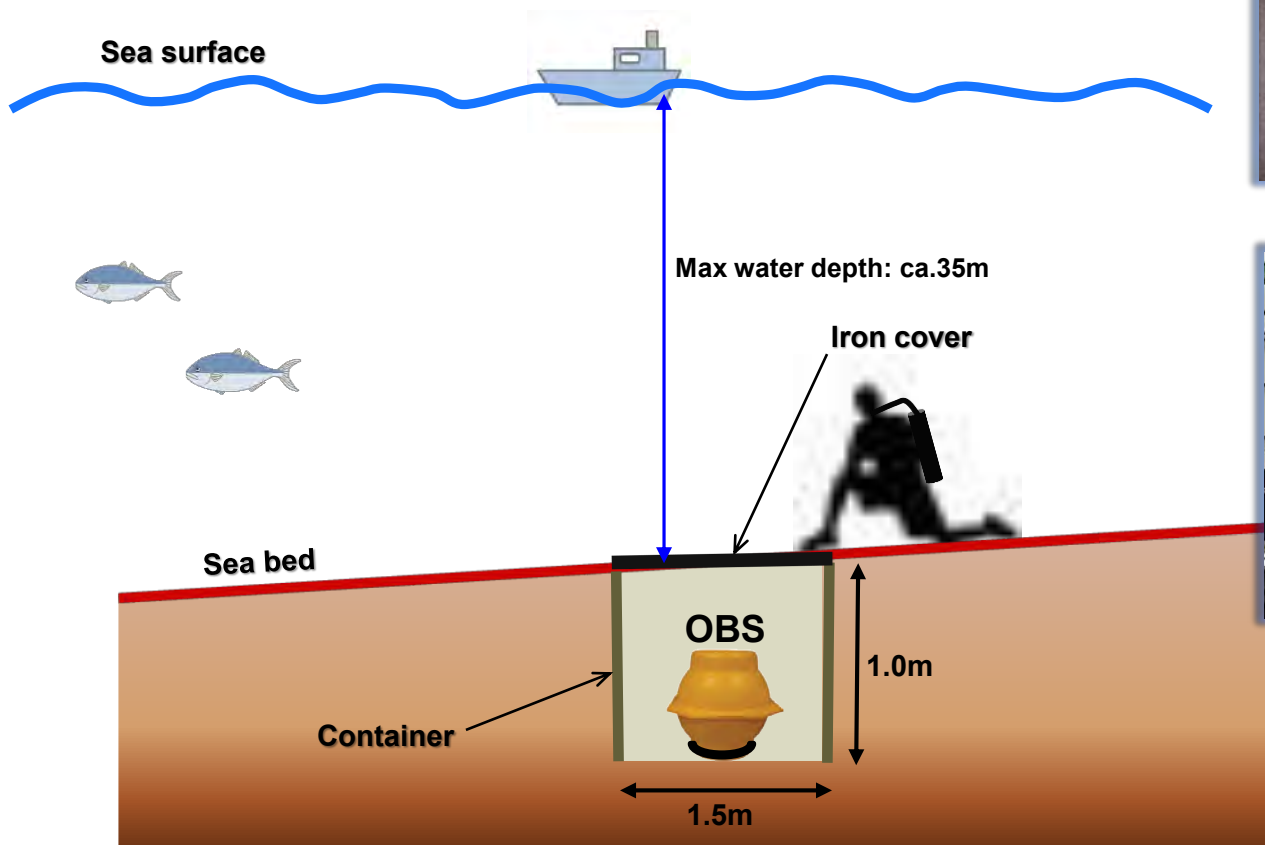
Length: 1.37 m
Diameter: 9 cm
Weight: 12.6 kg

3C sensor module



Cable burying machine (water-jet tool)

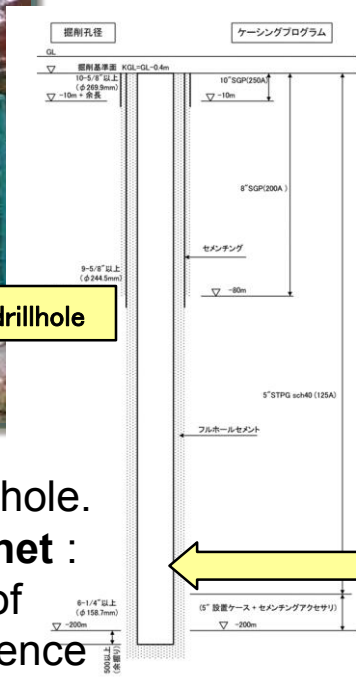
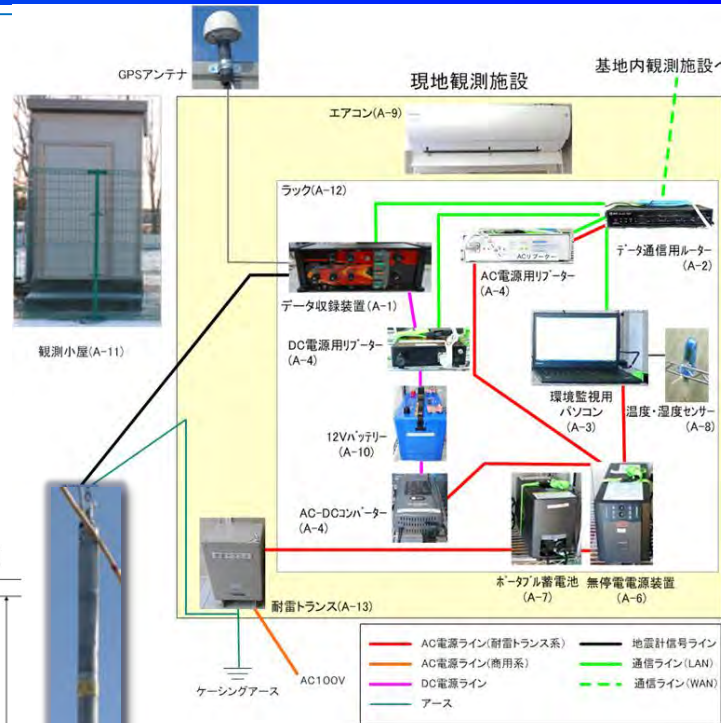
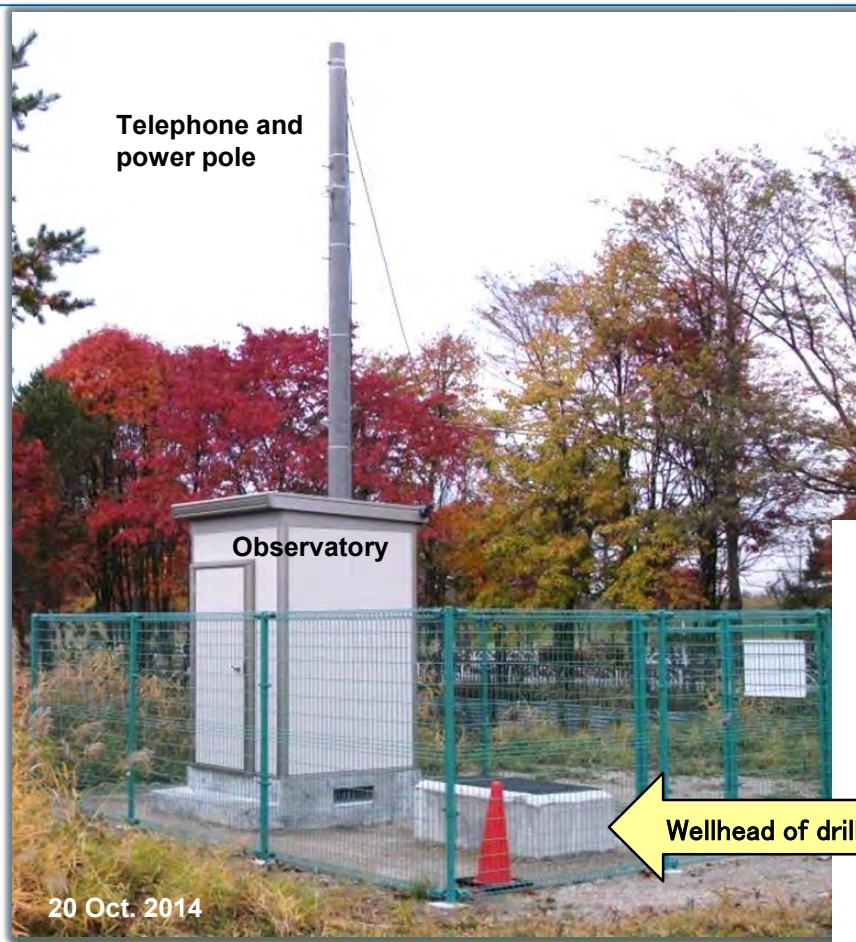
- ◆ One unit of wired OBS : Replacing at one year interval for maintenance
- ◆ Three units of stand-alone OBS : Replacing at four months interval for data acquisition and maintenance



Wired OBS



Concrete container for OBS



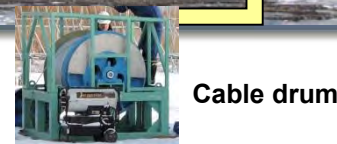
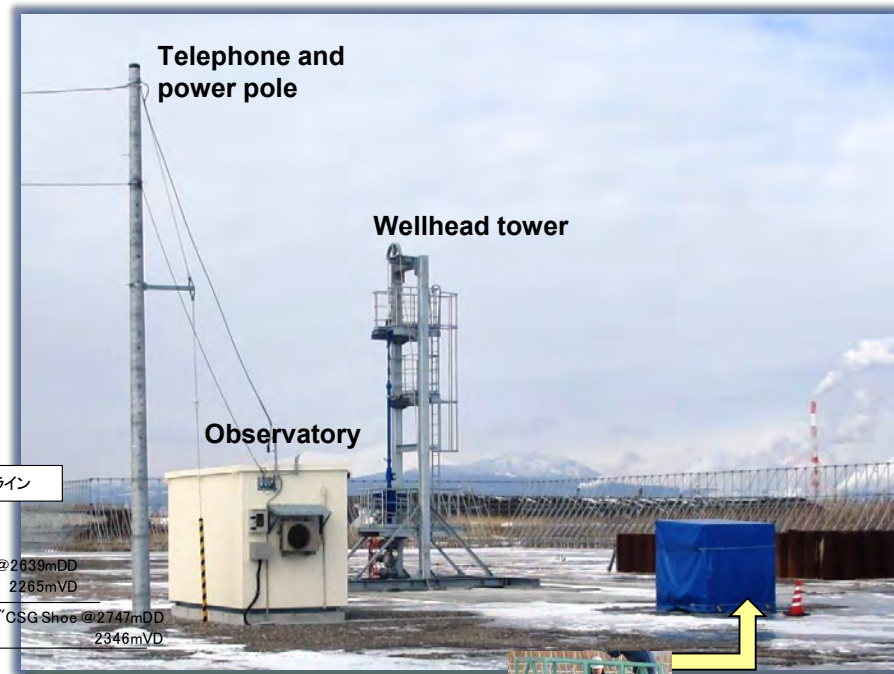
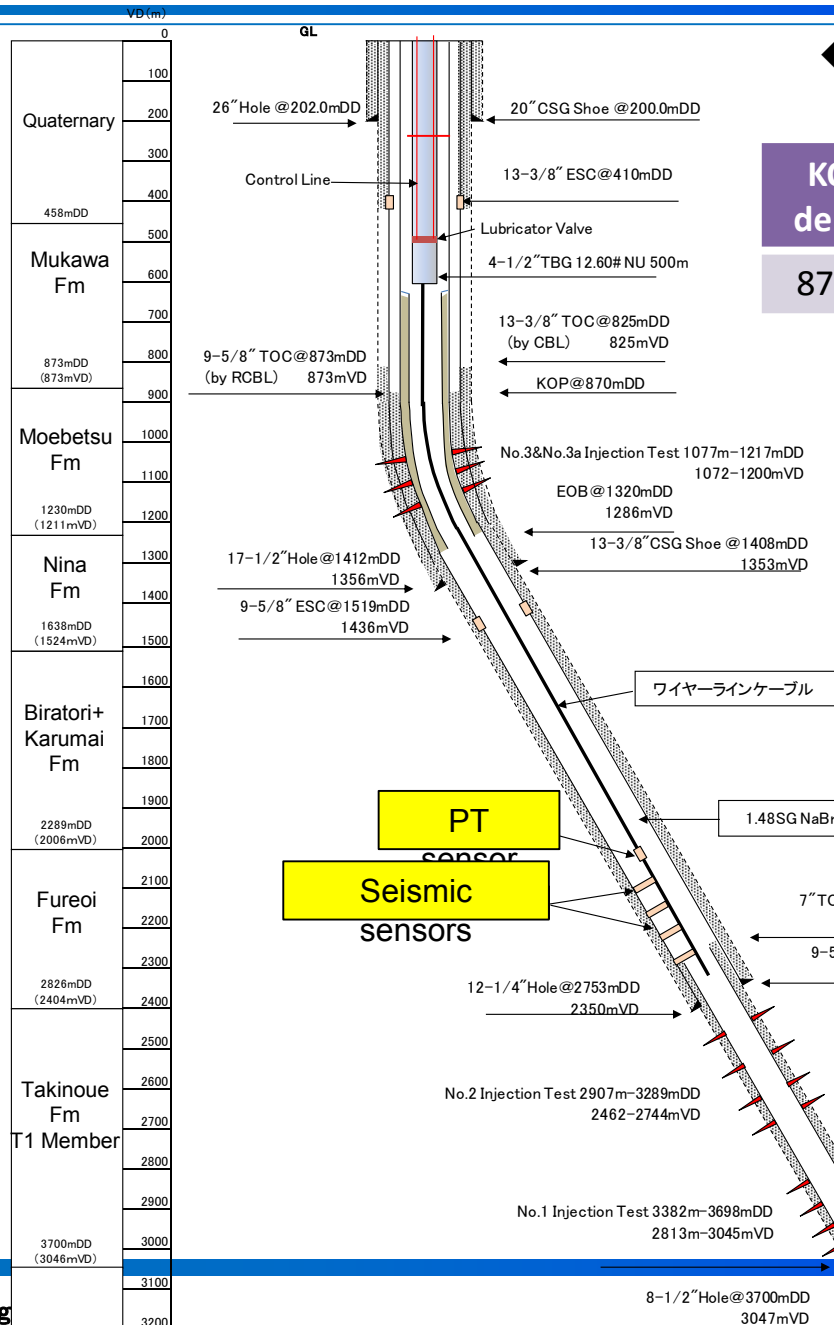
3C seismometer
L=2837 mm × φ114.3 mm

- ◆ Set at the well bottom of 200m-deep drillhole.
- ◆ The same specifications conform to “**Hi-net** : High-Sensitivity Seismograph Network” of National Research Institute for Earth Science and Disaster Prevention.

Observation Well OB-1 for Takinoue Formation

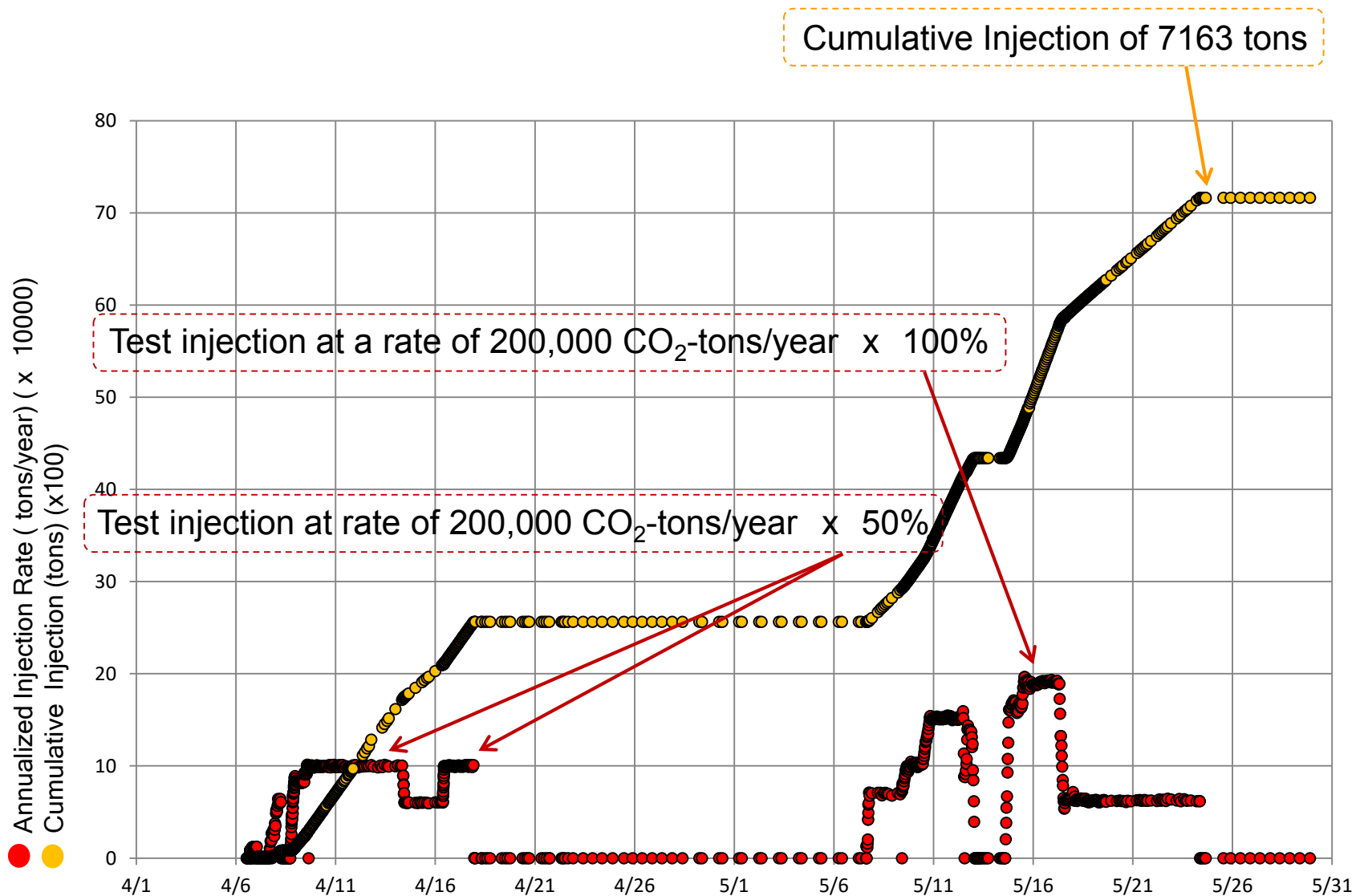
◆ Survey well Tomakomai CCS-1 was refurbished to an observation well.

KOP depth	Vertical depth	Horizontal reach	Maximum inclination	Drill depth
870m	3,047m	1,757m	42°	3,700m



Test Injection and Public Outreach

Test Injection to Moebetsu Fm. in April, May 2016



Public Outreach Activities in 2015

- ① **Panel Exhibitions:** totaling 5 times in Sapporo, Tomakomai and neighbor towns
- ② **Site Visits:** for universities, research associations, local government, etc.
- ③ **Environmental Exhibitions:** booths in “Eco-Products 2015” and “2015 Global Warming Prevention Exhibition” in Tokyo
- ④ **Kids Science Rooms:** learn about global warming, CO₂ and CCS through games and experiments, totaling 6 times in Tomakomai
- ⑤ **CCS Forum:** held on March 5, 2016 in Tomakomai

① Panel Exhibitions



② Site Visits



③ Env. Exhibitions



⑤ CCS Forum



④ Kids Science Rooms



CCS講演会 (参加費無料)
(事前申込制)

「地球温暖化とCCS」

平成28年
3月5日(土)
13:00~14:50
(開場 12:30)
◆グランドホテル
ニュー王子
(道庁第2会議室4-3-1)

「新しい地球生命科学を作る
-地球温暖化と「ちきん」の挑戦-」
株式会社地球人財研 研究開発部長
理事 平 朝彦 氏
講演 地球温暖化防止
推進センターの地球温暖化防止
推進の取組とCCS

◎JCMETEC 地球温暖化対策「おもしろ」

「我が国の地球温暖化対策と
苫小牧におけるCCS実証プロジェクトについて」
経済産業省 産業政策局 地球温暖化課 課長 本澤 剛 氏
◎現場見学会同日開催! 【お申し込みは電話/FAX/メール】
【お申し込みは電話/FAX/メール】
会場での申し込みは、受付終了となります。
お申し込みは、お早めにお申し込みください。
講演会のみのお申し込みは、お申し込みください。

Conclusion

- **Full cycle CCS system from capture to storage is in operation; objective is to develop practical CCS technology by around 2020**
 - **Demonstrate safety and reliability of CCS system**
 - **Remove concerns about earthquakes**
- **Unique features of project**
 - **Efficient two-stage capture system**
 - **Deviated injection wells from onshore site into offshore reservoirs**
 - **Extensive monitoring system**
- **Test results indicate superior injectivity of shallow reservoir**
- **Extensive stakeholder engagement being undertaken**
 - **Maintaining close communications with Tomakomai fishery cooperative, local government**

Question from BRGM (France)

Q:

Has the project developer assessed the option to valorize the captured CO₂ to optimize the operating costs of the facility, in addition to the CO₂ storage option?

For your information, this project is almost similar with the Air Liquide project in Port Jérôme, France for which all the captured CO₂ can be used to meet a variety of industrial needs for carbonic gas supply (carbonation of sparkling beverages, food preservation, freezing, etc.).

A:

The Tomakomai project is not considering any usage of high purity CO₂ at this stage, and is operating as a full cycle CCS system from capture to storage.

If high purity CO₂ is to be supplied to e.g., the food industry, there would be a need to attach some additional facility to remove residual effective gases, which include CH₄, CO etc.

