



# UCG Syngas: Product Options and Technologies

Workshop on Underground Coal Gasification  
Kolkata, India, Nov 12-15, 2006

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## Some numbers and facts about BP

- BP is the 2<sup>nd</sup> largest oil company and 7<sup>th</sup> largest company in the world
- Market capitalisation of \$219 billion (Feb 2005)
- 103,000 employees worldwide
- Presence in over 100 countries and 6 continents
- Production: 1.93 million barrels daily (oil)  
8.63 bcf daily (natural gas)
- 6.6 million barrels total daily refined product sales
- 29,200 service stations
- Serving 13 million customers daily, more than McDonalds

# GTP Experience from Heritage Companies

- BP
  - GTL-FT, Compact reformer
  - Numerous direct conversion schemes
  - Autothermal cracking (ATC)
- Amoco
  - Focus on oxygenates (methanol derivatives); DMC, DMM
  - Inventors of DME (dimethylether, synthetic LPG)
  - Breakthrough technologies (OTM syngas)
- Arco
  - GTL-FT partnership with Syntroleum
  - Cherrypoint demonstration plant (70bpd); now at Catoosa
- Summary
  - Total spend: >\$400MM over about 15 years



Today's Gas to Products business:  
~20 bcf/d (7%) of world gas



Natural Gas

CO and H<sub>2</sub>  
"Syngas"

**HYDROGEN**

**METHANOL**

Ammonia/Fertilizer  
Refineries

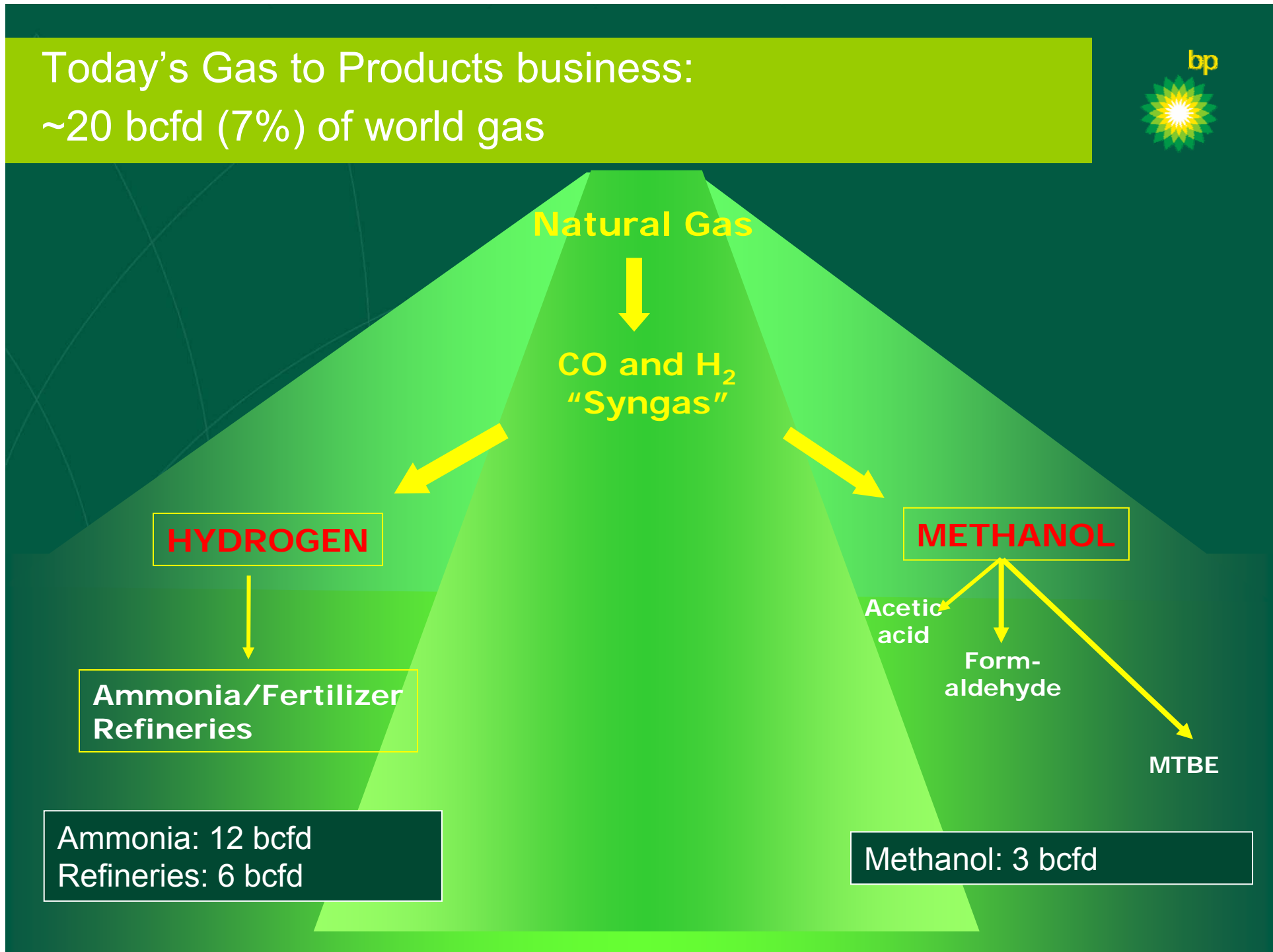
Acetic  
acid

Form-  
aldehyde

MTBE

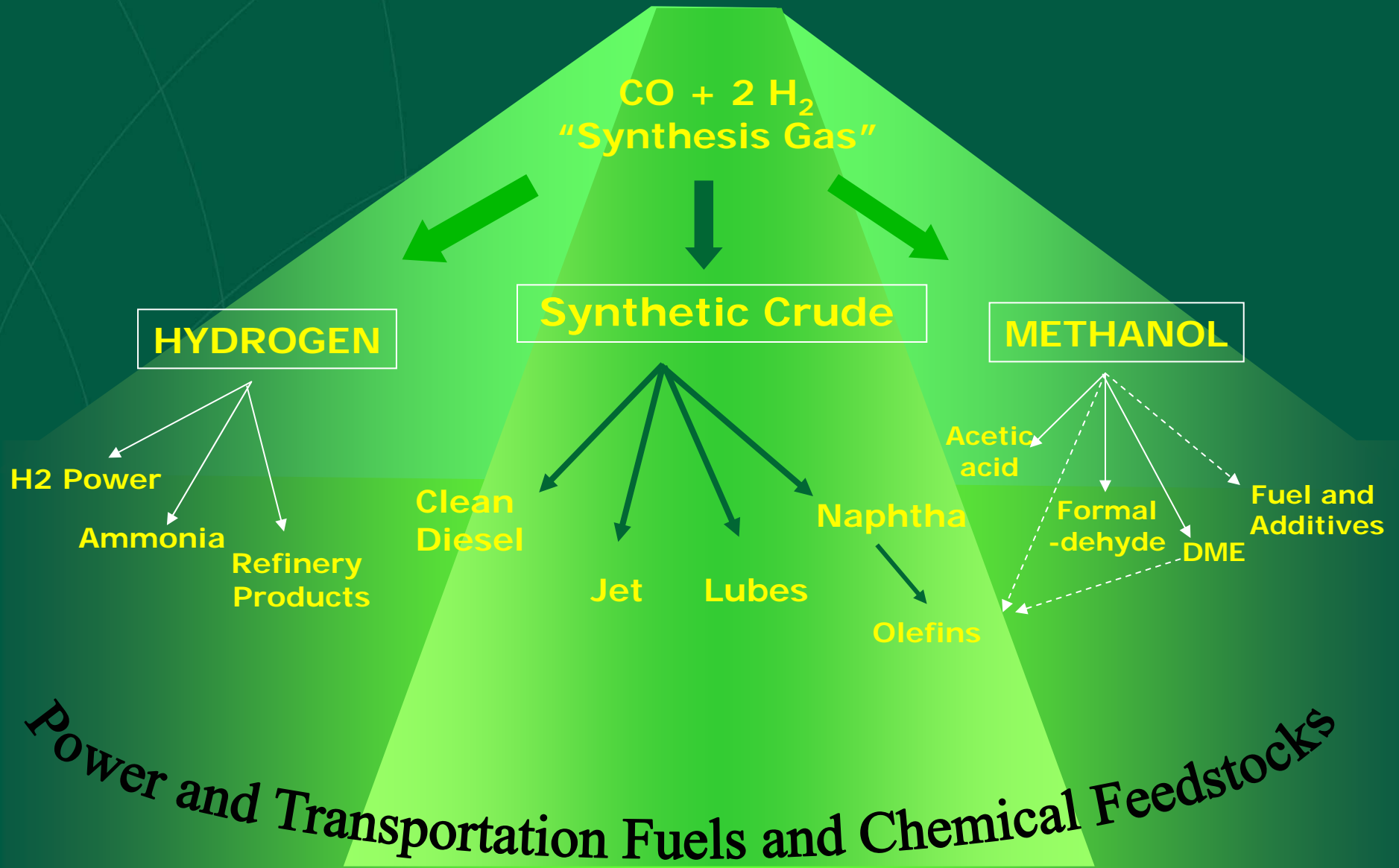
Ammonia: 12 bcf/d  
Refineries: 6 bcf/d

Methanol: 3 bcf/d





# Tomorrow's Syngas to Products Business



# Syngas to Products offers large markets

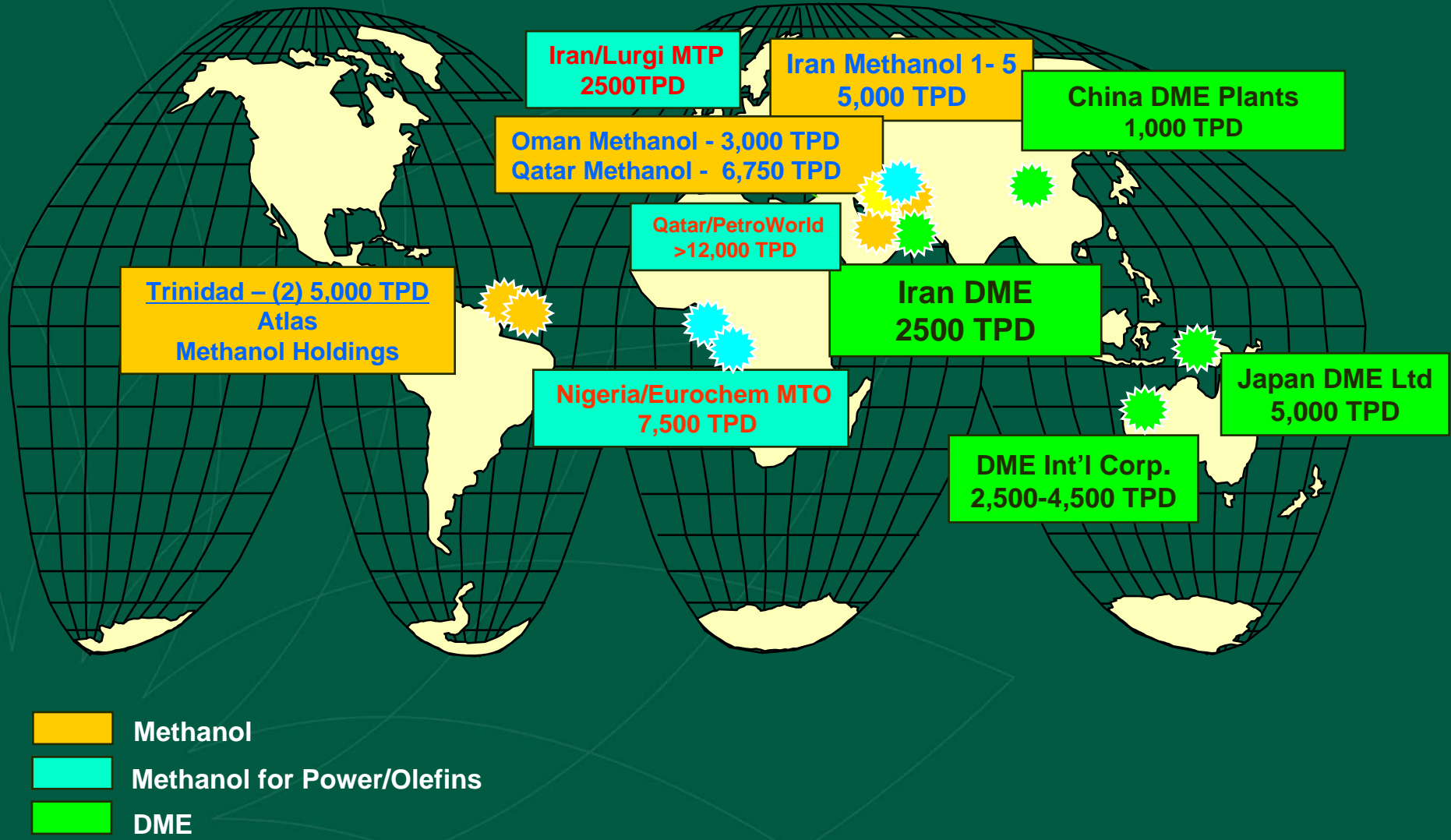


Target Products	Market size, MMTPA
<b><i>Benchmark: LNG</i></b>	<b>140 (actual)</b>
<b>Diesel</b>	<b>1100</b>
<b>Crude Oil</b>	<b>3800</b>
<b>Methanol, chemical</b>	<b>34</b>
<b>Methanol to/as gasoline</b>	<b>900</b>
<b>Methanol to DME (LPG)</b>	<b>215</b>
<b>Methanol to Olefins</b>	<b>140</b>
<b>DME (power, diesel)</b>	<b>200</b>
<b>Ammonia</b>	<b>130</b>

# Comparison GTL and MeOH

	GTL-FT	MeOH
Technology availability	Issue but improving	Global choice
Process steps	3	2
Efficiencies Thermal/carbon	60/77	70/85
Fuel markets	Conventional Large	New Large?!

## Some Large Methanol/MTO/DME plants (built, proposed)





# Atlas Methanol Plant (5000tpd = 15,000bpd GTL)



**Atlas Methanol, Point Lisas Industrial Park, Trinidad**

# UCG Syngas offers Substantial Product Optionalities



Major Markets



27%



13%

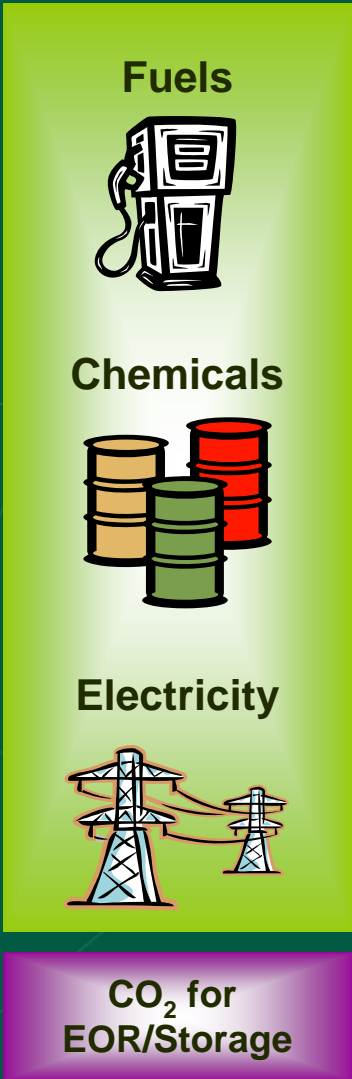


10%

UCG

Syngas Clean-up

Products



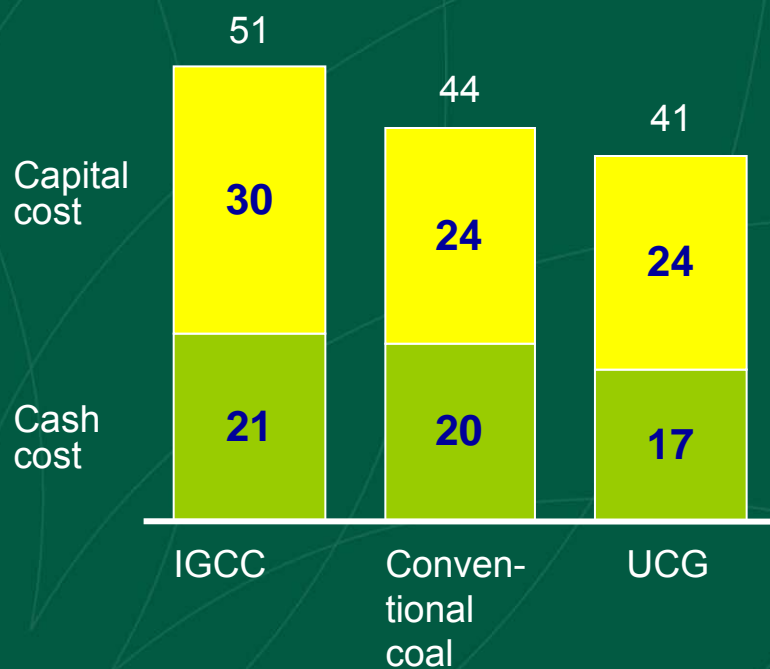
## Market size

- Globally well over 600 billion tons of coal suitable for UCG production
- Using the power route and assuming 200 years to extract all reserves, yields annual revenues of **\$410bn**
- Main markets relative to global reserves: **US (27%), China (13%) and India (10%)**

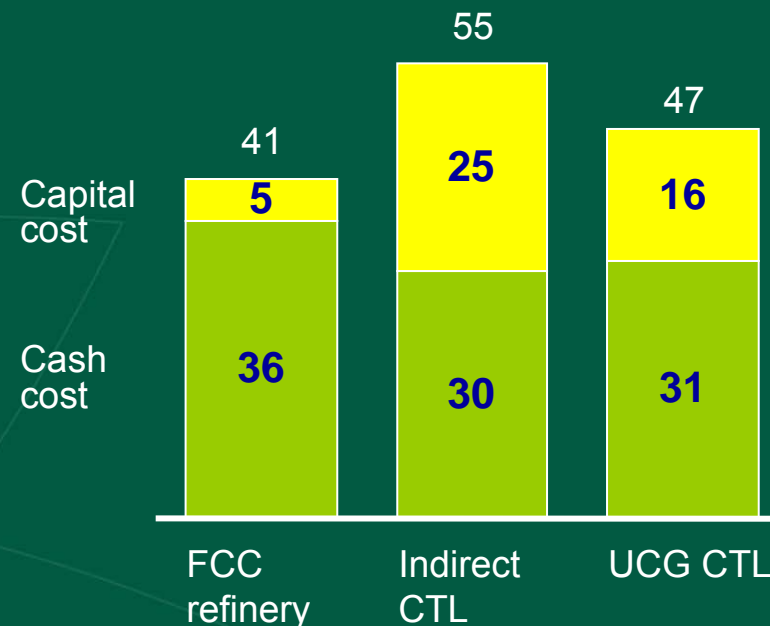


# Preliminary Economics of UCG Appear Attractive

**Power economics**  
(@ \$1.5/mmBtu of coal)  
\$/MWh



**Transportation liquids economics**  
(@ \$40/bbl crude)  
\$/barrel of gasoline/diesel

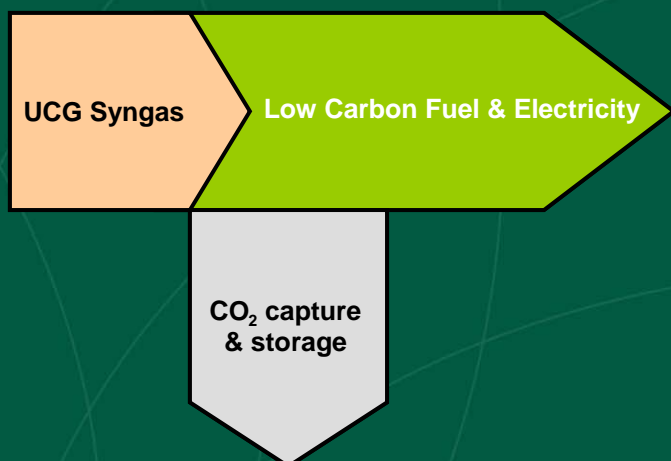


UCG has high potential in power and is feasible in liquids at price >\$40/bbl



# UCG Syngas for Carbon Free Hydrogen Power

## Concept



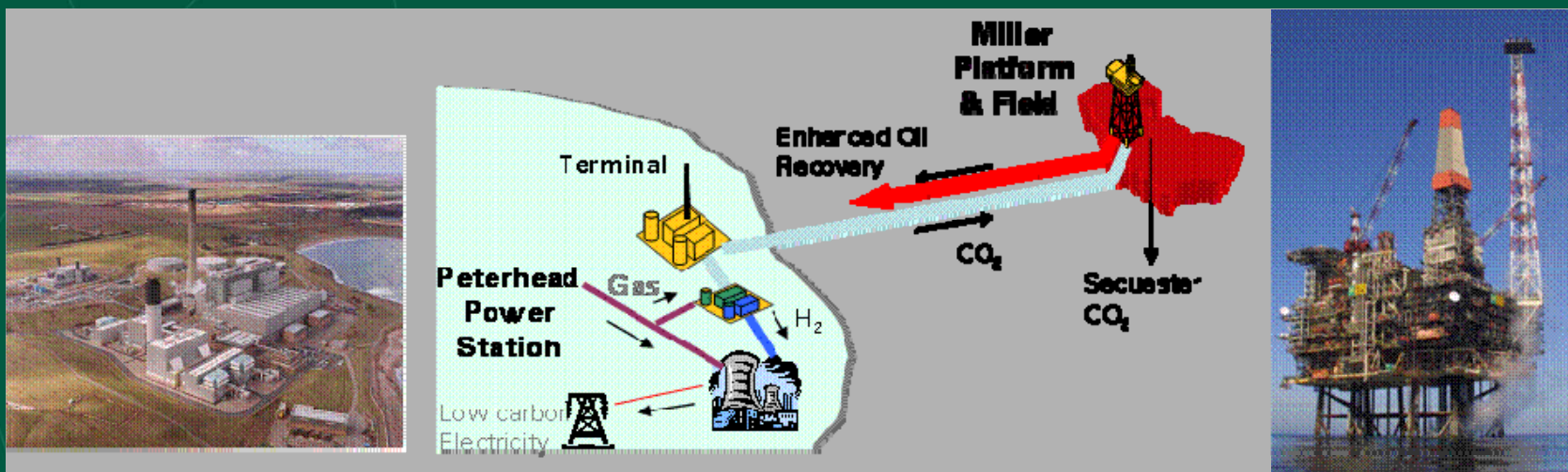
## Offer

1. A material scale business opportunity
2. A substantial new climate change solution
3. A sustainable alternative to access coal





# BP Scotland H2 Power Project (DF 1)



## Climate Change Milestones

- 480MW of clean electricity
- Capture and store 1.8 million tons of carbon dioxide a year, equivalent of removing 500,000 cars from the road
- Provides more electricity than UK's entire wind farm capacity combined

## Project Milestones

- Largest CO2 EOR project in North Sea
- 1<sup>st</sup> CO2 pipeline in the North Sea
- 1<sup>st</sup> CO2 storage in an offshore oil field
- World's largest hydrogen-fired power generation facility
- World's largest Auto Thermal Reformer

# BP Gas to Products Organisation



- Extensive GTP experience from heritage companies - BP, Amoco and Arco
- Global team of ~ 60 providing full-range of technology, commercial and project support services
- Strong relationship with Davy Process Technology (UK) on GTL
- Extensive in-house R&D programme :
  - advanced fixed bed FT technology;
  - innovative slurry phase FT technology;
  - new technologies to convert gas to transportation fuels and petrochemicals
- External R&D programmes :
  - Caltech and Berkeley Universities in USA
  - Chinese Academy of Sciences
  - improved and breakthrough GTP technologies







## BP Fischer Tropsch Technology : Fixed Bed



**Nikiski Demonstration  
Plant, Alaska**

- Capacity 300 barrels per day (3 mmscfd gas feedstock)
- Started production 2002 – over 1 million manhours of safe operation
- Proprietary BP catalyst (cobalt-based)
- Well established multi-tubular reactor – multiple manufacturers and >50 million tonnes per year of applications worldwide
- FT technology developed in BP since 1981; in partnership with Davy Process Technology since 1996

# Summary



- Syngas to Products technologies provide MULTIPLE options to monetize UCG
  - LARGE new markets
  - Mature technologies and proof of technologies
  - Product values tied to crude oil (diesel, LPG, etc)
- UCG has the potential to offer an economic route to syngas production – but only if technology is proven at scale and site development costs are contained
- UCG is relevant to India and can contribute to the nation's energy security
- Carbon management is critical to sustained UCG implementation