Carbon Sequestration Leadership Forum
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Active and Completed CSLF Recognized Projects
(as of May 2018)

1. **Air Products CO$_2$ Capture from Hydrogen Facility Project**
    Nominators: United States (lead), Netherlands, and United Kingdom
    This is a large-scale commercial project, located in eastern Texas in the United States, which will demonstrate a state-of-the-art system to concentrate CO$_2$ from two steam methane reformer (SMR) hydrogen production plants, and purify the CO$_2$ to make it suitable for sequestration by injection into an oil reservoir as part of an ongoing CO$_2$ Enhanced Oil Recovery (EOR) project. The commercial goal of the project is to recover and purify approximately 1 million tonnes per year of CO$_2$ for pipeline transport to Texas oilfields for use in EOR. The technical goal is to capture at least 75% of the CO$_2$ from a treated industrial gas stream that would otherwise be emitted to the atmosphere. A financial goal is to demonstrate real-world CO$_2$ capture economics.
    Recognized by the CSLF at its Perth meeting, October 2012

2. **Alberta Carbon Trunk Line**
    Nominators: Canada (lead) and United States
    This large-scale fully-integrated project will collect CO$_2$ from two industrial sources (a fertilizer plant and an oil sands upgrading facility) in Canada's Province of Alberta industrial heartland and transport it via a 240-kilometer pipeline to depleted hydrocarbon reservoirs in central Alberta for utilization and storage in EOR projects. The pipeline is designed for a capacity of 14.6 million tonnes CO$_2$ per year although it is being initially licensed at 5.5 million tonnes per year. The pipeline route is expected to stimulate EOR development in Alberta and may eventually lead to a broad CO$_2$ pipeline network throughout central and southern Alberta.
    Recognized by the CSLF at its Washington meeting, November 2013

3. **Alberta Enhanced Coal-Bed Methane Recovery Project** *(Completed)*
    Nominators: Canada (lead), United Kingdom, and United States
    This pilot-scale project, located in Alberta, Canada, demonstrated, from economic and environmental criteria, the overall feasibility of coal bed methane production and simultaneous CO$_2$ storage in deep unmineable coal seams. Specific objectives of the project were to determine baseline production of CBM from coals; determine the effect of CO$_2$ injection and storage on CBM production; assess economics; and monitor and trace the path of CO$_2$ movement by geochemical and geophysical methods. All testing undertaken was successful, with one important conclusion being that flue gas injection appears to enhance methane production to a greater degree possible than with CO$_2$ while still sequestering CO$_2$, albeit in smaller quantities.
    Recognized by the CSLF at its Melbourne meeting, September 2004

4. **Al Reyadah CCUS Project**
    Nominators: United Arab Emirates (lead), Australia, Canada, China, Netherlands, Norway, Saudi Arabia, South Africa, United Kingdom, and United States
    This is an integrated commercial-scale project, located in Mussafah, Abu Dhabi, United Arab Emirates, which is capturing CO$_2$ from the flue gas of an Emirates Steel

production facility, and injecting the CO_2 for enhanced oil recovery (EOR) in the Abu Dhabi National Oil Company's nearby oil fields. The main objectives are to reduce the carbon footprint of the United Arab Emirates, implement EOR in subsurface oil reservoirs, and free up natural gas which would have been used for oil field pressure maintenance. The Al Reyadah Project includes capture, transport and injection of up to 800,000 tonnes per year of CO_2 (processed at the required specifications and pressure) and is part of an overall master plan which could also create a CO_2 network and hub for managing future CO_2 supply and injection requirements in the United Arab Emirates.
Recognized by the CSLF at its Abu Dhabi meeting, May 2017

5. **CANMET Energy Oxyfuel Project** **(*Completed)*
   Nominators: Canada (lead) and United States
   This was a pilot-scale project, located in Ontario, Canada, that demonstrated oxyfuel combustion technology with CO_2 capture. The project focus was on energy-efficient integrated multi-pollutant control, waste management and CO_2 capture technologies for combustion-based applications and to provide information for the scale-up, design and operation of large-scale industrial and utility plants based on the oxyfuel concept. The project concluded when the consortium members deemed that the overall status of oxyfuel technology had reached the level of maturity needed for pre-commercial field demonstration. The project successfully laid the foundation for new research at CANMET on novel near-zero emission power generation technologies using pressurized oxyfuel combustion and advanced CO_2 turbines.
   Recognized by the CSLF at its Melbourne meeting, September 2004

6. **Carbon Capture and Utilization Project / CO_2 Network Project**
   Nominators: Saudi Arabia (lead) and South Africa
   This is a large-scale CO_2 utilization project, including approx. 25 kilometers of pipeline infrastructure, which captures and purifies CO_2 from an existing ethylene glycol production facility located in Jubail, Saudi Arabia. More than 1,500 tonnes of CO_2 per day will be captured and transported via pipeline, for utilization mainly as a feedstock for production of methanol, urea, oxy-alcohols, and polycarbonates. Food-grade CO_2 is also a product, and the CO_2 pipeline network can be further expanded as opportunities present themselves.
   Recognized by the CSLF at its Riyadh meeting, November 2015

7. **Carbon Capture Simulation Initiative / Carbon Capture Simulation for Industry Impact (CCSI/CCSI²)**
   Nominators: United States (lead), China, France, and Norway
   This is a computational research initiative, with activities ongoing at NETL, four other National Laboratories, and five universities across the United States, with collaboration from other organizations outside the United States including industry partners. The overall objective is to develop and utilize an integrated suite of computational tools (the CCSI Toolset) in order to support and accelerate the development, scale-up and commercialization of CO_2 capture technologies. The anticipated outcome is a significant reduction in the time that it takes to develop and scale-up new technologies in the energy sector. $CCSI^2$ will apply the CCSI toolset, in partnership with industry, in the scale-up of new and innovative CO_2 capture technologies. A major focus of $CCSI^2$ will be on model validation using the large-scale pilot test information from projects around the world to help predict design and operational performance at all scales including commercial demonstrations. These activities will help maximize the learning that occurs at each scale during technology development.
   Recognized by the CSLF at its Abu Dhabi meeting, May 2017

8. **CarbonNet Project**
Nominators: Australia (lead) and United States
This is a large-scale project that will implement a large-scale multi-user CO_2 capture, transport, and storage network in southeastern Australia in the Latrobe Valley. Multiple industrial and utility point sources of CO_2 will be connected via a pipeline to a site where the CO_2 can be stored in saline aquifers in the Gippsland Basin. The project initially plans to sequester approximately 1 to 5 million tonnes of CO_2 per year, with the potential to increase capacity significantly over time. The project will also include reservoir characterization and, once storage is underway, measurement, monitoring and verification (MMV) technologies.
Recognized by the CSLF at its Perth meeting, October 2012

9. **CASTOR** *(Completed)*
Nominators: European Commission (lead), France, and Norway
This was a multifaceted project that had activities at various sites in Europe, in three main areas: strategy for CO_2 reduction, post-combustion capture, and CO_2 storage performance and risk assessment studies. The goal was to reduce the cost of post-combustion CO_2 capture and to develop and validate, in both public and private partnerships, all the innovative technologies needed to capture and store CO_2 in a reliable and safe way. The tests showed the reliability and efficiency of the post-combustion capture process.
Recognized by the CSLF at its Melbourne meeting, September 2004

10. **CCS Rotterdam Project**
Nominators: Netherlands (lead) and Germany
This project will implement a large-scale "CO_2 Hub" for capture, transport, utilization, and storage of CO_2 in the Rotterdam metropolitan area. The project is part of the Rotterdam Climate Initiative (RCI), which has a goal of reducing Rotterdam's CO_2 emissions by 50% by 2025 (as compared to 1990 levels). A "CO_2 cluster approach" will be utilized, with various point sources (e.g., CO_2 captured from power plants) connected via a hub / manifold arrangement to multiple storage sites such as depleted gas fields under the North Sea. This will reduce the costs for capture, transport and storage compared to individual CCS chains. The project will also work toward developing a policy and enabling framework for CCS in the region.
Recognized by the CSLF at its London meeting, October 2009

11. **CGS Europe Project** *(Completed)*
Nominators: Netherlands (lead) and Germany
This was a collaborative venture, involving 35 partners from participant countries in Europe, with extensive structured networking, knowledge transfer, and information exchange. A goal of the project was to create a durable network of experts in CO_2 geological storage and a centralized knowledge base which will provide an independent source of information for European and international stakeholders. The CGS Europe Project provided an information pathway toward large-scale implementation of CO_2 geological storage throughout Europe. This was a three-year project, started in November 2011, and received financial support from the European Commission's 7th Framework Programme (FP7).
Recognized by the CSLF at its Beijing meeting, September 2011

12. **China Coalbed Methane Technology/CO_2 Sequestration Project** *(Completed)*
Nominators: Canada (lead), United States, and China
This pilot-scale project successfully demonstrated that coal seams in the anthracitic

coals of Shanxi Province of China are permeable and stable enough to absorb CO_2 and enhance methane production, leading to a clean energy source for China. The project evaluated reservoir properties of selected coal seams of the Qinshui Basin of eastern China and carried out field testing at relatively low CO_2 injection rates. The project recommendation was to proceed to full scale pilot test at south Qinshui, as the prospect in other coal basins in China is good.
Recognized by the CSLF at its Berlin meeting, September 2005

13. CO_2 Capture Project – Phase 2 *(Completed)*
Nominators: United Kingdom (lead), Italy, Norway, and United States
This pilot-scale project continued the development of new technologies to reduce the cost of CO_2 separation, capture, and geologic storage from combustion sources such as turbines, heaters and boilers. These technologies will be applicable to a large fraction of CO_2 sources around the world, including power plants and other industrial processes. The ultimate goal of the entire project was to reduce the cost of CO_2 capture from large fixed combustion sources by 20-30%, while also addressing critical issues such as storage site/project certification, well integrity and monitoring.
Recognized by the CSLF at its Melbourne meeting, September 2004

14. CO_2 Capture Project – Phase 3 *(Completed)*
Nominators: United Kingdom (lead) and United States
This was a collaborative venture of seven partner companies (international oil and gas producers) plus the Electric Power Research Institute. The overall goals of the project were to increase technical and cost knowledge associated with CO_2 capture technologies, to reduce CO_2 capture costs by 20-30%, to quantify remaining assurance issues surrounding geological storage of CO_2, and to validate cost-effectiveness of monitoring technologies. The project was comprised of four areas: CO_2 Capture; Storage Monitoring & Verification; Policy & Incentives; and Communications. A fifth activity, in support of these four teams, was Economic Modeling. This third phase of the project included field demonstrations of CO_2 capture technologies and a series of monitoring field trials in order to obtain a clearer understanding of how to monitor CO_2 in the subsurface. Third phase activities began in 2009 and continued into 2014.
Recognized by the CSLF at its Beijing meeting, September 2011

15. CO_2 Capture Project – Phase 4
Nominators: United Kingdom (lead), Canada, and United States
This multistage project is a continuance of CCP3, with the goal is to further increase understanding of existing, emerging, and breakthrough CO_2 capture technologies applied to oil and gas application scenarios (now including separation from natural gas), along with verification of safe and secure storage of CO_2 in the subsurface (now including utilization for enhanced oil recovery). The overall goal is to advance the technologies which will underpin the deployment of industrial-scale CO_2 capture and storage. Phase 4 of the project will extend through the year 2018 and includes four work streams: storage monitoring and verification; capture; policy & incentives; and communications.
Recognized by the CSLF at its Riyadh meeting, November 2015

16. CO2CRC Otway Project Stage 1 *(Completed)*
Nominators: Australia (lead) and United States
This is a pilot-scale project, located in southwestern Victoria, Australia, that involves transport and injection of approximately 100,000 tons of CO_2 over a two year period into a depleted natural gas well. Besides the operational aspects of processing,

transport and injection of a CO_2-containing gas stream, the project also includes development and testing of new and enhanced monitoring, and verification of storage (MMV) technologies, modeling of post-injection CO_2 behavior, and implementation of an outreach program for stakeholders and nearby communities. Data from the project will be used in developing a future regulatory regime for CO_2 capture and storage (CCS) in Australia.
Recognized by the CSLF at its Paris meeting, March 2007

17. CO2CRC Otway Project Stage 2
Nominators: Australia (lead) and United States
This is a continuance of the Otway Stage 1 pilot project. The goal of this second stage is to increase the knowledge base for CO_2 storage in geologic deep saline formations through seismic visualization of injected CO_2 migration and stabilization. Stage 2 of the overall project will extend into the year 2020 and will include sequestration of approx. 15,000 tonnes of CO_2. The injected plume will be observed from injection through to stabilization, to assist in the calibrating and validation of reservoir modelling's predictive capability. An anticipated outcome from the project will be improvement on methodologies for the characterization, injection and monitoring of CO_2 storage in deep saline formations.
Recognized by the CSLF at its Riyadh meeting, November 2015

18. CO2CRC Otway Project Stage 3
Nominators: Australia (lead), Canada, France, Mexico, Norway, and United Kingdom
This is the third stage of a multistage CO_2 storage program, located in southwestern Victoria, Australia. The goal is to validate cost and operationally effective subsurface monitoring technologies to accelerate the implementation of commercial CCS projects. Specific objectives include developing and validating the concept of risk-based CO_2 monitoring and validation (M&V), assessing the application of innovative M&V techniques through trials against a small-scale CO_2 storage operation at the Otway research facility, and expanding the existing Otway facility such that field trials of various storage R&D are possible, including low invasive, cost-effective monitoring and migration management. An anticipated outcome is that this project will result in improved and less expensive M&V techniques which will be applicable to other onshore sites as well as sub-seabed CO_2 storage projects.
Recognized by the CSLF at its Abu Dhabi meeting, December 2017

19. CO₂ Field Lab Project (*Completed*)
Nominators: Norway (lead), France, and United Kingdom
This was a pilot-scale project, located at Svelvik, Norway, which investigated CO_2 leakage characteristics in a well-controlled and well-characterized permeable geological formation. The main objective was to obtain important knowledge about monitoring CO_2 migration and leakage. Relatively small amounts of CO_2 were injected to obtain underground distribution data that resemble leakage at different depths. The resulting underground CO_2 distribution, which resembled leakages, was monitored with an extensive set of methods deployed by the project partners. The outcomes from this project will help facilitate commercial deployment of CO_2 storage by providing the protocols for ensuring compliance with regulations, and will help assure the public about the safety of CO_2 storage by demonstrating the performance of monitoring systems.
Recognized by the CSLF at its Warsaw meeting, October 2010

20. CO$_2$ GeoNet
Nominators: European Commission (lead) and United Kingdom
This multifaceted project is focused on geologic storage options for CO$_2$ as a greenhouse gas mitigation option, and on assembling an authoritative body for Europe on geologic sequestration. Major objectives include formation of a partnership consisting, at first, of 13 key European research centers and other expert collaborators in the area of geological storage of CO$_2$, identification of knowledge gaps in the long-term geologic storage of CO$_2$, and formulation of new research projects and tools to eliminate these gaps. This project will result in re-alignment of European national research programs and prevention of site selection, injection operations, monitoring, verification, safety, environmental protection, and training standards.
Recognized by the CSLF at its Berlin meeting, September 2005

21. CO$_2$ Separation from Pressurized Gas Stream
Nominators: Japan (lead) and United States
This is a small-scale project that will evaluate processes and economics for CO$_2$ separation from pressurized gas streams. The project will evaluate primary promising new gas separation membranes, initially at atmospheric pressure. A subsequent stage of the project will improve the performance of the membranes for CO$_2$ removal from the fuel gas product of coal gasification and other gas streams under high pressure.
Recognized by the CSLF at its Melbourne meeting, September 2004

22. CO$_2$ STORE *(Completed)*
Nominators: Norway (lead) and European Commission
This project, a follow-on to the Sleipner project, involved the monitoring of CO$_2$ migration (involving a seismic survey) in a saline formation beneath the North Sea and additional studies to gain further knowledge of geochemistry and dissolution processes. There were also several preliminary feasibility studies for additional geologic settings of future candidate project sites in Denmark, Germany, Norway, and the United Kingdom. The project was successful in developing sound scientific methodologies for the assessment, planning, and long-term monitoring of underground CO$_2$ storage, both onshore and offshore.
Recognized by the CSLF at its Melbourne meeting, September 2004

23. CO$_2$ Technology Centre Mongstad Project
Nominators: Norway (lead) and Netherlands
This is a large-scale project (100,000 tonnes per year CO$_2$ capacity) that will establish a facility for parallel testing of amine-based and chilled ammonia CO$_2$ capture technologies from two flue gas sources with different CO$_2$ contents. The goal of the project is to reduce cost and technical, environmental, and financial risks related to large scale CO$_2$ capture, while allowing evaluation of equipment, materials, process configurations, different capture solvents, and different operating conditions. The project will result in validation of process and engineering design for full-scale application and will provide insight into other aspects such as thermodynamics, kinetics, engineering, materials of construction, and health / safety / environmental.
Recognized by the CSLF at its London meeting, October 2009

24. Demonstration of an Oxyfuel Combustion System *(Completed)*
Nominators: United Kingdom (lead) and France
This project, located at Renfrew, Scotland, UK, demonstrated oxyfuel technology on a full-scale 40-megawatt burner. The goal of the project was to gather sufficient data to establish the operational envelope of a full-scale oxyfuel burner and to determine the performance characteristics of the oxyfuel combustion process at such a scale and across a range of operating conditions. Data from the project is input for developing advanced computer models of the oxyfuel combustion process, which will be utilized in the design of large oxyfuel boilers.
Recognized by the CSLF at its London meeting, October 2009

25. Dry Solid Sorbent CO_2 Capture Project
Nominators: Korea (lead), and United Kingdom
This is a pilot-scale project, located in southern Korea, which is demonstrating capture of CO_2 from a 10 megawatt power plant flue gas slipstream, using a potassium carbonate-based solid sorbent. The overall goal is to demonstrate the feasibility of dry solid sorbent capture while improving the economics (target: US$40 per ton CO_2 captured). The project will extend through most of the year 2017. There will be 180 days continuous operation each year with capture of approx. 200 tons CO_2 per day at more than 95% CO_2 purity.
Recognized by the CSLF at its Riyadh meeting, November 2015

26. Dynamis *(Completed)*
Nominators: European Commission (lead), and Norway
This was the first phase of the multifaceted European Hypogen program, which was intended to lay the groundwork for a future advanced commercial-scale power plant with hydrogen production and CO_2 management. The Dynamis project assessed the various options for large-scale hydrogen production while focusing on the technological, economic, and societal issues.
Recognized by the CSLF at its Cape Town meeting, April 2008

27. ENCAP *(Completed)*
Nominators: European Commission (lead), France, and Germany
This multifaceted research project consisted of six sub-projects: Process and Power Systems, Pre-Combustion Decarbonization Technologies, O_2/CO_2 Combustion (Oxy-fuel) Boiler Technologies, Chemical Looping Combustion (CLC), High-Temperature Oxygen Generation for Power Cycles, and Novel Pre-Combustion Capture Concepts. The goals were to develop promising pre-combustion CO_2 capture technologies (including O_2/CO_2 combustion technologies) and propose the most competitive demonstration power plant technology, design, process scheme, and component choices. All sub-projects were successfully completed by March 2009.
Recognized by the CSLF at its Berlin meeting, September 2005

28. Fort Nelson Carbon Capture and Storage Project *(Completed)*
Nominators: Canada (lead) and United States
This was a large-scale project in northeastern British Columbia, Canada, which developed a feasibility study for a large natural gas-processing plant for CCS into deep saline formations of the Western Canadian Sedimentary Basin (WCSB). Goals of the project were to verify and validate the technical and economic feasibility of using brine-saturated carbonate formations for large-scale CO_2 injection and show that robust monitoring, verification, and accounting (MVA) of a brine-saturated CO_2 sequestration project can be conducted cost-effectively. The project's feasibility study included a

risk-based approach to define the MVA strategy, modeling and simulation, site characterization, risk assessment, and development of a cost-effective MVA plan.
Recognized by the CSLF at its London meeting, October 2009

29. Frio Project *(Completed)*
Nominators: United States (lead) and Australia
This pilot-scale project demonstrated the process of CO_2 sequestration in an on-shore underground saline formation in the eastern Texas region of the United States. This location was ideal, as very large scale sequestration may be needed in the area to significantly offset anthropogenic CO_2 releases. The project involved injecting relatively small quantities of CO_2 into the formation and monitoring its movement for several years thereafter. The goals were to verify conceptual models of CO_2 sequestration in such geologic structures; demonstrate that no adverse health, safety or environmental effects will occur from this kind of sequestration; demonstrate field-test monitoring methods; and develop experience necessary for larger scale CO_2 injection experiments.
Recognized by the CSLF at its Melbourne meeting, September 2004

30. Geologic CO_2 Storage Assurance at In Salah, Algeria
Nominators: United Kingdom (lead) and Norway
This multifaceted project will develop the tools, technologies, techniques and management systems required to cost-effectively demonstrate, safe, secure, and verifiable CO_2 storage in conjunction with commercial natural gas production. The goals of the project are to develop a detailed dataset on the performance of CO_2 storage; provide a field-scale example on the verification and regulation of geologic storage systems; test technology options for the early detection of low-level seepage of CO_2 out of primary containment; evaluate monitoring options and develop guidelines for an appropriate and cost-effective, long-term monitoring methodology; and quantify the interaction of CO_2 re-injection and hydrocarbon production for long-term storage in oil and gas fields.
Recognized by the CSLF at its Berlin meeting, September 2005

31. Gorgon CO_2 Injection Project
Nominators: Australia (lead), Canada, and United States
This is a large-scale project that will store approximately 120 million tonnes of CO_2 in a water-bearing sandstone formation two kilometers below Barrow Island, off the northwest coast of Australia. The CO_2 stored by the project will be extracted from natural gas being produced from the nearby Gorgon Field and injected at approximately 3.5 to 4 million tonnes per year. There is an extensive integrated monitoring plan, and the objective of the project is to demonstrate the safe commercial-scale application of greenhouse gas storage technologies at a scale not previously attempted.
Recognized by the CSLF at its Warsaw meeting, October 2010

32. IEA GHG Weyburn-Midale CO_2 Monitoring and Storage Project *(Completed)*
Nominators: Canada and United States (leads) and Japan
This was a monitoring activity for a large-scale project that utilizes CO_2 for enhanced oil recovery (EOR) at a Canadian oil field. The goal of the project was to determine the performance and undertake a thorough risk assessment of CO_2 storage in conjunction with its use in enhanced oil recovery. The work program encompassed four major technical themes of the project: geological integrity; wellbore injection and integrity; storage monitoring methods; and risk assessment and storage mechanisms. Results from these technical themes, integrated with policy research, were incorporated

into a Best Practices Manual for future CO_2 Enhanced Oil Recovery projects.
Recognized by the CSLF at its Melbourne meeting, September 2004

33. Illinois Basin – Decatur Project
Nominators: United States (lead) and United Kingdom
This is a large-scale research project that will geologically store up to 1 million metric tons of CO_2 over a 3-year period. The CO_2 is being captured from the fermentation process used to produce ethanol at an industrial corn processing complex in Decatur, Illinois, in the United States. After three years, the injection well will be sealed and the reservoir monitored using geophysical techniques. Monitoring, verification, and accounting (MVA) efforts include tracking the CO_2 in the subsurface, monitoring the performance of the reservoir seal, and continuous checking of soil, air, and groundwater both during and after injection. The project focus is on demonstration of CCS project development, operation, and implementation while demonstrating CCS technology and   reservoir quality.
Recognized by the CSLF at its Perth meeting, October 2012

34. Illinois Industrial Carbon Capture and Storage Project
Nominators: United States (lead) and France
This is a large-scale commercial project that will collect up to 3,000 tonnes per day of CO_2 for deep geologic storage. The CO_2 is being captured from the fermentation process used to produce ethanol at an industrial corn processing complex in Decatur, Illinois, in the United States. The goals of the project are to design, construct, and operate a new CO_2 collection, compression, and dehydration facility capable of delivering up to 2,000 tonnes of CO_2 per day to the injection site; to integrate the new facility with an existing 1,000 tonnes of CO_2 per day compression and dehydration facility to achieve a total CO_2 injection capacity of 3,000 tonnes per day (or one million tonnes annually); to implement deep subsurface and near-surface MVA of the stored CO_2; and to develop and conduct an integrated community outreach, training, and education initiative.
Recognized by the CSLF at its Perth meeting, October 2012

35. ITC CO_2 Capture with Chemical Solvents Project
Nominators: Canada (lead) and United States
This is a pilot-scale project that will demonstrate CO_2 capture using chemical solvents. Supporting activities include bench and lab-scale units that will be used to optimize the entire process using improved solvents and contactors, develop fundamental knowledge of solvent stability, and minimize energy usage requirements. The goal of the project is to develop improved cost-effective technologies for separation and capture of CO_2 from flue gas.
Recognized by the CSLF at its Melbourne meeting, September 2004

36. Jingbian CCS Project
Nominators: China (lead) and Australia
This integrated large-scale pilot project, located at a coal-to-chemicals company in the Ordos Basin of China's Shaanxi Province, is capturing CO_2 from a coal gasification plant via a commercial chilled methanol process, transporting the CO_2 by tanker truck to a nearby oil field, and utilizing the CO_2 for EOR. The overall objective is to demonstrate the viability of a commercial EOR project in China. The project includes capture and injection of up to about 50,000 tonnes per year of CO_2. There will also be a comprehensive MMV regime for both surface and subsurface monitoring of the injected CO_2. This project is intended to be a model for efficient exploitation of Shaanxi

Province's coal and oil resources, as it is estimated that more than 60% of stationary source CO_2 emissions in the province could be utilized for EOR.
Recognized by the CSLF at its Regina meeting, June 2015

37. Kemper County Energy Facility
Nominators: United States (lead) and Canada
This commercial-scale CCS project, located in east-central Mississippi in the United States, will capture approximately 3 million tonnes of CO_2 per year from integrated gasification combined cycle (IGCC) power plant, and will include pipeline transportation of approximately 60 miles to an oil field where the CO_2 will sold for enhanced oil recovery (EOR). The commercial objectives of the project are large-scale demonstration of a next-generation gasifier technology for power production and utilization of a plentiful nearby lignite coal reserve. Approximately 65% of the CO_2 produced by the plant will be captured and utilized.
Recognized by the CSLF at its Washington meeting, November 2013

38. Ketzin Test Site Project (formerly CO₂ SINK) *(Completed)*
Nominators: European Commission (lead) and Germany
This is a pilot-scale project that tested and evaluated CO_2 capture and storage at an existing natural gas storage facility and in a deeper land-based saline formation. A key part of the project was monitoring the migration characteristics of the stored CO_2. The project was successful in advancing the understanding of the science and practical processes involved in underground storage of CO_2 and provided real case experience for use in development of future regulatory frameworks for geological storage of CO_2.
Recognized by the CSLF at its Melbourne meeting, September 2004

39. Lacq Integrated CCS Project *(Completed)*
Nominators: France (lead) and Canada
This was an intermediate-scale project that tested and demonstrated an entire integrated CCS process, from emissions source to underground storage in a depleted gas field. The project captured and stored 60,000 tonnes per year of CO_2 for two years from an oxyfuel industrial boiler in the Lacq industrial complex in southwestern France. The goal was demonstrate the technical feasibility and reliability of the integrated process, including the oxyfuel boiler, at an intermediate scale and also included geological storage qualification methodologies, as well as monitoring and verification techniques, to prepare for future larger-scale long term CO_2 storage projects.
Recognized by the CSLF at its London meeting, October 2009

40. Michigan Basin Development Phase Project
Nominators: United States (lead) and Canada
This is a large-scale CO_2 storage project, located in Michigan and nearby states in the northern United States that will, over its four-year duration, inject a total of one million tonnes of CO_2 into different types of oil and gas fields in various lifecycle stages. The project will include collection of fluid chemistry data to better understand geochemical interactions, development of conceptual geologic models for this type of CO_2 storage, and a detailed accounting of the CO_2 injected and recycled. Project objectives are to assess storage capacities of these oil and gas fields, validate static and numerical models, identify cost-effective monitoring techniques, and develop system-wide information for further understanding of similar geologic formations. Results obtained during this project are expected to provide a foundation for validating that CCS technologies can be commercially deployed in the northern United States.
Recognized by the CSLF at its Washington meeting, November 2013

41. **National Risk Assessment Partnership (NRAP)**
Nominators: United States (lead), Australia, China, and France
This is a risk assessment initiative, with activities ongoing at NETL and four other National Laboratories across the United States, including collaboration with industry, regulatory organizations, and other types of stakeholders. The overall objective is development of defensible, science-based methodologies and tools for quantifying leakage and seismic risks for long-term CO_2 geologic storage. The anticipated outcome is removal of key barriers to the business case for CO_2 storage by providing the technical basis for quantifying long-term liability. To that end, NRAP has developed and released a series of computational tools (the NRAP toolset) that are being used by a diverse set of stakeholders around the world. The toolset is expected to help storage site operators design and apply monitoring and mitigation strategies, help regulators and their agents quantify risks and perform cost-benefit analyses for specific CCS projects, and provide a basis for financiers and regulators to invest in and approve CCS projects with greater confidence because costs long-term liability can be estimated more easily and with greater certainty.
Recognized by the CSLF at its Abu Dhabi meeting, May 2017

42. **Norcem CO_2 Capture Project** (*Completed*)
Nominators: Norway (lead) and Germany
This project, located in southern Norway at a commercial cement production facility, conducted testing of four different post-combustion CO_2 capture technologies at scales ranging from very small pilot to small pilot. Technologies evaluated were a 1st generation amine-based solvent, a 3rd generation solid sorbent, 3rd generation gas separation membranes, and a 2nd generation regenerative calcium cycle, all using cement production facility flue gas. Objectives of the project were to determine the long-term attributes and performance of these technologies in a real-world industrial setting and to learn the suitability of such technologies for implementation in modern cement kiln systems. Focal areas included CO_2 capture rates, energy consumption, impact of flue gas impurities, space requirements, and projected CO_2 capture costs.
Recognized by the CSLF at its Warsaw meeting, October 2014

43. **NET Power 50 MW$_{th}$ Allam Cycle Demonstration Project**
Nominators: United States (lead), Japan, Saudi Arabia, and United Kingdom
This is a capture-only large-scale pilot project, located in La Porte, Texas in the United States, whose overall objective is to demonstrate the performance of the Allam power cycle. The Allam Cycle is a next-generation gas turbine-derived power cycle that uses high-pressure CO_2 instead of steam to produce power at low cost and with no atmospheric emissions. The project includes construction and operation of a 50 MW$_{th}$ natural gas-fueled pilot plant and also design of a much larger proposed commercial-scale project. The anticipated outcome of the project is verification of the performance of the Allam Cycle, its control system and components, and purity of the produced CO_2 with learnings being used in the design of a future commercial-scale project using this technology.
Recognized by the CSLF at its Tokyo meeting, October 2016

44. **Oxy-Combustion of Heavy Liquid Fuels Project**
Nominators: Saudi Arabia (lead) and United States
This is a large pilot project (approx. 30-60 megawatts in scale), located in Dhahran, Saudi Arabia whose goals are to investigate the performance of oxy-fuel combustion technology when firing difficult-to-burn liquid fuels such as asphalt, and to assess the

operation and performance of the CO_2 capture unit of the project. The project will build on knowledge from a 15 megawatt oxy-combustion small pilot that was operated in the United States by Alstom. An anticipated outcome from the project will be identifying and overcoming scale-up and bottleneck issues as a step toward future commercialization of the technology.
Recognized by the CSLF at its Riyadh meeting, November 2015

45. Quest CCS Project
Nominators: Canada (lead), United Kingdom, and United States
This is a large-scale project, located at Fort Saskatchewan, Alberta, Canada, with integrated capture, transportation, storage, and monitoring, which will capture and store up to 1.2 million tonnes per year of CO_2 from an oil sands upgrading unit. The CO_2 will be transported via pipeline and stored in a deep saline aquifer in the Western Sedimentary Basin in Alberta, Canada. This is a fully integrated project, intended to significantly reduce the carbon footprint of the commercial oil sands upgrading facility while developing detailed cost data for projects of this nature. This will also be a large-scale deployment of CCS technologies and methodologies, including a comprehensive measurement, monitoring and verification (MMV) program.
Recognized by the CSLF at its Warsaw meeting, October 2010

46. Plant Barry Integrated CCS Project *(Completed)*
Nominators: United States (lead), Japan, and Canada
This pilot-scale fully-integrated CCS project, located in southeastern Alabama in the United States, brought together components of CO_2 capture, transport, and geologic storage, including monitoring, verification, and accounting of the stored CO_2. A flue gas slipstream from a power plant equivalent to 25 megawatts of power production was used to demonstrate a new amine-based process for capture of approximately 550 tons of CO_2 per day. A 19 kilometer pipeline transported the CO_2 to a deep saline storage site. The project successfully met its objectives of gaining knowledge and experience in operation of a fully integrated CCS large-scale process, conducting reservoir modeling and test CO_2 storage mechanisms for the types of geologic storage formations that exist along the Gulf Coast of the United States, and testing CO_2 monitoring technologies. The CO_2 capture technology utilized in the project is now being used at commercial scale.
Recognized by the CSLF at its Washington meeting, November 2013

47. Regional Carbon Sequestration Partnerships
Nominators: United States (lead) and Canada
This multifaceted project will identify and test the most promising opportunities to implement sequestration technologies in the United States and Canada. There are seven different regional partnerships, each with their own specific program plans, which will conduct field validation tests of specific sequestration technologies and infrastructure concepts; refine and implement (via field tests) appropriate measurement, monitoring and verification (MMV) protocols for sequestration projects; characterize the regions to determine the technical and economic storage capacities; implement and continue to research the regulatory compliance requirements for each type of sequestration technology; and identify commercially available sequestration technologies ready for large-scale deployment.
Recognized by the CSLF at its Berlin meeting, September 2005

48. Regional Opportunities for CO$_2$ Capture and Storage in China *(Completed)*
Nominators: United States (lead) and China
This project characterized the technical and economic potential of CO$_2$ capture and storage technologies in China. The goals were to compile key characteristics of large anthropogenic CO$_2$ sources (including power generation, iron and steel plants, cement kilns, petroleum and chemical refineries, etc.) as well as candidate geologic storage formations, and to develop estimates of geologic CO$_2$ storage capacities in China. The project found 2,300 gigatons of potential CO$_2$ storage capacity in onshore Chinese basins, significantly more than previous estimates. Another important finding is that the heavily developed coastal areas of the East and South Central regions appear to have less access to large quantities of onshore storage capacity than many of the inland regions. These findings present the possibility for China's continued economic growth with coal while safely and securely reducing CO$_2$ emissions to the atmosphere.
Recognized by the CSLF at its Berlin meeting, September 2005

49. SaskPower Integrated CCS Demonstration Project at Boundary Dam Unit 3
Nominators: Canada (lead) and the United States
This large-scale project, located in the southeastern corner of Saskatchewan Province in Canada, is the first application of full stream CO$_2$ recovery from flue gas of a commercial coal-fueled power plant unit. A major goal is to demonstrate that a post-combustion CO$_2$ capture retrofit on a commercial power plant can achieve optimal integration with the thermodynamic power cycle and with power production at full commercial scale. The project will result in capture of approximately one million tonnes of CO$_2$ per year, which will be sold to oil producers for enhanced oil recovery (EOR) and injected into a deep saline aquifer.
Recognized by the CSLF at its Beijing meeting, September 2011

50. SECARB Early Test at Cranfield Project
Nominators: United States (lead) and Canada
This is a large-scale project, located in southwestern Mississippi in the United States, which involves transport, injection, and monitoring of approximately one million tonnes of CO$_2$ per year into a deep saline reservoir associated with a commercial enhanced oil recovery operation, but the focus of this project will be on the CO$_2$ storage and monitoring aspects. The project will promote the building of experience necessary for the validation and deployment of carbon sequestration technologies in the United States, and will increase technical competence and public confidence that large volumes of CO$_2$ can be safely injected and stored. Components of the project also include public outreach and education, site permitting, and implementation of an extensive data collection, modeling, and monitoring plan. This "early" test will set the stage for a subsequent large-scale integrated project that will involve post-combustion CO$_2$ capture, transportation via pipeline, and injection into a deep saline formation.
Recognized by the CSLF at its Warsaw meeting, October 2010

51. South West Hub Project
Nominators: Australia (lead), United States, and Canada
This is a large-scale project that will implement a large-scale "CO$_2$ Hub" for multi-user capture, transport, utilization, and storage of CO$_2$ in southwestern Australia near the city of Perth. Several industrial and utility point sources of CO$_2$ will be connected via a pipeline to a site for safe geologic storage deep underground in the Triassic Lesueur Sandstone Formation. The project initially plans to sequester 2.4 million tonnes of CO$_2$ per year and has the potential for capturing approximately 6.5 million tonnes of

CO$_2$ per year. The project will also include reservoir characterization and, once storage is underway, MMV technologies.
Recognized by the CSLF at its Perth meeting, October 2012

52. Tomakomai CCS Demonstration Project
Nominators: Japan (lead), Australia, Canada, France, Norway, Saudi Arabia, United Kingdom, and United States
This is an integrated large-scale pilot project, located at a refinery complex in Tomakomai city on the island of Hokkaido in Japan, which is capturing CO$_2$ from the refinery's hydrogen production unit with a steam methane reformer and a pressure swing adsorption process, and injecting the CO$_2$ by two directional wells to the nearby offshore sub-seabed injection site. The overall objective is to demonstrate the technical viability of a full CCS system, from capture to injection and storage in saline aquifers. This will contribute to the establishment of CCS technology for practical use in Japan and set the stage for future deployments of commercial-scale CCS projects. The project includes capture and injection of up to about 100,000 tonnes per year of CO$_2$ for three years and a comprehensive measurement, monitoring and verification (MMV) regime for the injected CO$_2$. The project also includes a detailed public outreach effort which has engaged local stakeholders and increased community awareness about CCS and its benefits.
Recognized by the CSLF at its Tokyo meeting, October 2016

53. Uthmaniyah CO$_2$-EOR Demonstration Project
Nominators: Saudi Arabia (lead) and United States
This large-scale project, located in the Eastern Province of Saudi Arabia, will capture and store approximately 800,000 tonnes of CO$_2$ per year from a natural gas production and processing facility, and will include pipeline transportation of approximately 70 kilometers to the injection site (a small flooded area in the Uthmaniyah Field). The objectives of the project are determination of incremental oil recovery (beyond water flooding), estimation of sequestered CO$_2$, addressing the risks and uncertainties involved (including migration of CO$_2$ within the reservoir), and identifying operational concerns. Specific CO$_2$ monitoring objectives include developing a clear assessment of the CO$_2$ potential (for both EOR and overall storage) and testing new technologies for CO$_2$ monitoring.
Recognized by the CSLF at its Washington meeting, November 2013

54. Zama Acid Gas EOR, CO$_2$ Sequestration, and Monitoring Project *(Completed)*
Nominators: Canada (lead) and United States
This was a pilot-scale project that involved utilization of acid gas (approximately 70% CO$_2$ and 30% hydrogen sulfide) derived from natural gas extraction for enhanced oil recovery. Project objectives were to predict, monitor, and evaluate the fate of the injected acid gas; to determine the effect of hydrogen sulfide on CO$_2$ sequestration; and to develop a "best practices manual" for measurement, monitoring, and verification of storage (MMV) of the acid gas. Acid gas injection was initiated in December 2006 and resulted in sequestration of about 85,000 tons of CO$_2$ over the life of the project.
Recognized by the CSLF at its Paris meeting, March 2007

Note: "Lead Nominator" in this usage indicates the CSLF Member which proposed the project.