CHEMISTRY THAT MATTERS™



CO₂ CAPTURE AND UTILIZATION AT SABIC

UPDATE ON 2015 CSLF RECOGNIZED PROJECT: CO2 NETWORK PROJECT

Pieter Smeets CSLF Technical Group meeting, Riyadh, Saudi Arabia, September 30, 2020



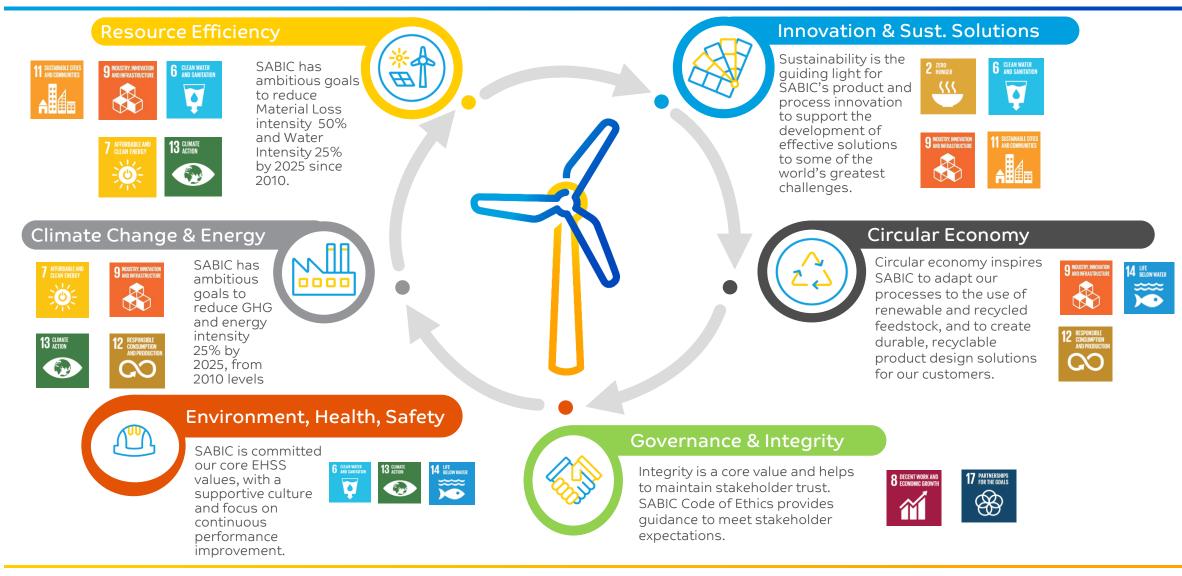
SABIC 2025 STRATEGY & SUSTAINABILITY GOVERNANCE





SABIC SUSTAINABILITY PRIORITIES





OUR SUSTAINABILITY STRATEGY: MAIN FOCUS AREAS AND ACHIEVEMENTS IN 2019





Innovation and Sustainability Solutions



Human Capital Development



15,000+ Training program participants

EHSS and Product Safety



1 33% Total Recordable Incident Rate

Safety and Quality Assessment

System (SQAS)

Supply Chain



93% solids 100% liquids

↓ 41.54% Material-loss Intensity

Intensity

13.57%

GHG Emissions

↓ 12.62% Water Intensity ↓ 9.45%

Resource and Energy Efficiency*

Energy Intensity

↓ 47.83% Reduction in Flaring Emissions

↑ 3.44 million мт Total Current CO₂ Utilization



Sustainability Report 2019 Learn more about SABIC's sustainability facts and figures.

Access Report here

* Assured by KPMG



CO₂ UTILIZATION, AN OPPORTUNITY FOR CO₂ FROM EO

Ethylene oxide reaction:

Unwanted side reactions:

$$C_2H_4 + \frac{1}{2}O_2 \xrightarrow{Ag \ catalyst+temperature} C_2H_4O$$

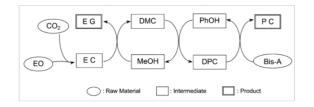
$$\boldsymbol{C_2H_4O} \rightarrow \boldsymbol{CH_3CHO} + \frac{5}{2}\boldsymbol{O_2} \rightarrow 2\boldsymbol{CO_2} + 2\boldsymbol{H_2O}$$

$$C_2H_4 + \frac{3}{2}O_2 \xrightarrow{Ag \ catalyst+temperature} 2CO_2 + 2H_2O$$

Converting waste CO₂ into valuable products:

$$CO_2 + CH_4 \rightarrow 2H_2 + 2CO \rightarrow CH_3OH$$

 $CO_2+2NH_3\rightarrow NH_2CO_2NH_4\rightarrow (NH_2)_2CO+H_2O$





CO_2 CAPTURE AND PURIFICATION PLANT



- Drying
- Compression
- Contaminants
 removal
- Distribution to integrated CO₂ network



WORLD'S LARGEST CO2 PURIFICATION AND LIQUEFACTION PLANT

BUILT AT SABIC'S AFFILIATE, UNITED

Supplying CO₂ for converting into valuable chemicals

- Urea
- Methanol
- Oxo-alcohol

For applications in the food and beverage industry

500,000 MT

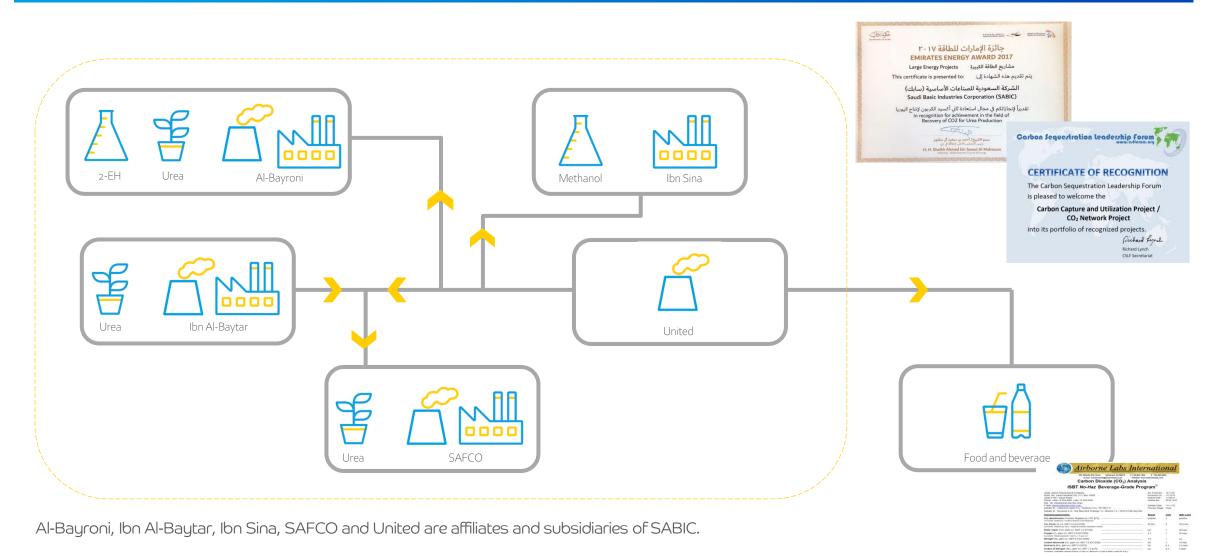
annually of CO₂ can be purified



 Continues to recover more CO2 as feedstock for valuable products such as urea, methanol and liquid CO2 for the food industry

CONVERTING CO₂ WASTE INTO VALUABLE PRODUCTS, LEVERAGING AN INTEGRATED NETWORK FOR CO₂ DISTRIBUTION

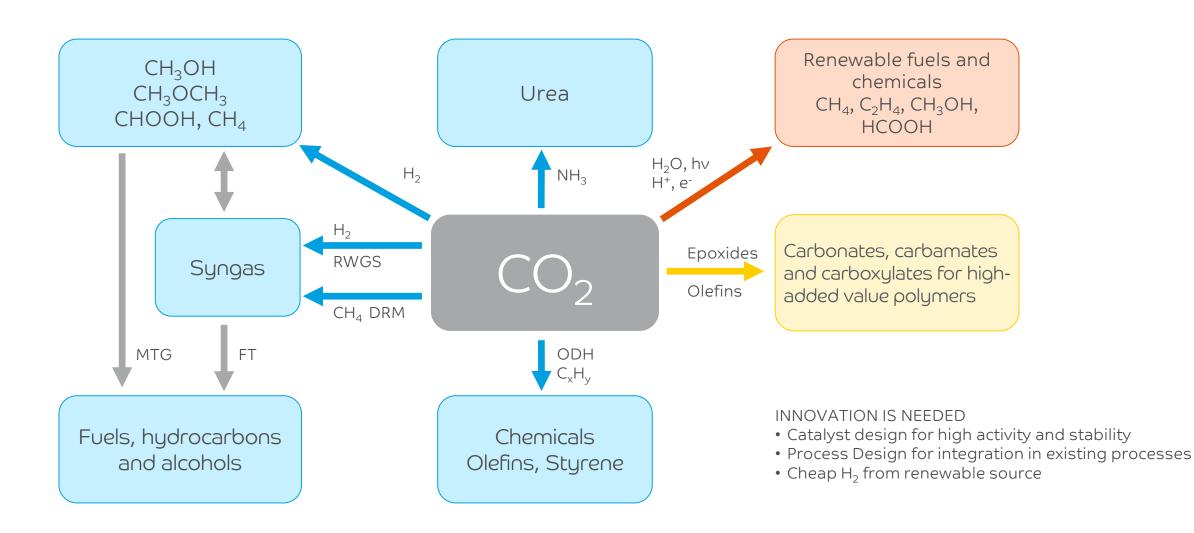




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CO_2 REACTION PATHWAYS FOR CHEMICAL INDUSTRY



THANK YOU

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