

Jingbian CCS Project



Shaanxi Yanchang Petroleum (Group) Co., Ltd., China June 16, 2015



Outline

1. Introduction

2. CO₂ capture and transportation

3. CO₂-EOR and storage

4. MMV study

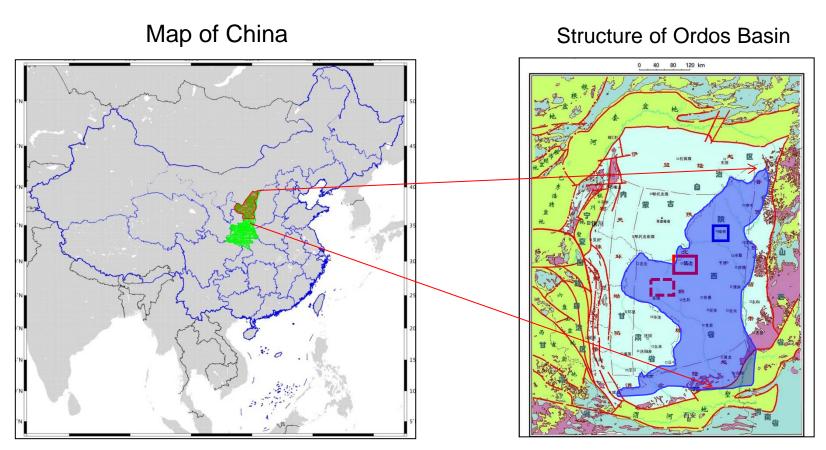
5. Conclusions





(1) Location

CO₂ Storage Site: Jingbian city, Shaanxi Province, China



Location of Jingbian Field and CCS site (Red box). Source of CO₂ is captured from Yulin Coal Chemical Company of Yanchang Petroleum in Yulin City (Blue box).



(2) Ordos Basin is the largest oil and gas production area in China

Oil & Gas E	Coal Production of Shaanxi in 2014	
Yanchang Petroleum Group	Yanchang Petroleum Group Changqing Oil Company (PetroChina)	
13.75 MT		

(3) Large CO₂ emission leads to Climate Change in Shaanxi

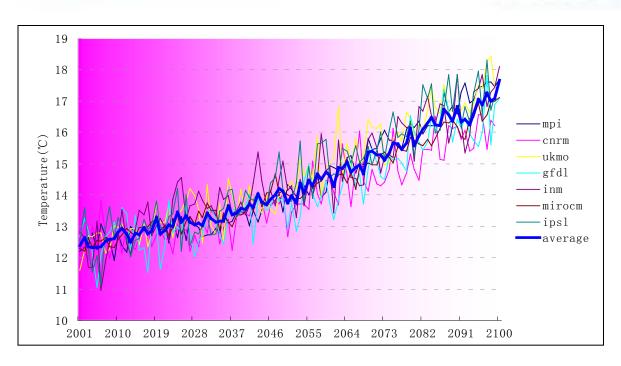
- CO₂ emission of Shaanxi Province was 133 million tons in 2005 and 234 million tons in 2011 roughly estimated by Liu et al. (2013). The average CO₂ emission per person in Shaanxi is 1.6 times as that in China.
- There are still ten large coal chemical projects under construction in Shaanxi. By 2016, when these projects put into operation, CO₂ emissions in Shaanxi will increase 180 million tons.



The estimated Shaanxi
provincial average
temperature curves from
year 1990-2100
(Shaanxi Meteorological
Administration, Jiwen
Du, 2009)



Yulin City of Shaanxi is threaten by desertification and in the desert margin.



- Large amounts of CO₂ emission caused fast-rising average temperature and climate change in Shaanxi Province.
- Climate change intensified the severity of dust storm and desertification in the north of Shaanxi.



(4) Project Goals

To utilize the CO_2 captured from coal chemical company and implement CO_2 -EOR and CO_2 sequestration in Ordos Basin.

- To capture CO₂ through the use of low-temperature methanol wash coal chemical production processes.
- To transport CO₂ by trucks and inject CO₂ into nearby oil fields instead of water flooding.
- To improve oil recovery through CO₂-EOR in ultra-low permeability and porosity reservoir in Ordos Basin.
- To store CO₂ permanently and safely underground in Ordos Basin.





(5) Project Timeline

Description	Important Date
Project preparation	Oct.2009, Yanchang Petroleum Group started CO_2 -EOR test in Chuankou Field. From March,2011 to Dec,2013, Yanchang started to evaluate CO_2 sequestration site under framework of China-US Clean Energy Research Center (CERC).
Project start date	January 1, 2012. China Ministry of Science and Technology started to support Jingbian CCS Project.
Research project of the first phase finished	April 30,2015. CO_2 will continue to be injected in Jingbian Field.
CO ₂ injection start date	September 4, 2012.
CO ₂ capture start date	November 29, 2012, at Yulin Coal Chemical Company.
GCCSI started to sponsor	July 2, 2013.
Becoming China's Demonstration Project	Sep.5, 2014. The National Development and Reform Commission (NDRC) chose Jingbian CCS Project as a key low carbon demonstration project of China.
Amount of injected CO ₂	about 43,000 tons on May 31, 2015.



2. CO₂ Capture and Transportation

- Yulin Coal Chemical Company of Shaanxi Yanchang Petroleum Group will produce acetic acid 1 million tons/year. In its first phase, it has been producing acetic acid about 200, 000 tons/year with CO₂ emission about 52,000 tons/year since March, 2011.
- In November of 2012, the CO₂ capture equipment (50,000 tons/year) was put into operation in in Yulin Coal Chemical Company.



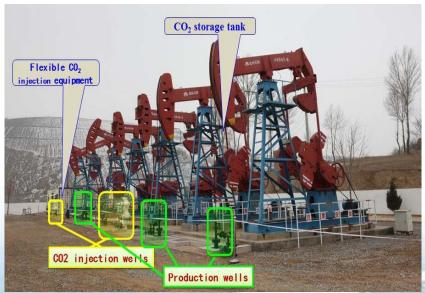


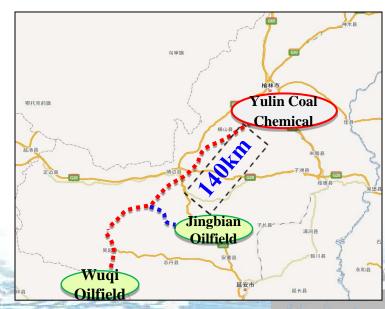
- The capture technology is rectisol, the CO₂ concentration of product is about more than 99.9%.
- CO₂ was transported from Yulin city to Jingbian Field by two 20 tons tankers and is now by four 25 tons tanks rented from a private company.





25 tons tanker





Injection site construction includes: CO_2 storage tank, pumping stations, field stations, road to CO_2 injection wells, parking lot and area of well site.











(1) Geology Background of Jingbian Field

• Jingbian Field is located in central Ordos Basin in northern Shaanxi slope.

• The oil production was 350,000 tons in 2003, 960,000 tons in 2011 and 1 M tons in 2012.

• Initial average production rate is about 1.6 tons/day after being fractured and without nature

productive ability.

Ordos	Yinshan Mountains
Basin	Jingbian Field
Liupan Mounteins	Constant Property Constant Con
100 km	

	-					
Jurassic	Upper	Fenfanghe Fm.				
	Middle	Anding Fm.				
		Zhiluo Fm.				
	Lower	Lower Yanan Fm.	Yan 9		Reservoir	
			Yan 10		Reservoir	
		Fuxian Fm.				
Triassic	Upper	Yanchang Fm.	Chang 1			
			Chang 2		Reservoir	
			Chang 3			
			Chang 4+5		Caprock	
			Chang 6	Chang 6 ₁	Reservoir	
				Chang 6 ₂	Reservoir	
				Chang 6 ₃	Reservoir	
			Chang 7			
	Middle	Zhifang Fm.				
	Lower	Heshanggou Fm.				Sasking
		Liujiagou Fm.				

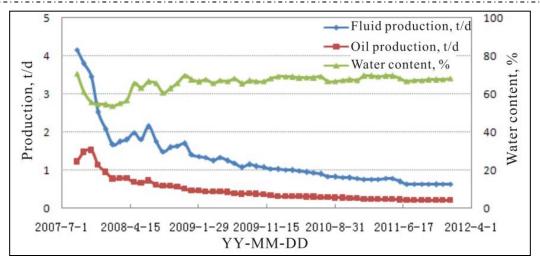
Reservoir Parameters in Jingbian Field

Parameters	Baseline	Monitor
Temperature (⁰ C)	44	Measuring
Primary oil viscosity (mPa,s)	4.84	
Primary oil density (g/cm ³)	0.85	
Reservoir depth (m)	1550	
Residual oil saturation (%)	42.2	
Pore pressure (MPa) near injection well	1.5~3 (before injection) 12 (in situ reservoir)	Measuring. Estimated 20-22 MPa
Pore pressure (MPa) near production well	1.5~3	Increasing
Permeability ($\times 10^{-3} \mu m^2$)	0.5~3.5	Decreased obviously
Porosity (%)	9-12	Decreased 0.61%~3.66%
$GOR (m^3/t)$	54~76	
Gas gravity	1.1545	
Salinity (PPM) CaCl ₂	50,520-95,110	171,500
РН	5.5	5.38



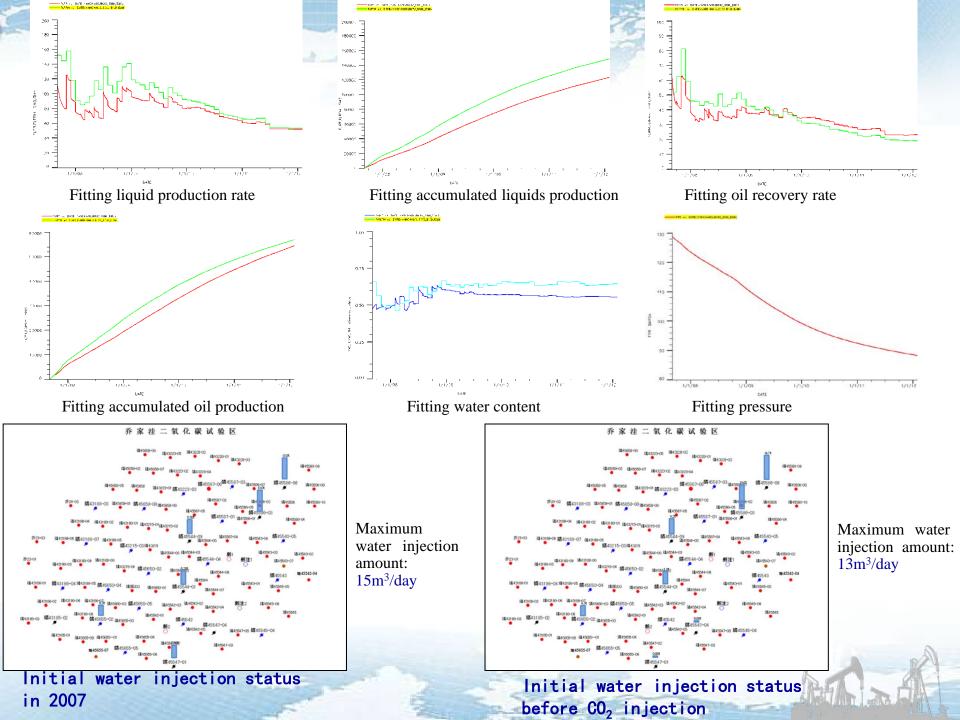
(2) History of Jingbian Field

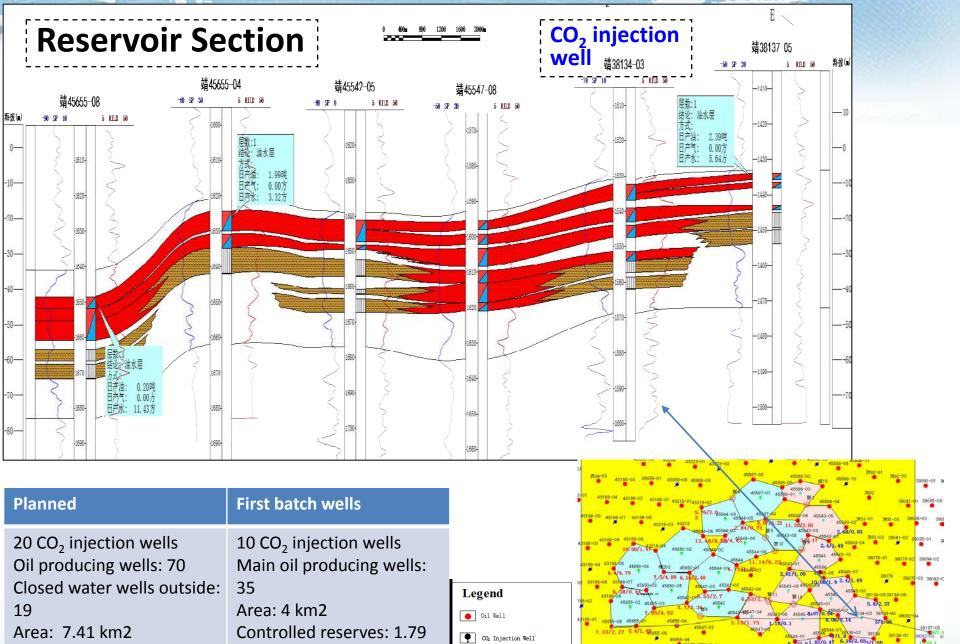
- Before 2003, the private companies had begun drilling for oil and gas for over 10 years.
- In 2003, Yanchang Petroleum Group owned Jingbian Field.
- August 2007, it started oil production after fracturing.
- March 2008, it began injection water for EOR. After 12 months oil production declined 74%.
- The average fluid production was 0.5 tons per day, where oil production was 0.18 tons.
- Water flooding effect was not obvious in this area.



- The reservoirs of this area is low porosity and low permeability.
- Natural energy is low and the transmissibility is poor.
- The reservoir pressure and flow capacity drops quickly.







Q Designed CO₂ Injection Well

Water Injection Well

Controlled reserves: 3.32

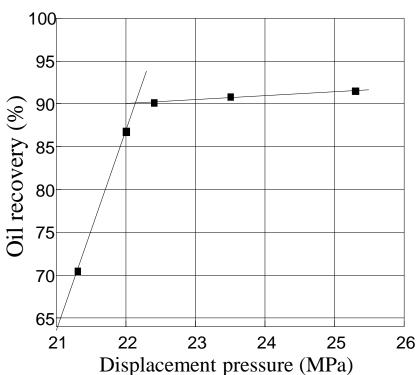
MT

MT



(3) CO₂-EOR lab study

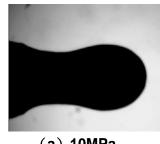
CO₂-EOR VS Pressure



Jingbian Field CO₂ miscible displacement pressure test of Chang 6₂--Slim tube experiment

Minimum miscible pressure: 22.4MPa

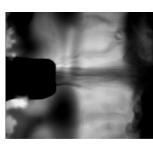
Experiment Pressure (MPa)	Volume of gas injection (%P.V.)	Oil recovery (%)	Note
21.3	75.45	70.48	Immiscible
22	94.9	86.78	Immiscible
22.4	98.76	90.14	Miscible
23.5	23.5 100.06		Miscible
25.3	101.6	91.52	Miscible







(b) 20MPa



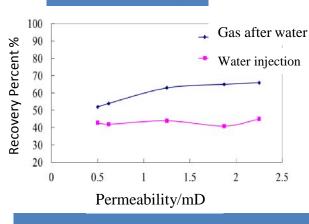
(c) 24MPa

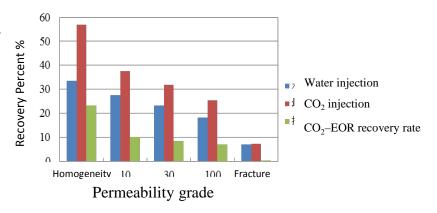
Formation	Chang4+5 ₁	Chang4+5 ₂	Chang6 ₁	Chang6 ₂
Caprock fracture pressure (MPa)	20.5~23.1	19.8~22.8	16.7~23.5	24.8~25.2
	21.9	20.7	20.9	24.9



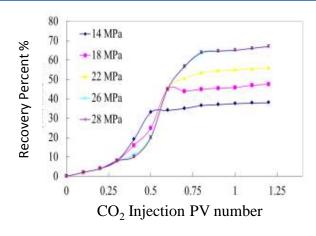
Factors influencing CO₂-EOR

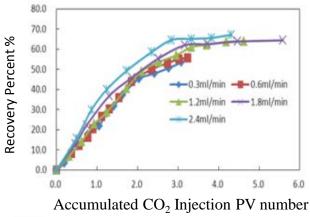
Permeability





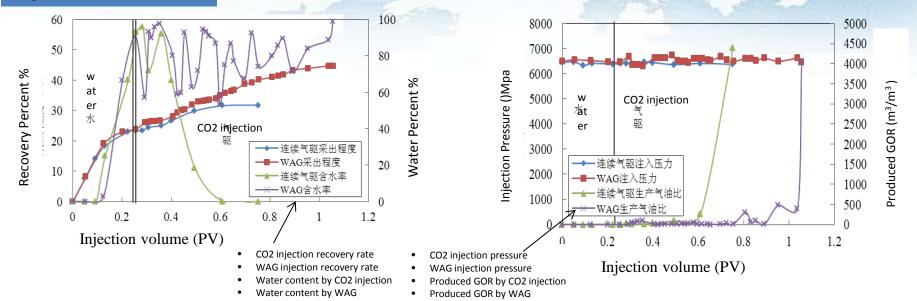
CO₂ Injection pressure, speed





High speed CO_2 injection \longrightarrow High injection pressure \longrightarrow Obvious miscible effect \longrightarrow High CO_2 -EOR efficiency

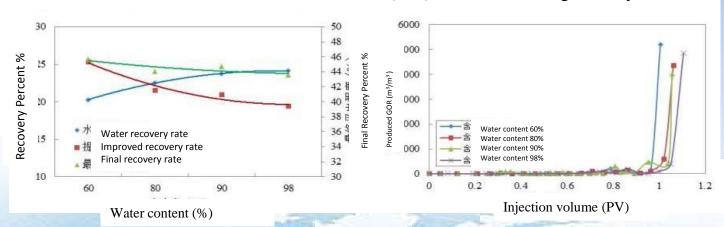
Injection methods



WAG and Gas injection enhance oil recovery curves (permeability grade is 30)

Injection opportunities

When water content reached 60%,80%,90% and 98% during water injection

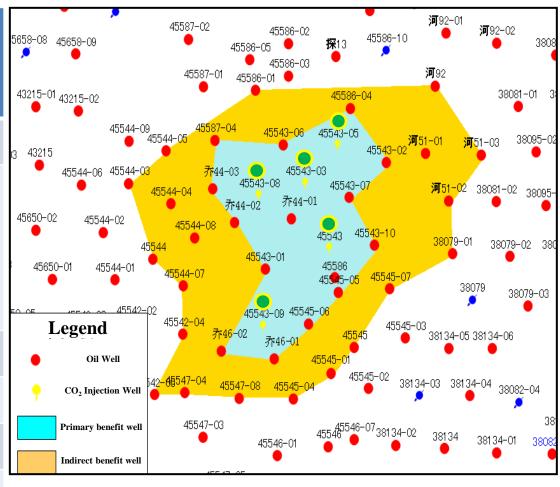


- Oil recovery increased 8.41% and final oil recovery reached 33.73% by CO₂ injection;
- Oil recovery increased 20.95% and final oil recovery reached 44.70% by WAG.
- Breakthrough by CO₂ injection is faster than that by WAG.



(4) Field experiment of CO₂-EOR

		•		U	2			
Well No.	Injection Date	Started injection Pressure (MPa)	Current injection pressure (MPa)	Accunulated injectionvolu me (t)	Current status			
45543	Mar.23 , 2013	2.0	8.2	6426.4	Normal			
45543- 03	Sep.4, 2012	4.0	6.0	1724.78	Stopped in Nov, 2012 and reinjecte d in March, 2014			
45543- 05	Mar.23 , 2013	1.6	8.7	7808.95	Normal			
45543- 08	June 8, 2014	4.0	5.8	254.20	Normal			
45543- 09	June 8, 2014	3.5	4.5	243.1	Normal			
Accumula	Accumulated volume of CO ₂ injection till June 19,2014: 15736.4 t							

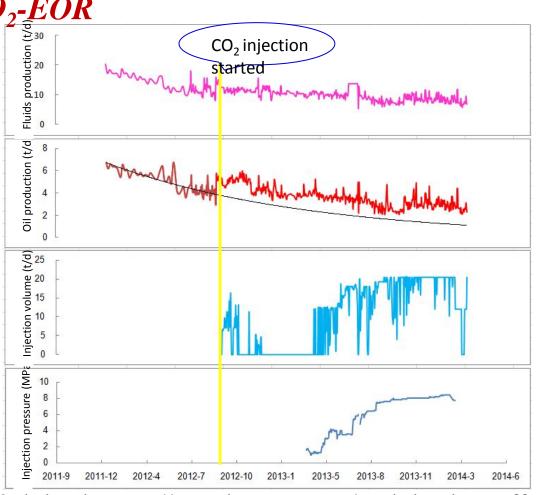


Accumulated CO₂ injection was 43,000 tons by the end of May, 2015.

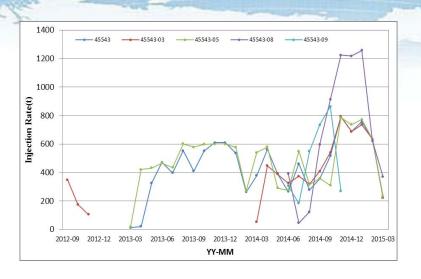


(5) Field experiment of CO_2 -EOR

After injecting CO_2 13 months, the cumulative increasing oil production was 616 tons.



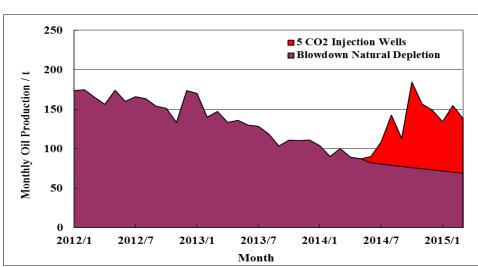
Injection curves in Jing-45543 injection well station. Note the injection effects before CO₂ injection (before Sep. 2012) and after CO₂ injection (after Sep.2012). (Courtesy Chunxia Huang).





Injection curves in Jing-45543 injection well station. Currently there are 5 CO₂ injection wells (after Sep.2012).(Courtesy Chunxia Huang).





For these 5 well groups, before CO_2 injection the oil production was 88 tons per month, and after CO_2 injection the oil production is 140 tons per month. The oil production increased about 60%. Oil recovery increased 5.73% comparing with water recovery.



Storage volume, structural and stratigraphic traps, fault seal, seal thickness, CO₂ capillary pressures, geomechnics, geochemistry, reservoir simulation, etc.

More accurate reservoir parameters from well log analysis and rock sample.

What we are studying in Jingbian Field?

Confirmation of wellbore integrity, and anticorrosion, CO₂ plume movement.

Confirmation of secondary trapping and safety of caprock.

Fast and online monitoring techniques near surface and at atmosphere.

Environmental effect of CO₂ leakage (Soil, groundwater, temperature, animals, plants, microbe, etc.).

Efficiency of CO₂-EOR and Injection Strategy



(1) Geophysical Methods

Before CO₂ injection in Jingbian Field in early 2012, Yanchang Petroleum Group agreed to acquire 5 km² 3D seismic baseline and monitoring data two times in Jingbian CCS-EOR site. Australia GCCSI has also funded part of 4D seismic acquisition.

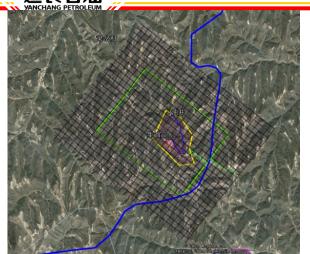
We also planned time-lapse well logging and seismic rock physics experiment. Seismic rock physics experiment is still in testing.

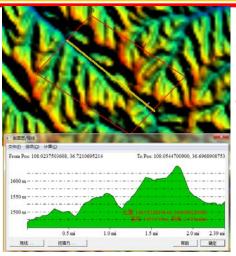
3D seismic baseline data has not been acquired in Jingbian Field. The reasons are as below:



- The cost of 4D seismic acquisition we proposed was lower than the geophysical companies wanted.
- The rugged surface and thick loess conditions in loess plateau of Ordos Basin has been the main reasons that lead to poor seismic acquisition quality
- The drop from hill to valley is about 100 meters. Seismic static correction has been and will still be problems in this area.
- Continuing global warming and historically long-term droughts in northern of Ordos Basin caused the underground water table decline quickly.





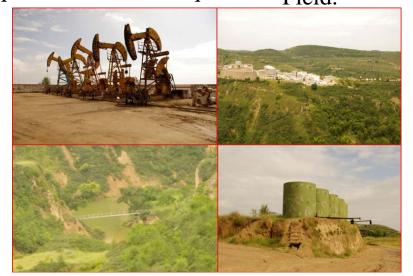


New acquired and brute stack

Designed baseline 3D seismic acquisition area in Wuqi Field.

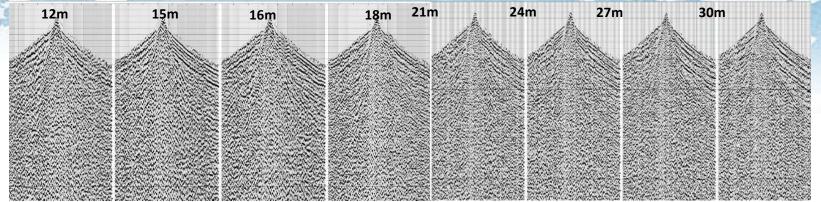
Topography in Wuqi Field.

New acquired and brute stack baseline 3D data in Wuqi Field.





Topography of loess plateau in Wuqi Field

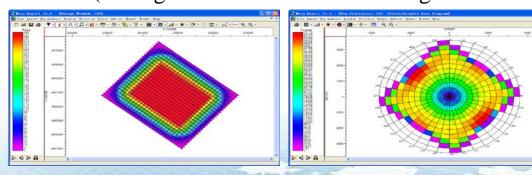


Shot gathers obtained from different depth of dynamite source

16 kg	2X 8k	4X	16k	4X	2X	2X1
	g	В	g	4kg	8kg	0kg
				-		

Source line interval 200 m Receiver line 200 m interval Source interval 50 m Receiver interval 25 m Max fold 144 Geometry 4*24 line 100 /km² Shot number 10.5 km² Area

Shot gathers obtained from different explosive charge of dynamite source (4X6kg means four shots with 6 kg size of charge each shot)

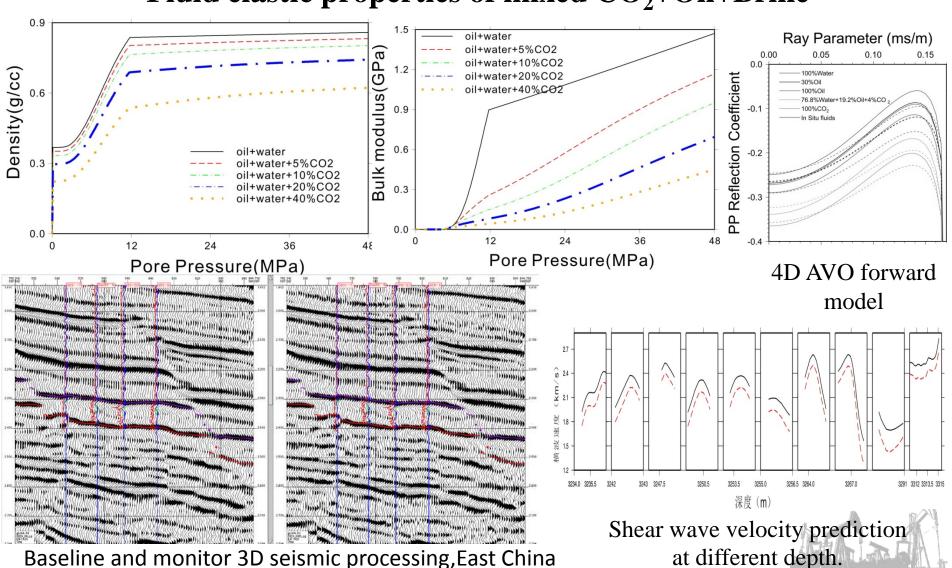


Receiver elevation of receiver location in two test seismic line in Wuqi.

Designed baseline 3D seismic geometry (fold and azimuth)



Fluid elastic properties of mixed CO2+Oil+Brine



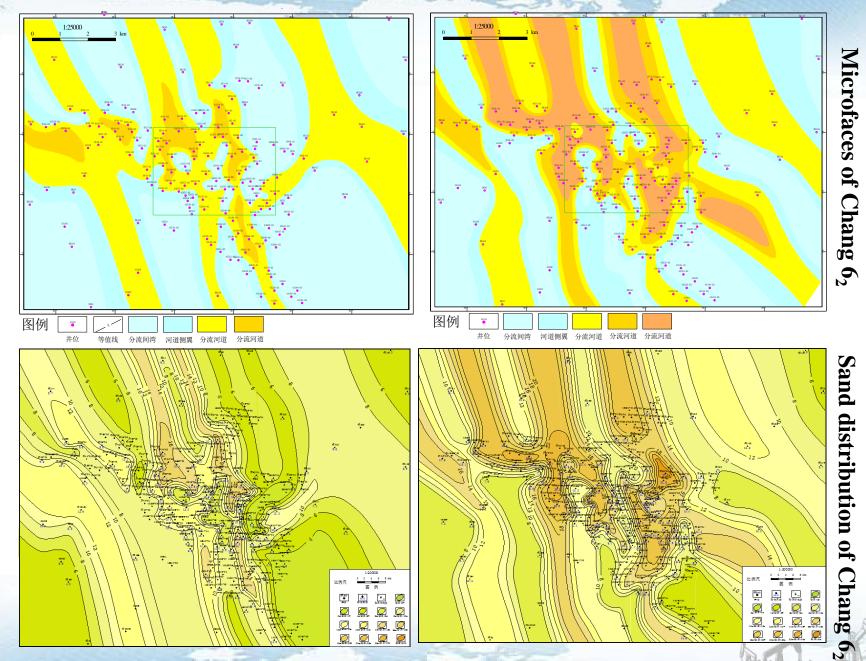
Baseline and monitor 3D seismic processing, East China



(2) Geology Study

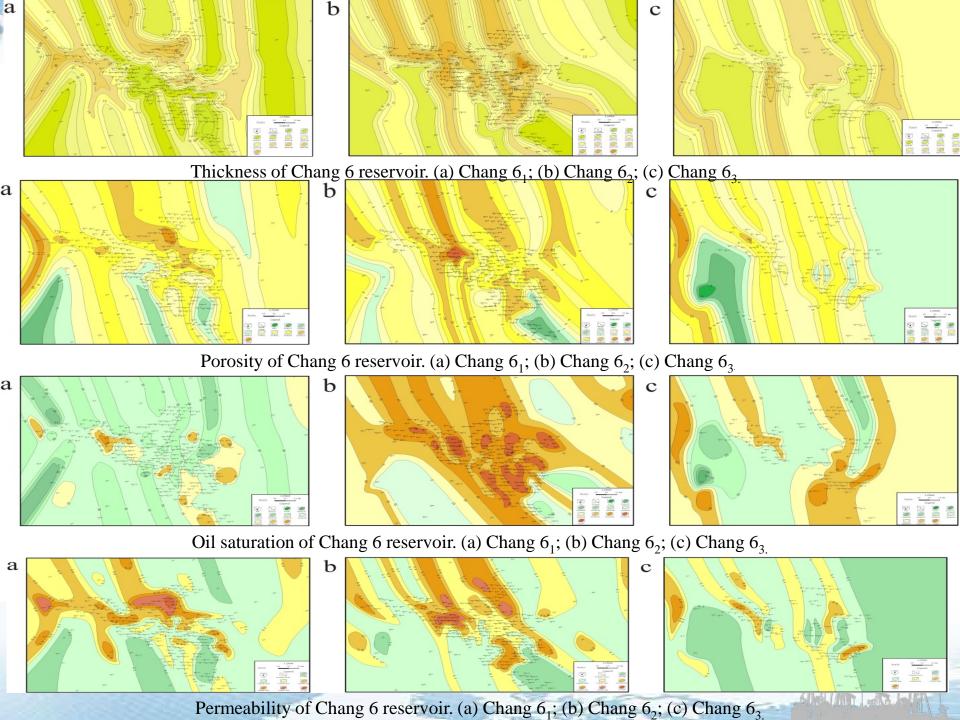
- Analysis of geological controlling factors of CO₂ sequestration
- CO₂ flooding reservoir performance analysis of demonstration area
- Evaluation of caprock sealing ability
- Reservoir and caprock micro-sealing difference analysis

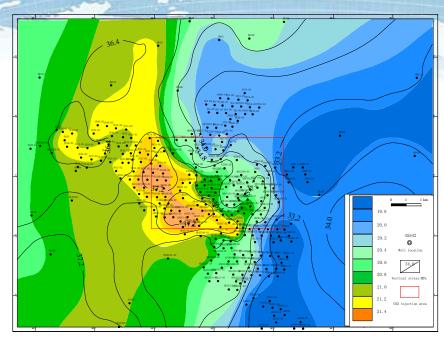




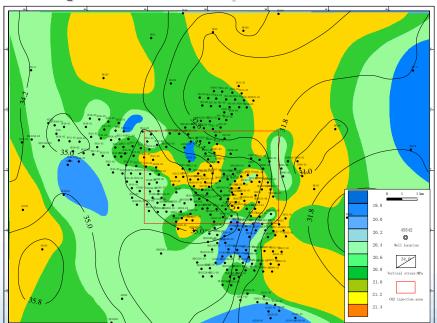
Microfaces of Chang 4+5₁

Sand distribution of Chang 4+5₁

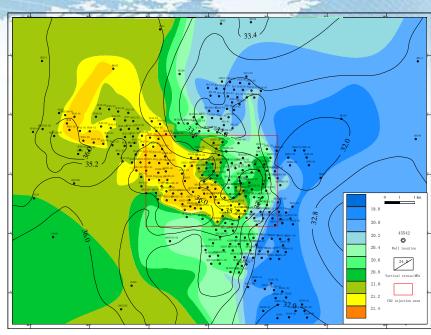




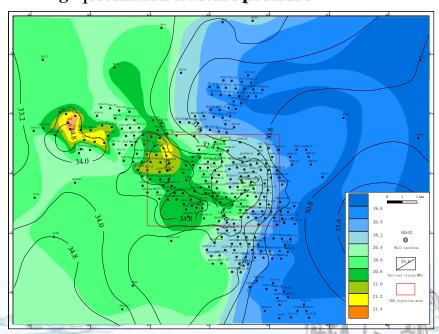
Chang 6_2 formation fracture pressure -vertical stress.



Chang 4+5₂ formation fracture pressure -vertical stress.

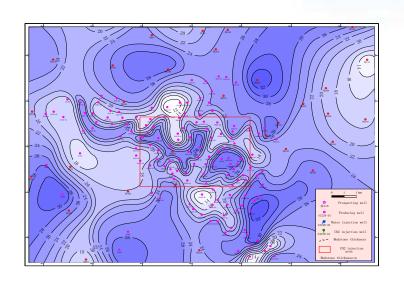


Chang 6_1 formation fracture pressure -vertical stress.



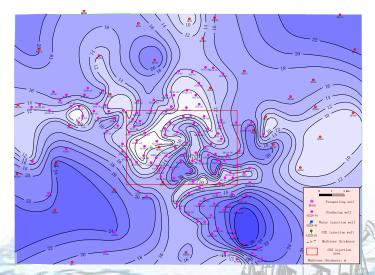
Chang 4+5₁ formation fracture pressure -vertical stress.

Caprock characterization



Regional seals Chang $4+5_1$ (Left): accumulated average thickness of shale is 21.92 m. In the CO_2 injection area (red square), the average thickness of shale is 22 m. The accumulated thickness of shale can be up to 24 m or more. The overall thickness of seal is relatively stable. It meets the requirements of trapping CO_2 or second trapping.

Interbed Chang 6_2 (Right): an average thickness of shale is about 13.86 m. CO_2 injection (red square) is in the thinnest area of shale. However, thick shale on both sides of injection area may seal CO_2 laterally into the reservoir.



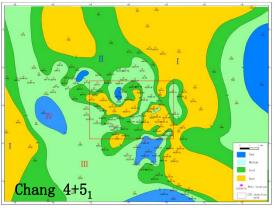
Sealing Ability of Caprock

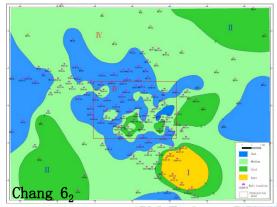
We defined a comprehensive assessment index A according to macroscopic and microcosmic parameters as hr PS

 $A = \frac{hr_{m}P_{0}S_{o}}{Zk}$

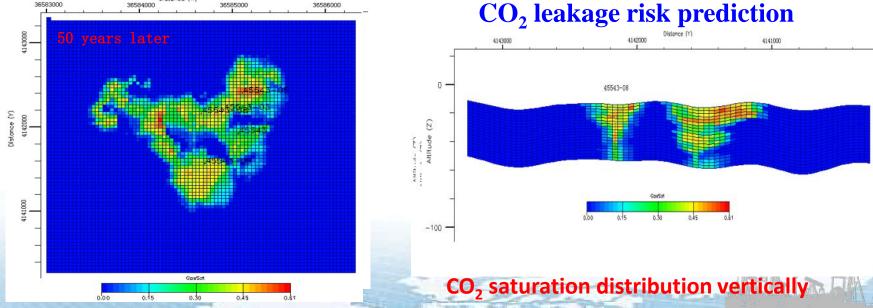
Where h is stacking thickness of caprock; r_m is mudstone stratum ratio; P_0 is displacement pressure; S_0 is oil saturation; Z is burial depth and k is pressure coefficient.

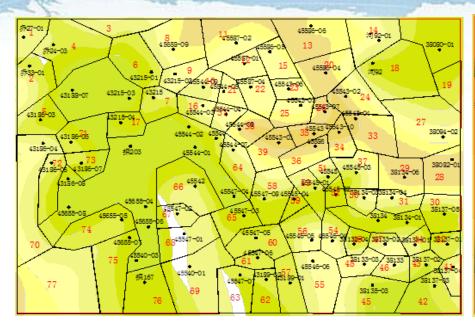
Caprock Comprehensive Assessment Level	I -The best	II -Good	III - Medium	IV- Poorer
Comprehensive Assessment Index A	A>3.2	2.2 <a<3.2< td=""><td>1<a<2.2< td=""><td>A<1</td></a<2.2<></td></a<3.2<>	1 <a<2.2< td=""><td>A<1</td></a<2.2<>	A<1
Mudstone thickness (m)	25.91	21.49	16.92	11.14
Displacement pressures (MPa)	6.38	6.31	6.28	6.24
Mudstone stratum ratio	0.71	0.59	0.45	0.29
Oil saturation (%)	46.98	45.78	45.11	45.13
Depth (m)	1548.83	1552.28	1554.38	1558.84
Pressure coefficient	0.86	0.87	0.86	0.87

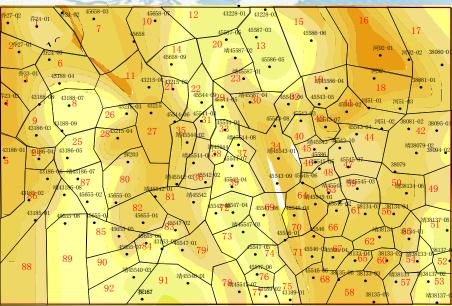




Modeling of CO₂ Storage Body Geologic Structure Model Porosity Model Permeability Model • Chang 6₂ **♦** Chang 4+5₁ **Chang 4+5**₂ Chang $4+5_1$ Oil saturation model **Displacement pressure model** Chang 4+5₁ Chang 6₂ Chang $4+5_1$ Chang 6₂ Distance (X) 36585000 CO₂ leakage risk prediction 36586000 45543-08







CO₂ injection area unit of Chang 6₁

CO₂ injection area unit of Chang 6₂

We estimate that the maximum volume for

 CO_2 storage in Chang 6_2 unit is $1.4 \times 10^7 \text{m}^3$,

CO₂ capacity is 127,000 t.





(3) Environmental monitoring

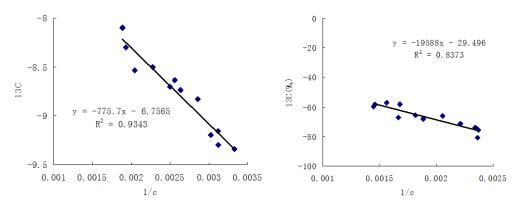
- Fast monitoring techniques near surface and at atmosphere.
- The impact of CO₂ leakage on environment.
 - Soil, groundwater, temperature, human health, animals, plants, etc.
 - Purity of CO₂ (CO₂, H₂S, CO, SO₂, NO_x)
- Quantitatively prove the leakage of CO₂?



Baseline remote sensing image on May 11,2011. It was used in investigation of land use and vegetation mapping

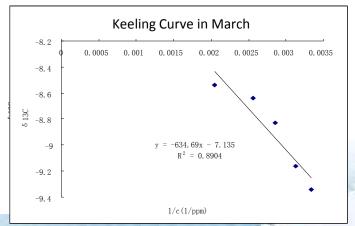
Combining the sample collection device and isotope measureing instrument to establish an assay method for ¹³C and ¹⁴C.

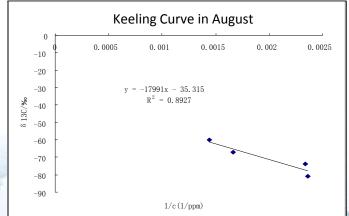
➤ Using this method, we measured the content of ¹⁴C and ¹³C in near-surface before and after CO₂ injection and used the Keeling Curve to determine the background value.



In March, the intercept -6.8 is approaching the value of 13C in the air,-8.0; In August, the intercept -29.5 is approaching the value of 13C in the vegetation,-26.

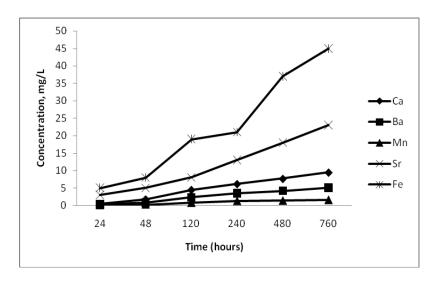
➤ After injection of CO₂, we have measured the near-surface ¹³C content around the wellhead and 50~100 m from the wellhead. Using the Keeling Curve, the linear intercept is -9.7 in March and -17.6 in August , respectively.



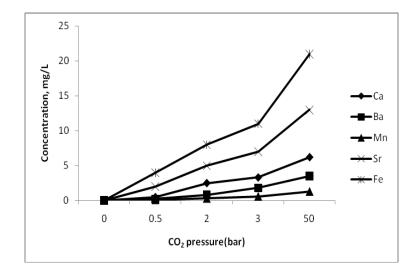




The relationship between the dissolution rate and the etching apparatus time of CO_2 .



The relationship between the dissolution rate and the partial pressure of CO_2 .



- Dissolved CO₂ in water may accelerate the digestion of metal ion in mineral, the dissolving-out amount is related to the etching time and pressure of CO₂.
- If the CO₂ came up into the ground water, the content of metal ion in ground water will be increased and water quality will be changed.

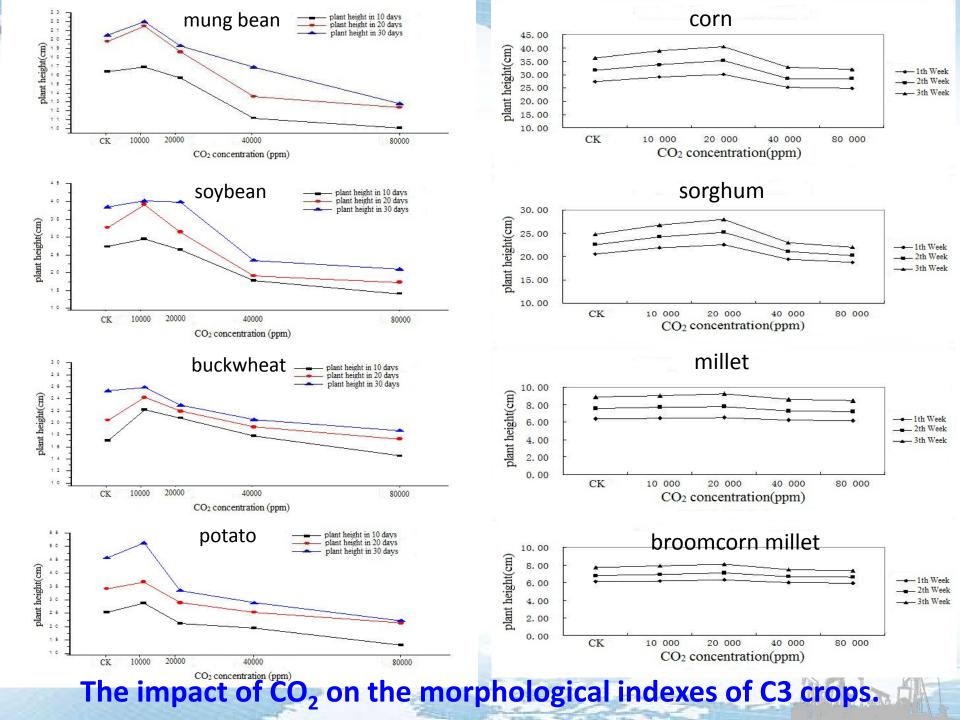


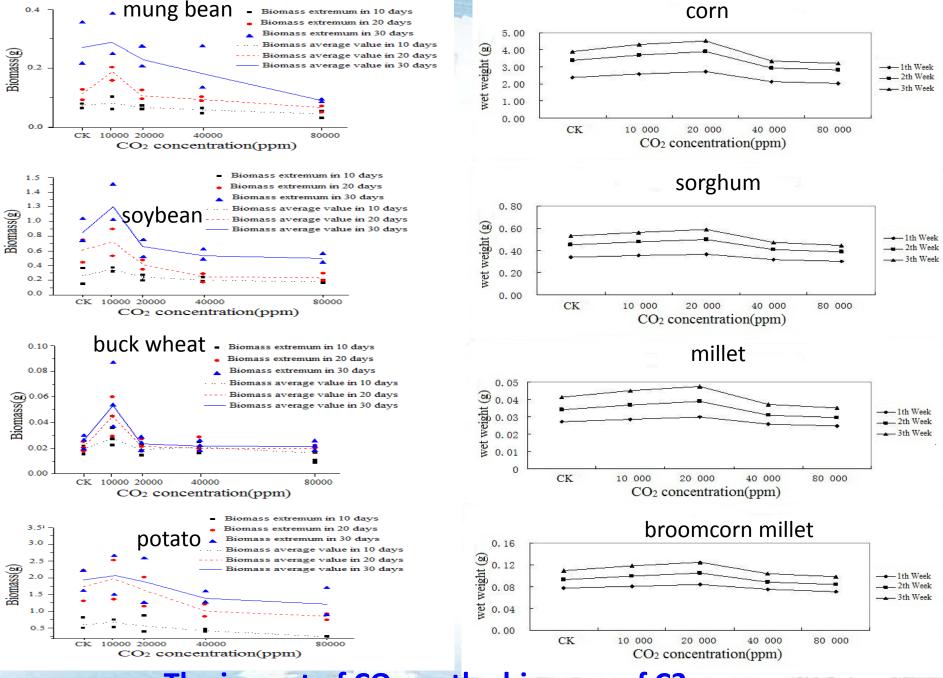


Environmental monitoring near Jingbian CCS site.

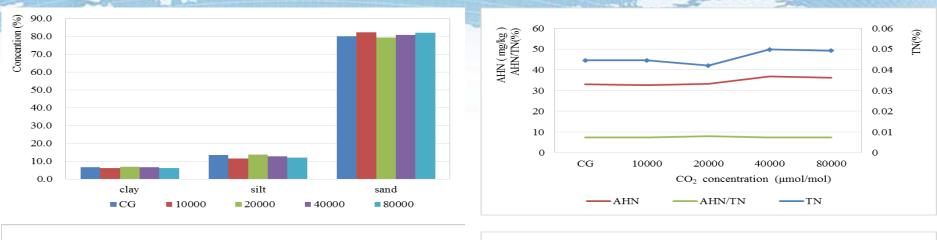


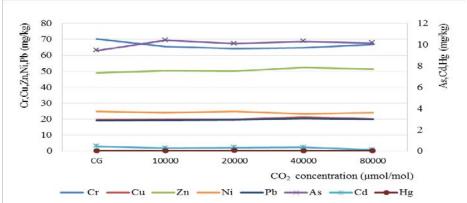


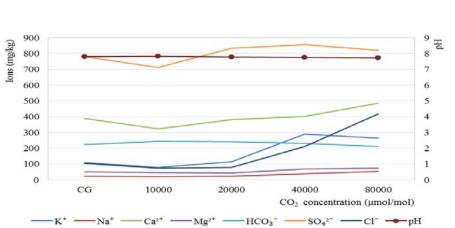


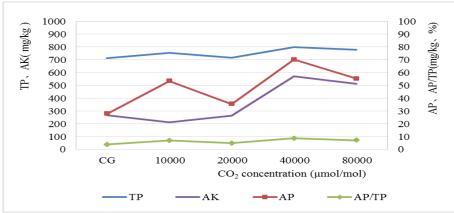


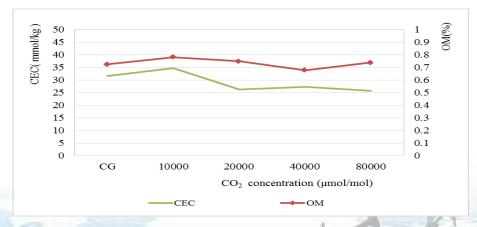
The impact of CO₂ on the biomass of C3 crops.



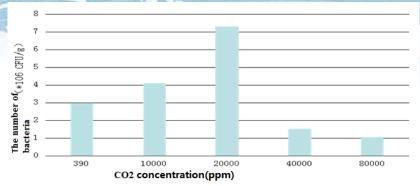




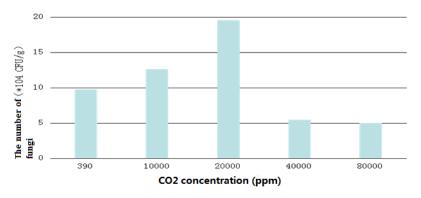




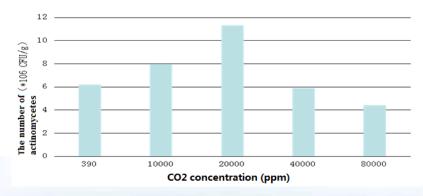
The impact of CO₂ on the soil composition and properties.



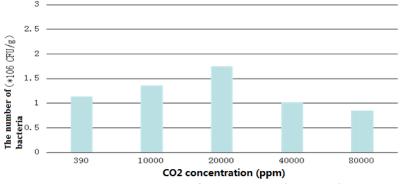
The number of bacteria (corn)



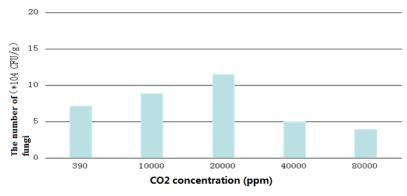
The number of fungi (corn)



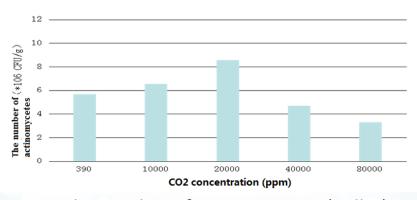
The number of actinomycetes (corn)



The number of bacteria (millet)



The number of fungi (millet)

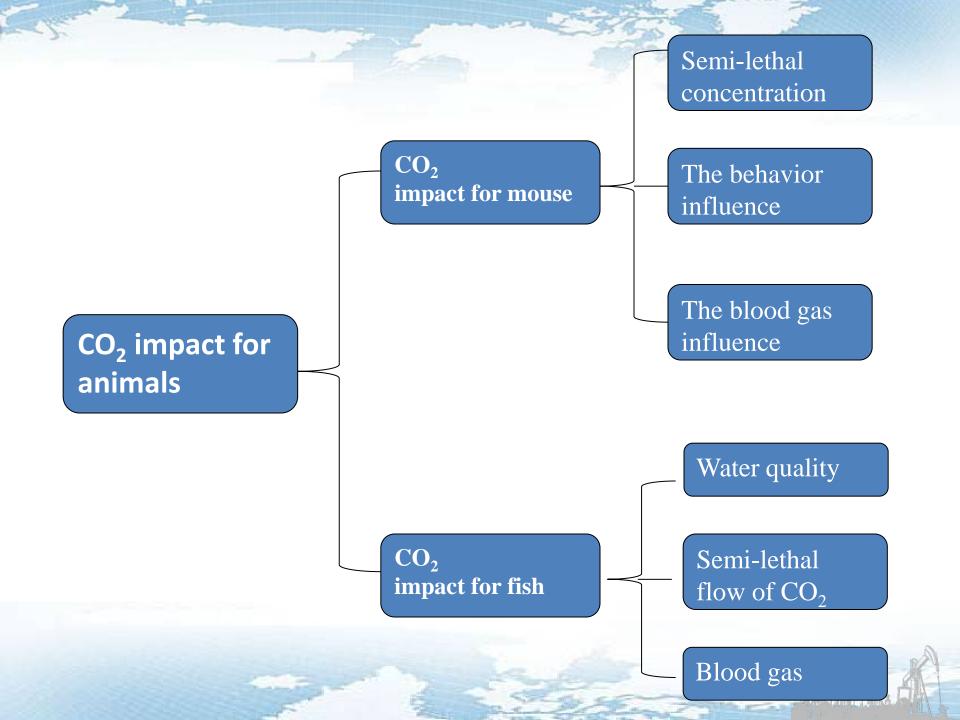


The number of actinomycetes (millet)

The impact of CO₂ on the population of microorganisms.

Selection of indicative bacteria

- ✓ By comparing the DGGE electrophoresis of C4 crops under different CO_2 concentration, the study shows:
- ✓ In soil of planting corn , when the CO_2 concentration was at 80000 ppm, Desulfomicrobium thermophilum can be used as an indicative bacteria.—1
- ✓ In soil of planting sorghum, when the CO₂ concentration is at 10000ppm, Burkholderia cepacia, Brucella suis, Thiohalocapsahalophil, Porphyromonas gingivicanis and Bacteroides intestinalis can be used as indicative bacteria.—5
- ✓ In soil of planting millet, when the CO₂ concentration was at 10000ppm, Brucella suis, Thiohalocapsa halophil, Pelomonas aquatica, Hydrogenophaga intermedia, Prevotella dentalis and Sphingomonas oryziterrae can be used as indicative bacteria.—6
- ✓ Brucella suis and Thiohalocapsa halophil were the common soil indicative bacteria microbes of sorghum and broom corn millet at the 10000ppm of CO_2 concentration.
- ✓ DGGE bands of millet root soil bacteria were not significantly different, it had difficulty to choose the indicative bacteria microbe.
- \checkmark There were 10 indicator bacteria microbes being used as indicators of CO_2 leakage .





4. MMV Study

(4) Anticorrosion and wellbore integrity

Anticorrosion

During CO_2 injection process, the corrosion may severely damage the down-hole tubular system.

- Simulating CO₂ injection under different environmental condition.
- Obtain the corrosion rule of the typical materials.
- Sift and evaluate coating, corrosion and scale inhibitor.
- Provided the support for corrosion control.





4. MMV Study

(4) Anticorrosion and wellbore integrity

Corrosion effects during CO₂ flooding

Environmental		Material
factors	7	factors

Pressure

Temperature

PH value

Medium ion

Organic acid

Microorganism

 H_2S

Dissolved O₂

Flow rate

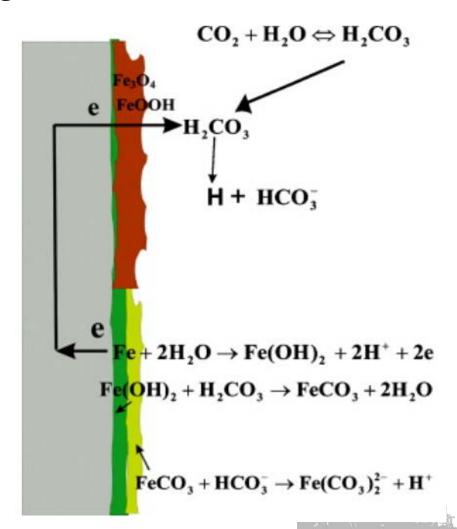
Flow pattern

Alloying element

Thermal treatment

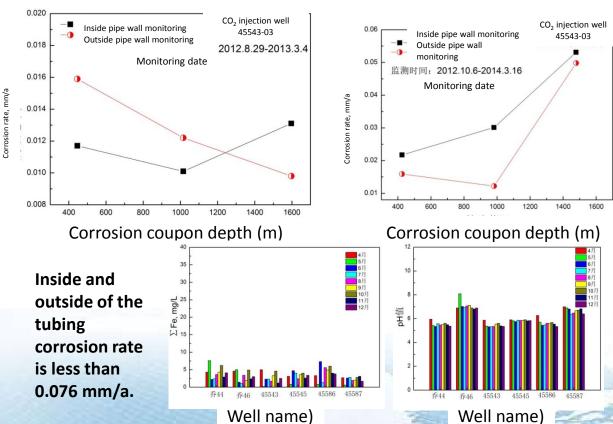
Metallographic structure

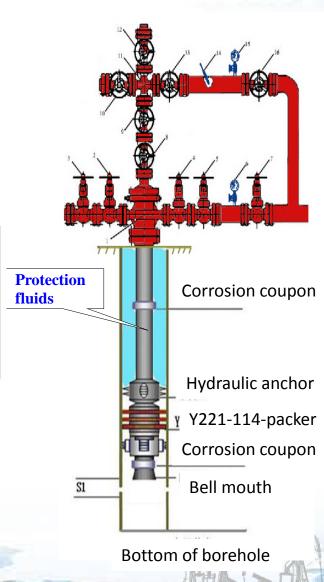
Corrosion product film



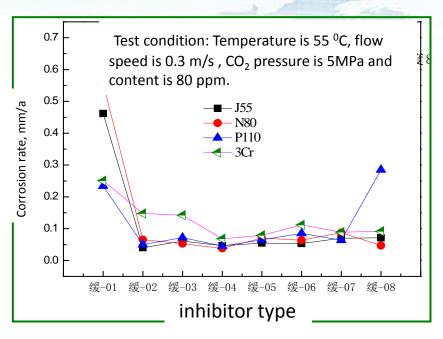
Anticorrosion

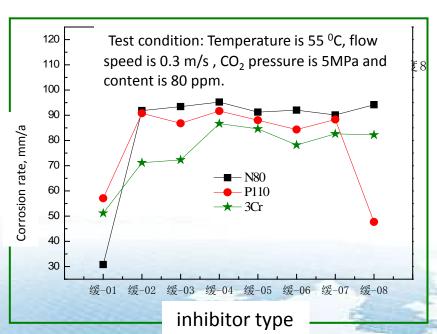
- Screening corrosion inhibitor.
- TK70 coating protection.
- Wellbore corrosion protection device.
- Coating + sacrificial anode technology.
- Impressed current cathode protection optimization techniques.



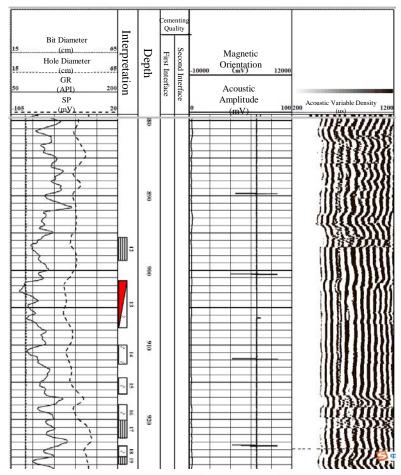


(4) Anticorrosion and wellbore integrity





Imidazoline and modified imidazoline inhibitor were used in Jingbian Field



We detected the cementing quality of cased well by logging Acoustic Variable Density in the north of the Jingbian Field.

5. Conclusions

- Cheaper CO₂ source that captured from coal chemical plant makes the full chain Jingbian CCS project into reality.
- CO₂-EOR recovered more oil than water injection in low porosity and permeability reservoir in Ordos Basin. This inspires more companies to invest in CCS in Ordos Basin and China.
- MMV study shows the safety of CO₂ geological storage in Jingbian CCS site.
- •Current CO₂ leakage from borehole is less than 2% and would affect environment and environmental monitoring. When our CO₂ recycle equipment put into use, there will be no CO₂ leakage from wellbore.

5. Conclusions

- It is the first time in China for us to acquire baseline surface soil, water, plants and other monitoring data. The integrated and life time MMV is necessary and need more funding.
- It is not easy for us to make Jingbian CCS Project into practice. There are more obstacles for CCS technologies in China than developed countries. However, there are also more opportunities for CCS in China.
- Current Jingbian CCS demonstration does not make money because of the low oil price, however, it creates significant social benefits and environmental benefits for our society.



Acknowledgements

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