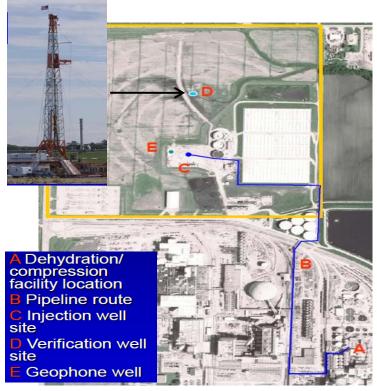
Carbon Sequestration leadership forum

www.c/lforum.org

Update on Approved Projects

- ➤ Illinois Basin MGSC Decatur Project
- Illinois Industrial Carbon Capture and Storage Project
- ➤ Air Products CO₂ Capture from Hydrogen Facility Project

Midwest Geological Sequestration Consortium Archer Daniels Midland Project



- First large scale (1MMT) saline test on land
- 1MMT from ethanol fermentation facility
- Dehydrated and compressed to 1500 PSI
- Injecting 1,000 tonnes per day since Nov 2011
- Over 270,000 tonnes injected to date as of Sept 30
- Geology
 - Storage Formation: Mount Simon Sandstone
 - Seal: 500ft of Eau Claire Shale
- Designed to meet UIC Class VI requirements
- Expect injection of 1 milion tonnes Nov 2014







Compression Facility

Archer Daniels Midland Company ICCS Area 1

CO₂ Capture from Biofuel Plant

- Decatur, IL
- CO₂ is a by-product (>99% purity) from production of fuel grade ethanol via anaerobic fermentation
- Up to 90% CO₂ capture; dehydration (via tri-ethylene glycol) and compression, ~900,000 Metric TPY CO₂
- Sequestration in Mt. Simon Sandstone saline reservoir (Start: July 2013)
- Total Project: \$208 Million; DOE Share: \$141 Million (68%)

Key Dates

- Phase 2 Awarded: Jun 15, 2010
- FEED Complete: Apr 2011
- Construction started: May 2011
- Operation phase start: Jul 2013



Status

- NEPA completed
- Construction ~29% complete
- UIC Class VI permit submitted: 7/26/2011
- Received Illinois DNR permit for test well drilling – rig on site

Air Products and Chemicals, Inc. ICCS Area 1 Steam Methane Reforming with CO₂ Capture

- Port Arthur, TX (Hydrogen plant at Valero Refinery)
- ➤ 90%+ CO₂ capture (Vacuum Swing Adsorption) from 2 steammethane reformers (SMRs) yielding ~925,000 tonnes CO₂/year
- ~30 MWe cogeneration unit to supply makeup steam to SMRs and operate VSA and Compression Equipment
- CO₂ to Denbury pipeline for EOR in West Hastings oil field (Start: 2012)
- Total Project: \$431 Million; DOE Share: \$284 Million (66%)

Key Dates

- Phase 2 Awarded: Jun 15, 2010
- FEED Complete: Nov 2010
- Construction Start: Aug 2011
- Operation Start: Dec 2012



Status

- Commercial Agreements, including CO₂ offtake, completed.
- Permit By Rule (PBR) and Standard Air Permits Issued by TCEQ: May 2011
- Phase 2B authorized by NETL: 6/1/2011
- FONSI Issued: 7/8/2011
- Lateral pipeline permit issued by US Army
 Corp of Engineers: 8/17/2011
- Construction ~55% complete